



**ROPPE.**  
Proven. Flooring. Experiences.

# PRODUCT GUIDE

RUBBER & VINYL FLOORING SYSTEMS

## ABOUT ROPPE

- 4 market advantages
- 6 sustainability
- 9 IMPACT recycling program

## RUBBER TILE / RUBBER SHEET

- 12 rubber tile: raised design / smooth finish / dimensions
- 26 designer's choice® patterns & shapes
- 28 envire® rubber sheet and tile
- 31 flashcove™ puncture-proof reinforced base

## STAIR TREADS

- 34 rubber stair treads
- 38 rubber treads with DuPont™ Kevlar®
- 50 vinyl stair treads
- 52 impression™ luxury vinyl stair treads
- 54 metal treads

## LVT / VINYL FLOORING

- 60 northern timbers premium vinyl wood plank
- 64 northern parallels premium vinyl plank and tile
- 68 symmetry luxury vinyl tile
- 72 renew solid vinyl tile
- 76 obsidian vinyl sheet with silkshield

## MULTI-USE FLOORING

- 82 tuflex® spartus multipurpose flooring
- 88 gallant multi-use rubber tile
- 90 armour multi-use rubber tile
- 92 shockguard multi-use vinyl sheet

## SPECIALTY

- 98 recoil fitness flooring
- 102 rop-cord® recycled rubber tile
- 106 esd rubber & vinyl static control tile

## WALL BASE

- 112 pinnacle rubber base
- 118 pinnacle plus wall base
- 126 contours profiled wall base system®
- 132 700 series / vinyl wall base

## ACCESSORIES

- 136 rubber & vinyl accessories
- 148 subfloor leveler

## INSTALLATION / WARRANTY

- 150 excelsior™ installation & maintenance products
- 153 warranty & affiliations





## RUBBER & VINYL FLOORING SYSTEMS



### Proven ■

With more than 60 years of industry experience, Roppe products have stood the test of time, and our service and commitment to the commercial flooring industry continues to lead the way.

### Flooring ■

With a broad range of flooring products manufactured in the USA and readily available, Roppe products provide a clean, finished, professionally designed interior space. LVT. Rubber tile and sheet. Sports flooring. Stair treads. Vinyl tile. Wall base. Roppe *is* flooring.

### Experiences ■

When you think of the last job you installed or sold, do you have a positive and satisfying recollection of the vendor you worked with? When you choose Roppe, you will always finish the project knowing you partnered with one of the best manufacturers the commercial flooring industry has to offer.

**WE INVITE YOU TO SHARE IN THE PROVEN.  
FLOORING. EXPERIENCES. THAT MAKE ROPPE  
THE PARTNER YOU WANT TO WORK WITH.**

# ARE YOU IN THE MARKET FOR BETTER FLOORING SOLUTIONS?

Every industry has its special flooring needs. Roppe products are designed to help you achieve your goals for performance, style, safety, sustainability and value.

## **COMFORT**

Flooring can contribute to noise reduction and aid in reducing fatigue on feet and joints.

## **HEALTHY AIR**

Products formulated free from Red List chemicals that also require less chemicals to maintain provide improved indoor air quality and fewer external health factors.

## **AESTHETIC APPEAL**

Choosing the right colors can create stimulating or rest-inducing environments, while unique patterns and designs can aid in disguising dirt, contributing to reduced maintenance costs.

## **NOISE REDUCTION**

Quiet environments mean less disruption and distractions making it easier to hear, focus and rest.

## **SAFETY**

The best flooring options – as well as proper maintenance and cleaning procedures – put safety and stability underfoot in busy lobbies, corridors and stairs where it really matters.

## **LIFE-CYCLE COSTS**

Choosing flooring that is made to last can provide decades of durability and performance. Low maintenance costs also provide greater value over longer product life cycles.







# SUSTAINABILITY

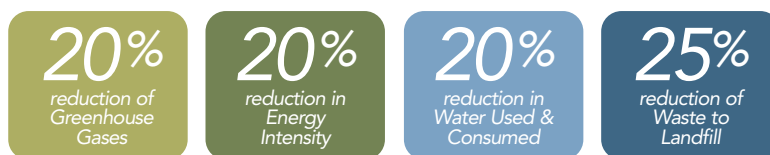
FOR SAFER, HEALTHIER ENVIRONMENTS

## FOR SAFER, HEALTHIER ENVIRONMENTS

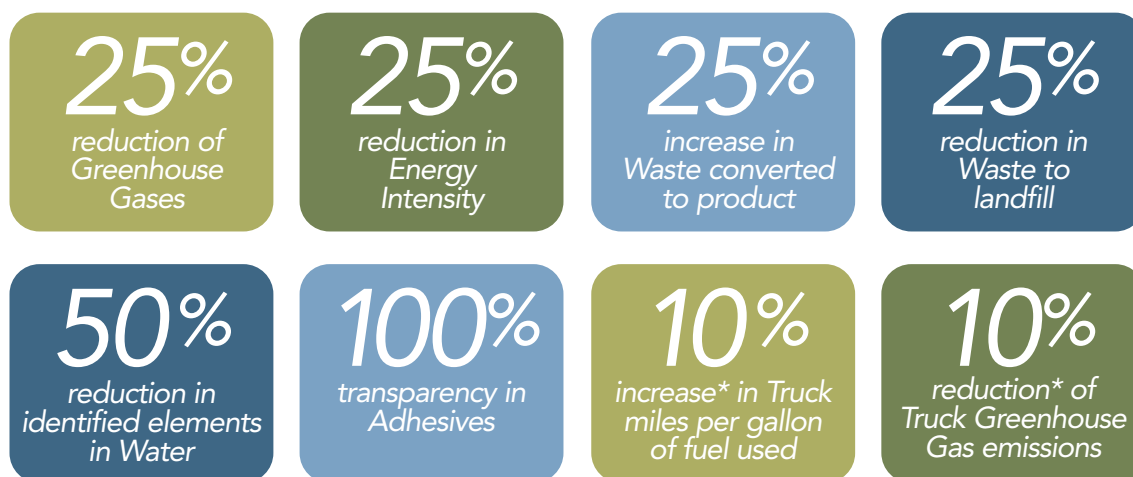
At Roppe, we're dedicated to making a positive impact on the environment – in your community and ours. Our products meet high environmental standards and may contribute to the variety of certification systems that are available to today's design community. From tiles and treads to wall base and adhesives, our products meet high environmental standards without compromising color selection, performance, durability or style.



## SUSTAINABILITY GOALS BY 2025, ALREADY ACHIEVED IN 2019



## NEW SUSTAINABILITY GOALS BY 2030



Roppe is **committed** to **safer** chemical alternatives in our vinyl and rubber products.



We have substituted **bio-based** phthalate-free plasticizer for petroleum-based plasticizer – **eliminating** phthalates and **lowering** greenhouse gases.

– Roppe vinyl tile, tread, wall base and accessory products

We redesigned all vinyl products manufactured by Roppe using **bio-based**, phthalate-free plasticizer to **reduce Greenhouse Gas impacts by 7-10%** versus petroleum-based plasticizer products.



We re-designed all rubber products manufactured by Roppe to be

**Red List Chemical FREE!**

– Roppe rubber sheet, tile, tread, wall base and accessory products (excludes Recoil Fitness Flooring and Rop-cord® Recycled Rubber Tile)

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\*NOTE: transportation fuel MPG increase and CO<sub>2</sub> equivalent/ mile reduction are combined to reach the 10% transportation goal.

# SUSTAINABILITY

## CERTIFICATIONS



## SUSTAINABILITY AFFILIATIONS



### ENVIRONMENTAL PRODUCT DECLARATION

Sustainability requires work and complex decision-making. Over the decades, we have continuously worked with raw material suppliers and with the test laboratory and production lines to improve the formulations for Roppe's products – always preserving durability and improving aesthetics while reducing hazardous components.

**Available for the following products.** Check [roppe.com](http://roppe.com) for the most current listing.

- Rubber Tile
- Pinnacle Rubber Base
- Pinnacle Plus Wall Base
- AlphaBase®
- Rubber Accessories
- Northern Timbers
- Northern Parallels
- Symmetry LVT
- Luxury Vinyl Tile



### HEALTH PRODUCT DECLARATION® (HPD) COLLABORATIVE

Health Product Declaration® (HPD) Collaborative is a not-for-profit, member organization. Using a consensus-based, stakeholder process, HPDC members create, support and evolve the HPD Open Standard for the accurate, reliable and consistent reporting of product contents and associated health information, for products used in the built environment.

**Available for the following products.** Check [roppe.com](http://roppe.com) for the most current listing.

- Rubber Tile
- Rubber Stair Treads
- Rubber Stair Treads with DuPont™ Kevlar®
- Vinyl Stair Treads
- ESD Rubber, ESD Vinyl
- ReNew Solid Vinyl Tile
- Envire® Rubber Sheet/Tile
- Tuflex® Spartus
- Pinnacle Rubber Wall Base
- 700 Series Wall Base
- Rubber Accessories

### EARNING BUILDING RATING SYSTEM CREDITS

Roppe products contribute to LEED (including LEED V4.1), Green Globes, WELL, Fit-Well, Living Building Challenge and other rating systems.

proudly made in the



Product is made in the USA.



# NEW LIFE FOR OLD PRODUCTS



As our nation's landfills continue to grow, at Roppe we have done the research to find new alternatives and uses for our products once they have exhausted their use in many of our oldest schools, healthcare facilities, churches, hotels, office buildings and more!

When choosing to update a floor that is nearing the end of its traditional life cycle, you can feel confident that Roppe's IMPACT recycling program meets your strictest requirements for sustainability by creating new and innovative products for the building industry.

The recycled rubber is chopped and cut into one of three primary products: landscaping mulch, playground surfacing or rubber crumb for athletic fields and other applications. The end product is a cost-effective rubber mulch that simultaneously promotes the environment and provides a beautiful, durable landscaping alternative or an

eye-catching playground surfacing that is the cleanest and safest on the American market.

Through IMPACT, products like those shown here will be manufactured from your diverted landfill waste when you support our recycling program!

## WHAT PRODUCTS CAN BE RECYCLED?

Most of our rubber products are eligible for recycling. For the most current list, please visit [roppe.com](http://roppe.com).



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# RUBBER FLOORING

SMOOTH | RAISED DESIGN | DIMENSIONS

All Roppe rubber flooring combines functionality and good looks. It's naturally slip resistant and provides outstanding underfoot comfort, noise reduction and life-cycle value.

Smooth Marbleized Tile, M621  
Merlin, M618 Aubergine accent





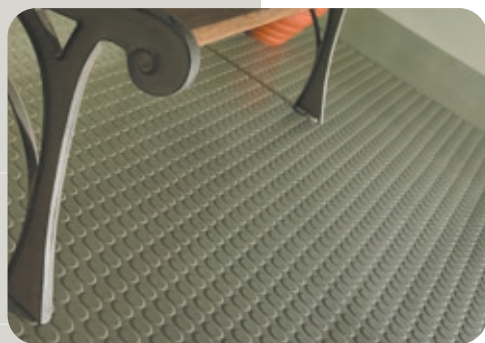
## RUBBER TILE SMOOTH

PAGE  
12



## RUBBER TILE DIMENSIONS

12



## RUBBER TILE RAISED DESIGN

12



## ENVIRE RUBBER SHEET & TILE

28

# RUBBER TILE

SMOOTH | RAISED DESIGN | DIMENSIONS



Hammered Rubber Tile, Fiesta with custom chips in base colors 191 Camel, 174 Smoke, 139 Deep Navy



Slate Design Marbleized Rubber Tile, M100 Black, M123 Charcoal, M616 Platinum



Smooth Marbleized Rubber Tile, M198 Ivory, M618 Aubergine, M621 Merlin, M656 Bluebell, M627 Mariner and Custom Color



ReNew Rubber Tile, R655 Peaceful Blue, R186 Red, R139 Deep Navy

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## RUBBER TILE

Roppe Rubber Tile offers the best of all worlds: superior functionality, appealing aesthetics, and excellent life-cycle value. It is naturally slip resistant and durable, plus provides outstanding underfoot comfort and noise reduction. Our Rubber Tile contributes to healthier indoor environments because it's free of Red List chemicals, PVC, phthalates and halogens.

Custom flooring logos can also bring a personal touch to corporate or educational facilities adding visual interest while reinforcing brand identities. At end of life, this product can be recycled through the IMPACT take-back program.



### Red List Chemical Free

Free of Red List chemicals, PVC, phthalates and halogens. The ReNew palette is also cork-infused and contains 13% bio-based content from rapidly renewable resources.



### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



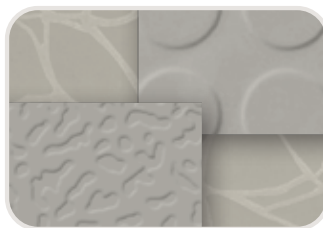
### Easy Living

Designed for high durability and ease of maintenance throughout the product life cycle. Provides underfoot comfort, reduced noise from foot traffic and has an inherent slip resistance.



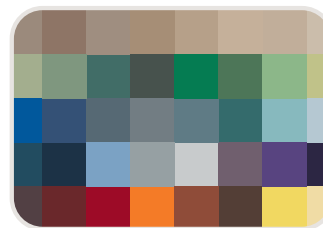
### Meets Daily Demands

Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, most chemicals and common substances.



### Variety of Profiles

Available in Smooth finish and Raised Design profiles including Slate, Low Profile, Textured, Square, Hammered, Vantage and Warning Tile designs. Dimensions profiles: Crackle, Random and Stripe.



### Single Price Point

All colors available at a Single Price Point within your selected palette. ReNew palette is available in Smooth, Hammered and Textured profiles only. Fiesta® and Symmetry palettes are available in Dimensions profiles as a special order.



ASTM

NFPA

ANSI

ADA



Environmental Product Declaration® is available at [roppe.com](http://roppe.com)



Health Product Declaration® is available at [roppe.com](http://roppe.com)

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# RUBBER TILE

SMOOTH | RAISED DESIGN | DIMENSIONS

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Smooth Marbleized Rubber Tile, M198 Ivory,  
M131 Bisque (Color Discontinued), M618  
Aubergine, M627 Mariner, 642 Jonquil





Square Design Marbleized Rubber Tile,  
M150 Dark Gray



Dimensions Rubber Tile  
983 Random Pattern, 690 Carob



Smooth Marbleized Rubber Tile,  
M632 Flax, M170 White, several  
custom colors to coordinate with  
existing finishes



Smooth Marbleized  
Rubber Tile, M648 Pear  
Green field, Custom  
Marble accent

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# RUBBER TILE

SMOOTH | RAISED DESIGN | DIMENSIONS

Dimensions Rubber  
Tile, 982 Crackle  
Pattern, 679 Sepia

Smooth Marbleized Tile, M131 Bisque  
(Color Discontinued), M617 Terracotta  
(Color Discontinued), M129 Dolphin






Custom Fiesta and Custom Logo,  
100 Black, 186 Red, 174 Smoke

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# LIFE CYCLE COST ANALYSIS

Industry studies have shown that flooring materials with a higher initial cost do not necessarily translate to a higher cost in the long run. In fact, findings indicate flooring materials with a higher initial cost will perform more cost effectively over many years. For example, while rubber flooring may cost more initially, the cost of maintaining it is lower. And because it's extremely durable, it lasts a very long time. So, when examining long-term costs, it is important to consider the total cost of ownership. With the right information, you can help customers control costs – not just on the initial project, but also in the long run.

	 VCT (Finish)	 LVT (No Finish)	 RUBBER (No Finish)
INITIAL INSTALLED COST PER SF <small>(Material/labor only, average)</small>	\$1.50	\$4.50-\$5.00	\$9.50-\$10.00 <small>(Excludes heat weld material/labor)</small>
EXAMPLE: INSTALLATION COSTS FOR 70,000 SF	\$105,000	\$350,000	\$735,000
COST OF YEARLY BIWEEKLY MAINTENANCE	\$174,465	\$32,863	\$32,863
YEARLY SAVINGS FOR MAINTENANCE		\$141,602 savings	\$141,602 savings
YEARS TO RECOVER THE COST OF THE MAINTENANCE		2.5 years	5.2 years

Source: Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company

**"Finish" maintenance** based on 2 full strip and wax per year; 2x scrub and recoat; scrub 650 sf per hour; recoat with 2 coats finish; 2 people 250 sf per hr; plus full cleaning every 2 weeks less the 4 weeks above. Cost of chemicals includes stripper 150 sf per G; first coat finish 2000 sf per G; coats 2-5 finish 2500 sf per G (5 coats figured). Cost of labor includes \*2 people 250 sf per hour; 7 hrs per day (1750 sf per day). Cost of pads, mops, etc., includes 8 stripping pads, 6 scrubbing pads and 6 burnishing pads.

**"No Finish" maintenance** based on full cleaning every 2 weeks. Cost of chemicals includes all purpose cleaner 5000 sf per G; 300 sf per G of diluted solution, proper dilution ratio 4 oz neutral cleaner per 1G water. Cost of labor includes 1 person 1250 sf per hr; 7 hrs per day (8750 sf per day). Cost of pads, mops, etc., includes 0 pads if using an autoscrubber w/brush attachment or 2-3 scrubbing pads, 2-3 polish pads.

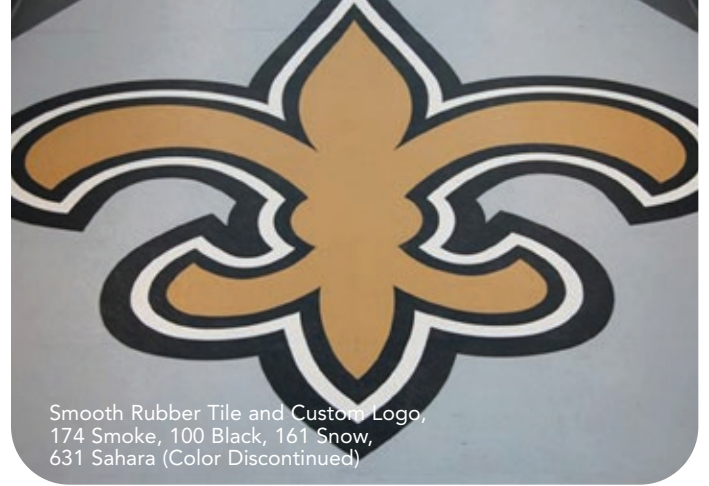
Fiesta® Slate Design Tile, F411 Fiel (Color Discontinued),  
F404 Niebla (Color Discontinued)

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Smooth Marbleized Rubber Tile,  
M632 Flax and M617 Terracotta  
(Color Discontinued)



Smooth Rubber Tile and Custom Logo,  
174 Smoke, 100 Black, 161 Snow,  
631 Sahara (Color Discontinued)



Slate Design Fiesta® Rubber  
Tile, Custom Color with Custom  
Solid Color Accents



Smooth Fiesta® Rubber Tile, Custom Combinations of 123 Charcoal, 170 White,  
137 Cinnabar in 174 Smoke Base Color; 186 Red Tile; Custom Logo Design, 100 Black





# RUBBER TILE

SMOOTH | RAISED DESIGN | DIMENSIONS



Fiesta® Rubber Tile and  
Custom Logo, F404 Niebla  
(Color Discontinued)

# RUBBER TILE COLORS

## 70 SOLID COLORS

For all rubber tile profiles excluding Smooth & Hammered R24.

							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## MARBLEIZED COLORS

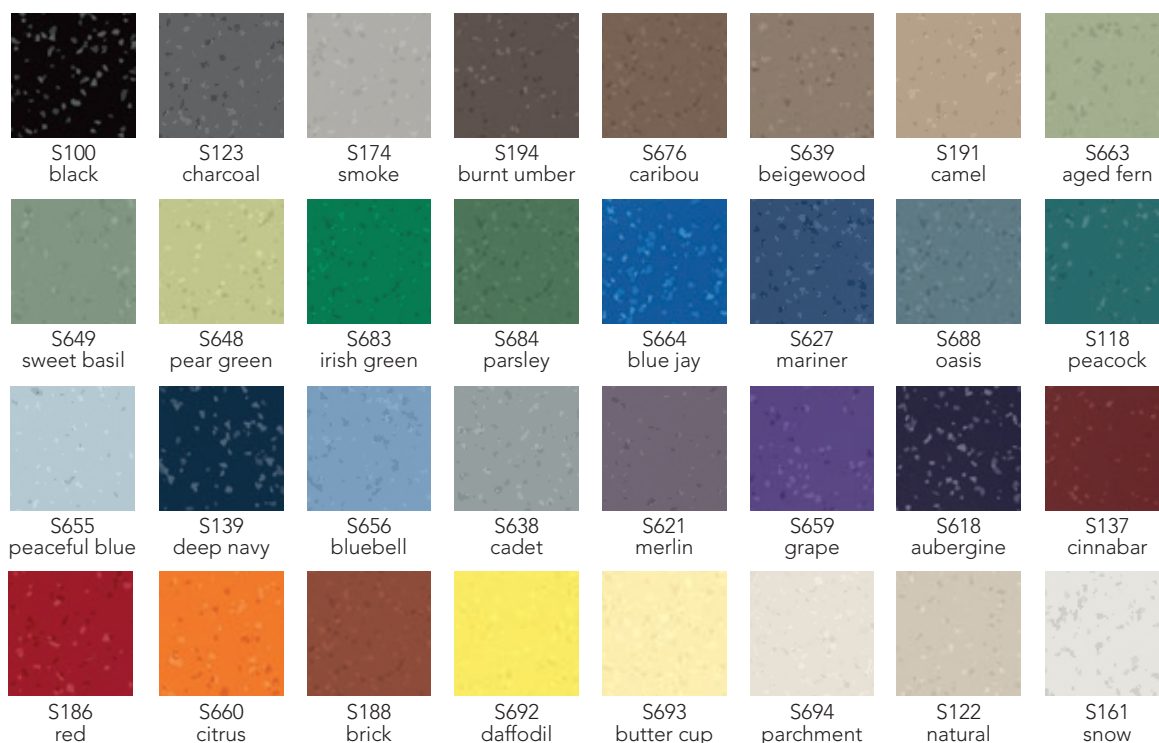
For all rubber tile profiles excluding Hammered R24.

							
M100 black	M667 galactic	M668 night hawk	M123 charcoal	M150 dark gray	M177 steel blue	M669 battleship	M670 asphalt
							
M175 slate	M114 lunar dust	M129 dolphin	M178 pewter	M174 smoke	M671 somber	M672 ashen	M673 greige
							
M193 black brown	M110 brown	M147 light brown	M194 burnt umber	M674 clove	M675 biscotti	M676 caribou	M639 beigewood
							
M140 fawn	M677 gingerbread	M678 mochaccino	M679 sepia	M191 camel	M680 latte	M632 flax	M681 buff
							
M663 aged fern	M649 sweet basil	M169 hunter green	M682 evergreen	M683 irish green	M684 parsley	M685 arugula	M648 pear green
							
M664 blue jay	M627 mariner	M686 stormy sky	M687 deep fog	M688 oasis	M118 peacock	M689 sea glass	M655 peaceful blue
							
M187 blue	M139 deep navy	M656 bluebell	M638 cadet	M197 iceberg	M621 merlin	M659 grape	M618 aubergine
							
M690 carob	M137 cinnabar	M186 red	M660 citrus	M188 brick	M691 espresso		
							
M692 daffodil	M693 butter cup	M694 parchment	M122 natural	M641 moonrise	M170 white	M695 calla lily	M161 snow

# RUBBER TILE COLORS

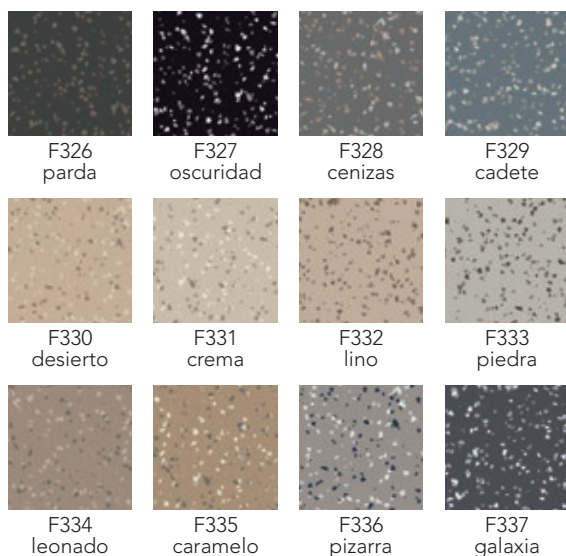
## SYMMETRY COLORS

For all rubber tile profiles excluding Smooth.



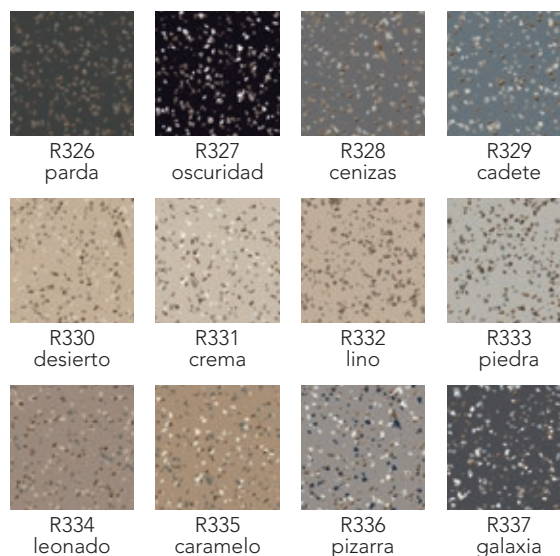
## FIESTA® COLORS

For all rubber tile profiles.



## RENEW FIESTA® COLORS

For Smooth, Hammered and Textured rubber tile profiles.



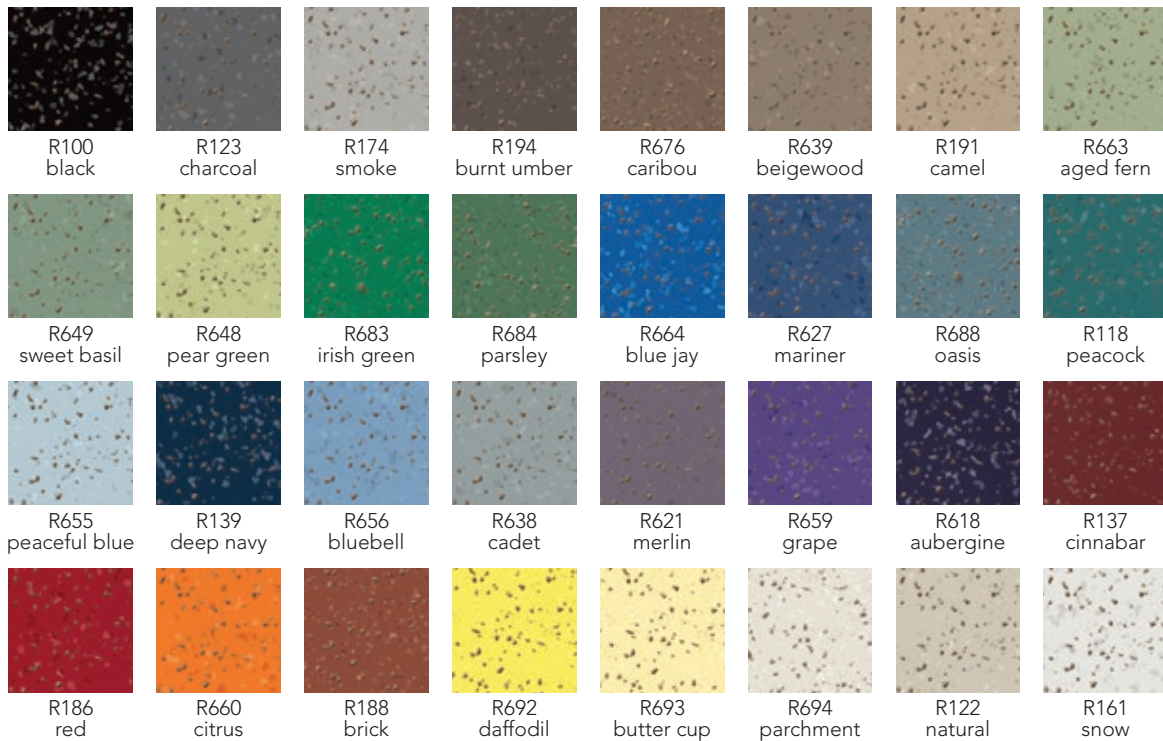


We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.



## RENEW COLORS

For Smooth, Hammered and Textured rubber tile profiles.



- Cork-infused rubber flooring  
Free of Red List chemicals, PVC, phthalates and halogens.  
Contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.
- Designed for high durability while providing underfoot comfort, reduced noise from foot traffic, and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, scorching, most chemicals and common substances.
- Available in Smooth, Hammered and Textured rubber tile and tread profiles.
- All colors available at a Single Price Point based on your selected profile.



# RUBBER TILE PROFILES

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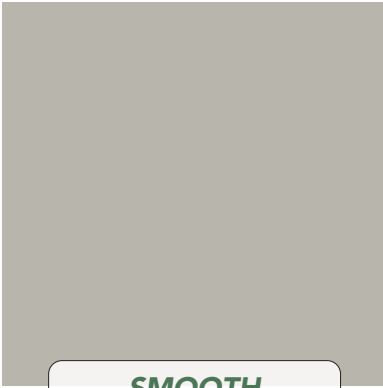


**Health  
Product  
Declaration®**  
is available at  
roppe.com



**Environmental  
Product  
Declaration®**  
is available at  
roppe.com

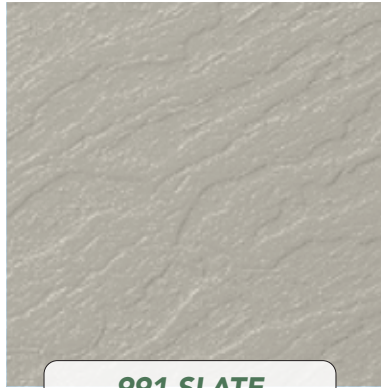
proudly made in the  
 **USA**



**SMOOTH**

smooth  
976 (3/16") & 978 (1/8") –  
12" x 12" (304.8mm x 304.8mm)  
969 (3/16") & 970 (1/8") –  
19-11/16" x 19-11/16" (50cm x 50cm)

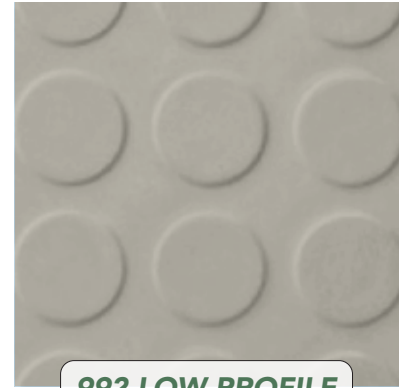
**PACKAGING:**  
No. per carton: 976: 36 per carton, 978: 45 per carton,  
969: 10 per carton, 970: 16 per carton  
Wt. per carton: 976: 54 lbs. (24.49kg),  
978: 45 lbs. (20.41kg),  
969: 40.5 lbs. (18.37kg),  
970: 44 lbs. (19.95kg)  
Sq. ft. per carton: 976: 36 (3.34 sq. m),  
978: 45 (4.18 sq. m),  
969: 27 (2.49 sq. m),  
970: 43 (3.99 sq. m)



**991 SLATE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

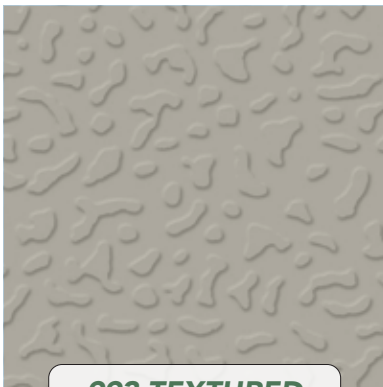
**PACKAGING:**  
No. per carton: 16  
Wt. per carton: 42 lbs. (19.05kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**992 LOW PROFILE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm);  
7/64" (2.78mm) w/out profile  
Profile height: 1/64" (.4mm)  
Profile diameter: 1-9/64" (28.97mm)

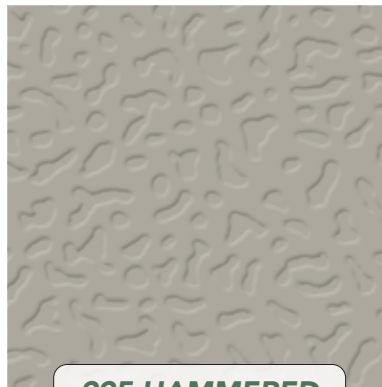
**PACKAGING:**  
No. per carton: 16  
Wt. per carton: 42 lbs. (19.05kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**993 TEXTURED**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

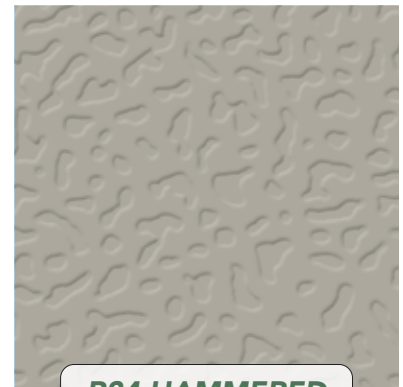
**PACKAGING:**  
No. per carton: 16  
Wt. per carton: 43 lbs. (19.50kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**995 HAMMERED**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

**PACKAGING:**  
No. per carton: 16  
Wt. per carton: 43 lbs. (19.50kg)  
Sq. ft. per carton: 43 (3.99 sq. m)

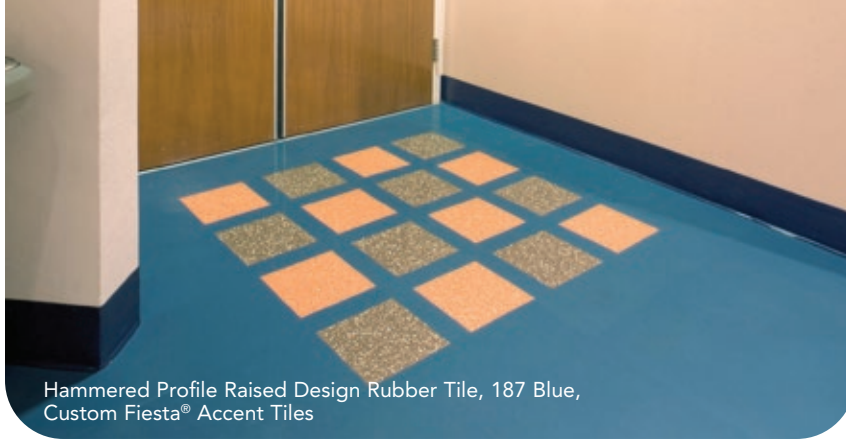


**R24 HAMMERED**

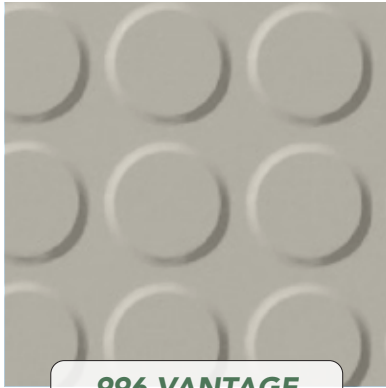
24" x 24" tile for Fiesta/Marble Fiesta  
and Symmetry color palettes only  
Overall thickness: .080" (2.032mm)

**PACKAGING:**  
No. per carton: 20  
Wt. per carton: 60 lbs. (27.22kg)  
Sq. ft. per carton: 80 (7.43 sq. m)





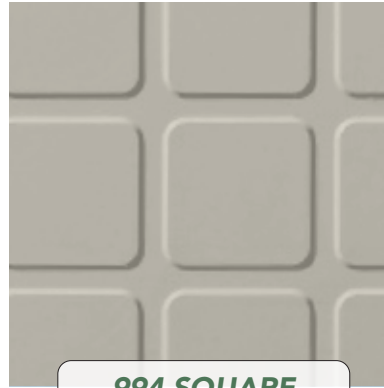
Hammered Profile Raised Design Rubber Tile, 187 Blue,  
Custom Fiesta® Accent Tiles



**996 VANTAGE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 5/32" (3.97mm);  
1/8" (3.175mm) w/out profile  
Profile height: 3/64" (1.19mm)  
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:  
No. per carton: 16  
Wt. per carton: 50 lbs. (22.68kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**994 SQUARE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm);  
9/64" (3.57mm) w/ profile  
Profile height: 1/32" (.79mm)  
Profile width: 1-5/8" (41.28mm)

PACKAGING:  
No. per carton: 16  
Wt. per carton: 49 lbs. (22.23kg)  
Sq. ft. per carton: 43 (3.99 sq. m)

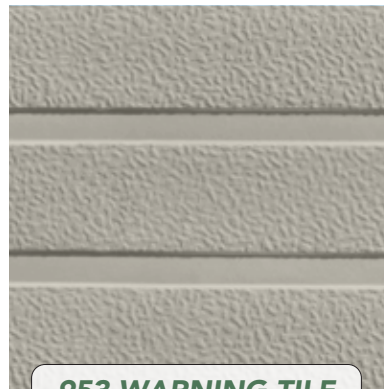


(back of tile, available only with  
996, in solid color only)

**LUG BACK 996 VANTAGE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Thickness: 13/64" (5.16mm) with profile;  
11/64" (4.37mm) w/out profile  
Profile height: 1/32" (.79mm)  
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:  
No. per carton: 10  
Wt. per carton: 40 lbs. (18.16kg)  
Sq. ft. per carton: 27 (2.5 sq. m)



**953 WARNING TILE**

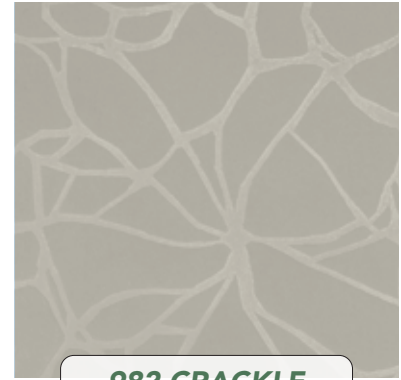
24" x 24" (609.6mm x 609.6mm)  
Thickness: 1/8" (3.175mm) with profile;  
1/32" (1.27mm) w/out profile  
Profile height: 1/32" (.79mm)

PACKAGING:  
No. per carton: 10  
Wt. per carton: 40 lbs. (18.16kg)  
Sq. ft. per carton: 40 (3.72 sq. m)

**TITLE  
24**



## DIMENSIONS



**982 CRACKLE**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

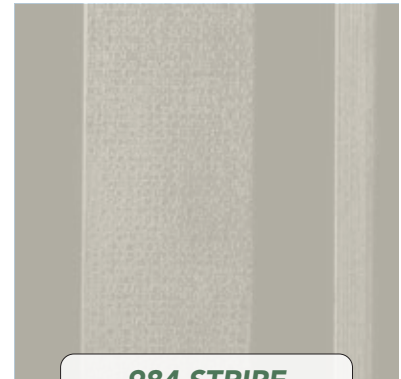
PACKAGING:  
No. per carton: 16  
Wt. per carton: 42 lbs. (19.05kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**983 RANDOM**

19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

PACKAGING:  
No. per carton: 16  
Wt. per carton: 42 lbs. (19.05kg)  
Sq. ft. per carton: 43 (3.99 sq. m)



**984 STRIPE**

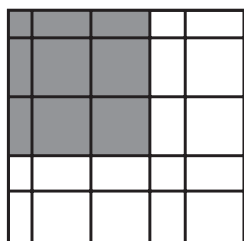
19-11/16" x 19-11/16" (50cm x 50cm)  
Overall thickness: 1/8" (3.175mm)

PACKAGING:  
No. per carton: 16  
Wt. per carton: 42 lbs. (19.05kg)  
Sq. ft. per carton: 43 (3.99 sq. m)

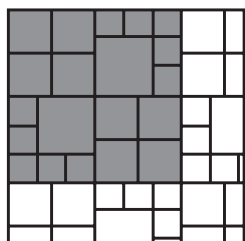
# RUBBER TILE PATTERNS & SHAPES

Designer's Choice patterns and shapes are an attractive and semi-custom approach to flooring that incorporates Hammered or Textured Design tile with 11 geometric shapes that can be used in one of our 6 standard patterns or mixed and matched to create your own unique design.

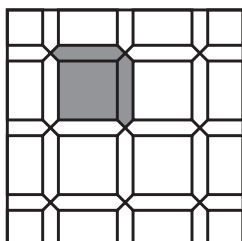
## DESIGNER'S CHOICE® STANDARD PATTERNS



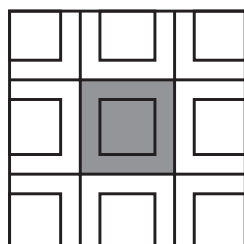
matrix 100



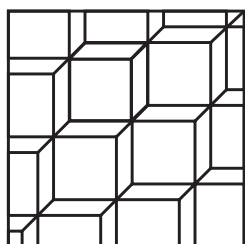
striata 102



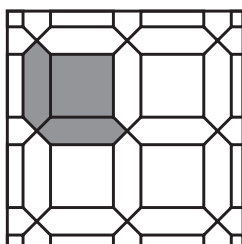
nuevo 104



tuscany 105



optic 110



basketweave 111



Designer's Choice® 110 Optic Pattern, 130 Buckskin (Color Discontinued), 198 Ivory, 624 Chameleon (Color Discontinued); Pinnacle Plus Wall Base Profile #00, 624 Chameleon (Color Discontinued)

A great option in flooring for schools, retail areas, museums and more.

## DESIGNER'S CHOICE® 11 SHAPES



12" x 12"  
left  
hand  
miter

3" x 15"  
left  
hand  
miter

3" x 15"  
right  
hand  
miter

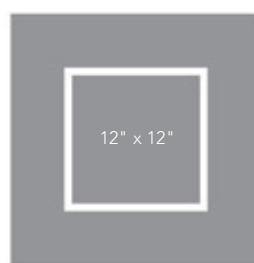
3" x 15"  
picket

6" x 18"  
picket

12" x 12"  
right hand  
miter



12" x 12"



19-11/16" x 19-11/16"



6" x 12"



9" x 9"



6" x 6"

# RUBBER TILE PERFORMANCE COMPOUNDS



Roppe Performance Compound Rubber Tile is a homogenous rubber tile specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber make this flooring ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

Roppe Performance Compound Rubber Tile is only available in the following solid colors:



100  
black



123  
charcoal



150  
dark gray



193  
black brown



# RUBBER TILE TECHNICAL

## RUBBER TILE SPECIFICATIONS

Characteristic:	Requirement	ASTM Test Method
Hardness:	Min 85 Shore A	D2240
Static Load Resistance:	< 0.005 in. (0.127mm) at 250lb. (113.4kg) load	F970
Resistance to Short-Term Chemical Exposure:	No more than slight change in surface dulling, Surface attack, or staining.	F925
Resistance to Heat:	Average Delta E not greater than 8.0	F1514
Abrasion Resistance:	Less than 1 gram loss after 1,000 cycles	D3389
Dimensional Stability:	The dimensional change of the rubber floor tile in both the machine direction (MD) and the across machine (AMD) shall not exceed 0.15%	F2199
Thickness:	As specified	
Smooth Surface Tile:	+ 0.005 in. (+ 0.127mm)	F386
Molded Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F386
Embossed Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F373
Size:	Up to & including 12 by 12 in = + 0.016 in (+ 0.4mm) Larger than 12 by 12 in & up to & including 24 by 24 in = + 0.018 in. (+ 0.45mm). Larger than 24 by 24 in = + 0.020 in. (+ 0.5mm)	F2055
Squareness:	Max. 0.010 in (0.254mm) max.	F2055
Quality of Cut:	0.005 in (0.127mm) max.	F511

- Roppe flooring adhesives must be used for the Roppe warranty to apply. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
- For interior use only.
- Proper maintenance on a regular basis is essential to the appearance and the wear life of the tile.
- Tiles may have slight color variations not detected at the factory. All tiles must be dry laid and examined for color acceptance before being installed (see installation brochure).
- Heavy sunlight penetration from direct or glass-filtered sources may cause fading.
- Certain chemicals and various substances normally attack rubber formulations. Roppe's rubber tile should not be used in commercial or residential kitchens and or areas where impregnation from cooking oils, vegetable fats, etc., is likely to occur. If any particular chemicals or substances are going to be present in the environment, adequate testing should be done in advance to ensure suitability for that application.
- Certain oils and antioxidants sometimes used in the manufacture of rubber tires can cause staining and discoloration. In auto showrooms, for example, we recommend that tires NOT be allowed to come in direct contact with the tile; we suggest utilizing a pad made from carpet, Masonite®, scrap tile, etc. Call factory for specific details.
- Not recommended for use in hospital operating rooms or computer rooms; NOT a conductive tile.

F925 Resistance to Short-Term Chemical Exposure – When tested in accordance with Test Method F925, the rubber floor tile shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals:

- > White vinegar (5% acetic acid)
- > Rubbing alcohol (70% isopropyl alcohol)
- > Sodium hydroxide solution (5% NaOH)
- > Hydrochloric acid solution (5% HCl)
- > Sulfuric acid solution (5% H<sub>2</sub>SO<sub>4</sub>)
- > Household ammonia solution (5% NH<sub>4</sub>OH)
- > Household bleach (5.25% NaOCl)
- > Disinfectant cleaner (5% active phenol)

## DIMENSIONS RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's \_\_\_\_\_ (insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge size, and in the color \_\_\_\_\_ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RAISED DESIGN RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's \_\_\_\_\_ (insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge and in the color \_\_\_\_\_ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## SMOOTH FINISH RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's \_\_\_\_\_ (insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be \_\_\_\_\_ (insert size selected) (12" x 12" {304.8mm x 304.8mm}, or 19-11/16" x 19-11/16" {50cm x 50cm}), 1/8" (3.175mm) or 3/16" (4.76mm) gauge size, and in the color \_\_\_\_\_ (insert color name and number, {plain [P]} or marbled [M]) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## LUG-BACK VANTAGE RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's LUG-BACK VANTAGE RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 13/64" (5.16mm) gauge size, and in the color \_\_\_\_\_ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## WARNING TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's WARNING RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F-1344, Class 1. The tile shall be 24" x 24" size, 1/8" (3.175 mm) gauge size, and in the color \_\_\_\_\_ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



**Recommended Adhesives**



AW-510 Acrylic Adhesive



PS-525 Modified Pressure Sensitive Adhesive



TP-650 Flooring Tape (for use with Envire® Rubber Sheet)



U-705 Urethane Wet-Set Adhesive



EW-710 Epoxy Modified Urethane Adhesive



**Maintenance**

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

# ENVIRE®

RUBBER SHEET AND TILE



Envire® Rubber Sheet,  
S186 Red, S161 Snow



Envire® Rubber Sheet, S656 Bluebell

THE  
SYMPOSIUM  
DISTINCTION  
AWARDS

Most Sustainable  
Product Award  
Envire® Rubber Sheet  
with FlashCove™



Envire® Rubber Sheet,  
S194 Burnt Umber,  
S174 Smoke, S122 Natural,  
S161 Snow, S123 Charcoal

proudly made in the  
 USA



## ENVIRE®

Envire® Rubber Sheet and Tile was developed for use in high traffic areas that require natural resilience, exceptional wear resistance and dimensional stability. Performs well where small-wheeled traffic may be present such as healthcare or institutional facilities, retail stores and schools. Ideal for use in classrooms, corridors, multi-purpose areas, municipal and government buildings, clean rooms, showrooms, shopping malls, theaters, convention centers, air/bus/train terminals, elevators, lobbies and stair landings.



### Red List Chemical Free

Free of Red List chemicals, PVC, phthalates, and halogens. High performance compound developed for durability while still providing comfort under foot.



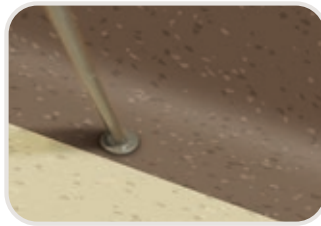
### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



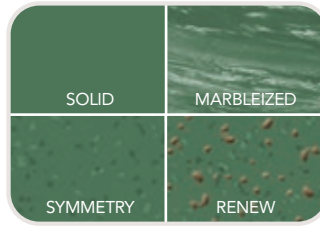
### Easy Maintenance

Envire® offers efficient & economical maintenance solutions that do not require the application of finishes. Simply buffing to a desired shine level is recommended.



### Meets Daily Demands

FlashCove™ Prefabricated Wall Base delivers strong performance against maintenance machines and point loads, such as chairs and portable equipment. Maintenance equipment can get closer to the wall for more thorough cleaning.



### Coordinating Palettes

Versatile palette allows for product coordination with our other tile, tread, wall base and accessory products. Available in our Symmetry palette, a unique flecked design of tonal rubber chips, helps hide dirt and debris between cleanings.



### Single Price Point

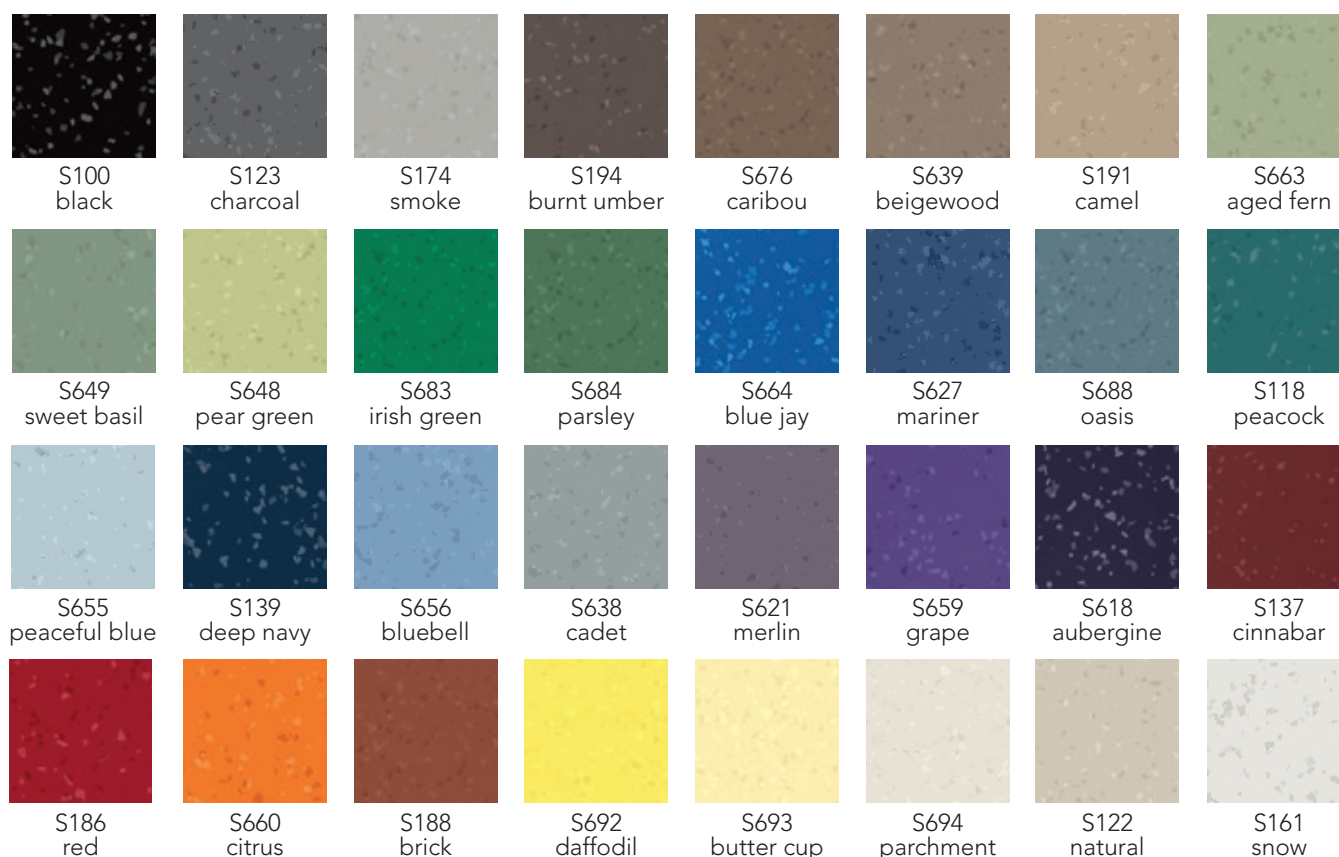
All color options available at a Single Price Point. (Custom colors are available; minimum quantities may apply.)



Health Product Declaration® for Envire® is available at [roppe.com](http://roppe.com)

**ROPPE.**  
Proven. Flooring. Experiences.

# ENVIRE® RUBBER SHEET & TILE



## RUBBER WELDING BEADS

Ensure proper fit, finish and appearance by using rubber welding bead in areas that require ongoing and comprehensive wet cleaning and where maintaining proper hygiene is essential. Rubber Welding Beads are available in 200l/f spools.

100 black	655 peaceful blue
123 charcoal	139 deep navy
174 smoke	656 bluebell
194 burnt umber	638 cadet
676 caribou	621 merlin
639 beigewood	659 grape
191 camel	618 aubergine
663 aged fern	137 cinnabar
649 sweet basil	186 red
648 pear green	660 citrus
683 irish green	188 brick
684 parsley	692 daffodil
664 blue jay	693 buttercup
627 mariner	694 parchment
688 oasis	122 natural
118 peacock	161 snow

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## ENVIRE® RUBBER SHEET

### ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Sheet manufactured by Roppe Corporation, Fostoria, Ohio. The sheet shall be homogeneously constructed of first-quality materials and conform to ASTM F1859. The sheet shall be .100" (2.54mm) in thickness, 72" (1.83m) in width, 50' (15.24m) in length shall be \_\_\_\_\_ (color selected). Envire Rubber Sheet shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Sheet Flooring with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## ENVIRE® RUBBER TILE

### ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Tile manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first-quality materials and conform to ASTM F1344. The tile shall be 24" x 24" (609.6mm x 609.6mm), .100" (2.54mm) in thickness and in \_\_\_\_\_ (color selected). Envire Rubber Tile shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Tile with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



Envire® Rubber Sheet  
S655 Peaceful Blue,  
FlashCove™ S123 Charcoal



Stainless  
"Chiklet" Cap

Envire®  
Rubber Sheet

Bonded  
Puncture Proof  
Aluminum  
Reinforcement



proudly made in the



THE  
SYMPOSIUM  
DISTINCTION  
AWARDS

Most Sustainable  
Product Award

Envire® Rubber Sheet  
with FlashCove™



When hygiene matters, FlashCove™ is the only  
base **guaranteed to perform.**


- Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
- Strong performance against maintenance machines and point loads, such as chairs.
- Available in 10-foot lengths in two sizes:  
3" Floor x 4" Wall and  
3" Floor x 6" Wall

*Special Sizes available by special orders; please  
contact your Regional Sales Representative.*



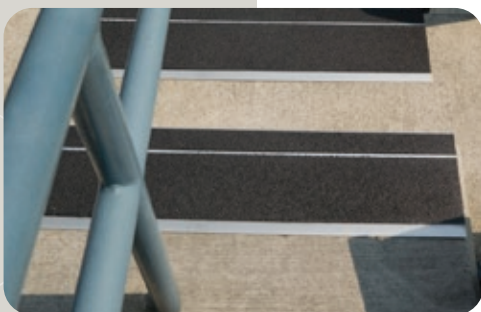
# STAIR TREADS

RUBBER RAISED DESIGN | SPECIALTY | VINYL | IMPRESSION™ | METAL



Our stair treads are the perfect complement to flooring projects in schools, shopping malls, retail settings, government centers, hospitals and airports. Most styles offer ADA nose-compliant features. Better yet, they coordinate with our other tile designs and colors.



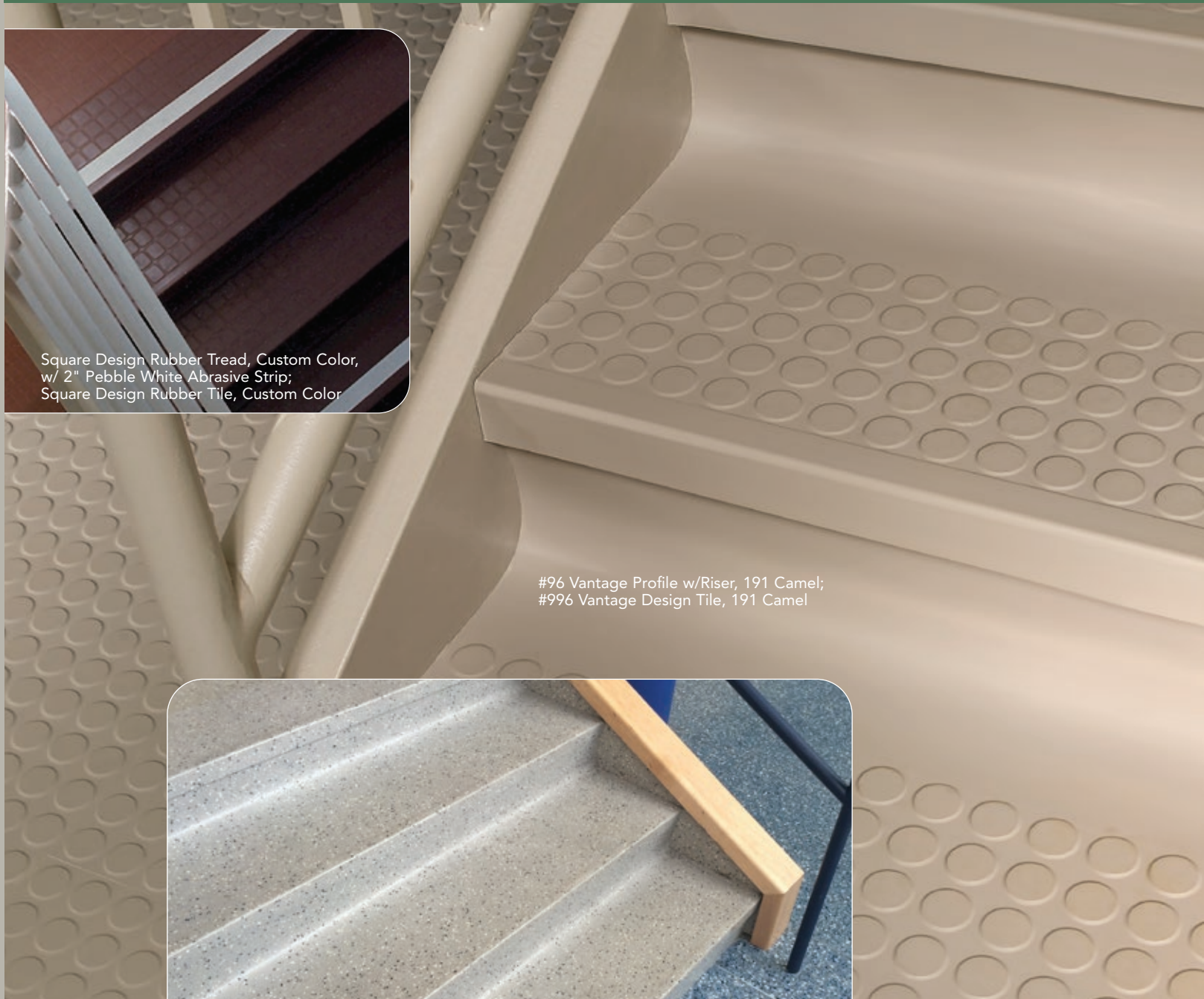
**RUBBER TREADS**PAGE  
**34****SAFETY STRIPS****37****VINYL TREADS****50****IMPRESSION™  
LUXURY VINYL  
STAIR TREADS****52****METAL TREADS****54**

# RUBBER STAIR TREADS

RAISED DESIGN | SPECIALTY



Square Design Rubber Tread, Custom Color,  
w/ 2" Pebble White Abrasive Strip;  
Square Design Rubber Tile, Custom Color



#96 Vantage Profile w/Riser, 191 Camel;  
#996 Vantage Design Tile, 191 Camel



#95 Hammered Tread w/Riser,  
Fiesta® F404 Niebla

proudly made in the  




## RUBBER STAIR TREADS

Our PVC-free Rubber Stair Treads come in a large selection of finishes, textures and gauges, including our popular Raised Design profiles. Plus they're available in the same designer inspired colors as our rubber tile and wall base for easy coordination between product lines. Most styles offer ADA nose-compliant features, plus the treads are easy to install and maintain.



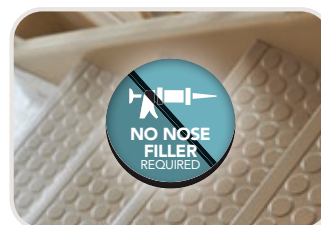
### Rubber Stair Treads

Free of Red List chemicals, PVC, phthalates and halogens. The ReNew palette is also cork-infused and contains 13% bio-based content from rapidly renewable resources.



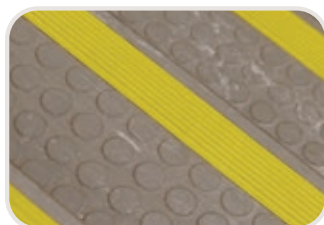
### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria. Rubber Stair Treads and Rubber Stair Treads with DuPont™ Kevlar® meet GREENGUARD GOLD criteria.



### No Nose Filler Required

Performance, without the fillers. Roppe Stair Treads can be installed without the use of nose fillers in most applications.



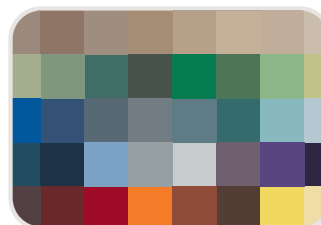
### Safety Inserts and Strips

Safety abrasive strips standard on some product lines. Ribbed or smooth rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.



### Variety of Profiles

Available in nine different Rubber Stair Tread profiles and a variety of lengths. Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.



### Single Price Point

All colors available at a Single Price Point within your selected palette. ReNew palette is available in Smooth, Hammered and Textured profiles only.



Health Product Declaration® for Rubber Stair Treads is available at [roppe.com](http://roppe.com)

**ROPPE.**  
Proven. Flooring. Experiences.

# RUBBER TREAD PROFILES

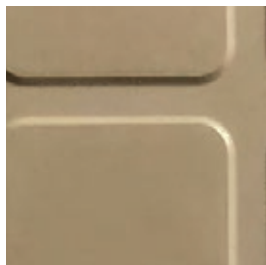
## RAISED DESIGN



92 low-profile  
36"-72" in 6" increments



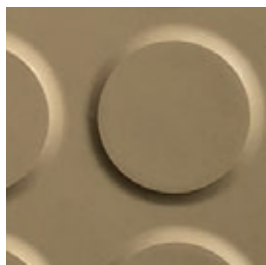
93 textured  
36"-108" in 6" increments  
(includes relief cut)



94 square  
36"-108" in 6" increments



95 hammered w/riser  
36"-108" in 6" increments  
(includes relief cut)



99 hammered w/o riser  
36"-108" in 6" increments  
2" tapered nose  
(includes relief cut)

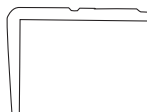
96 vantage w/riser  
36"-108" in 6" increments  
97 vantage extended depth  
36"-72" in 6" increments  
98 vantage w/o riser  
36"-108" in 6" increments  
(all include relief cut)

proudly made in the



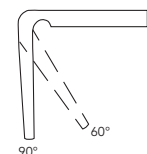
## TAPERED NOSE

Many Roppe treads have a tapered nose for a clean fit. They help reduce tripping hazards while providing a better finished look.

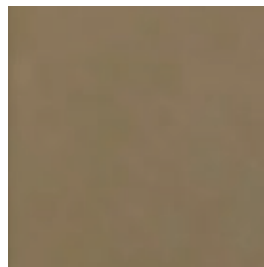


## ADJUSTABLE NOSE / RELIEF CUT

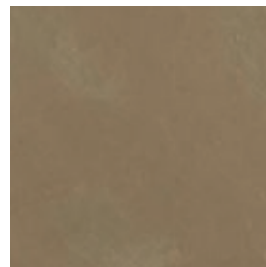
Many of our treads include a molded relief cut that aids in the installation of our treads on today's angled stairs.



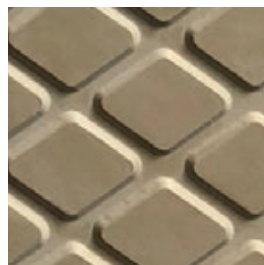
## SPECIALTY RUBBER TREADS



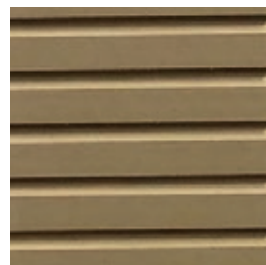
60/61 heavy-duty (hd) smooth  
36"-72" in 6" increments



70/71 light-duty (ld) smooth  
36"-72" in 6" increments



30/31 diamond  
30 available in 36"-108"  
in 6" increments  
31 available in 36"-72"  
in 6" increments  
(30 includes relief cut)



80/81 rib  
36"-72" in 6" increments



40/41 heavy-duty (hd) abrasive  
36"-72" in 6" increments



50/51 light-duty (ld) abrasive  
36"-72" in 6" increments

# RUBBER TREAD PERFORMANCE COMPOUNDS

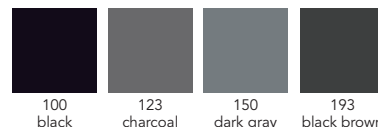


Roppe Performance Compound Rubber Stair Treads are homogenous rubber treads specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber makes these treads ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

Roppe Performance Compound Rubber Stair Treads are only available in the following solid colors:



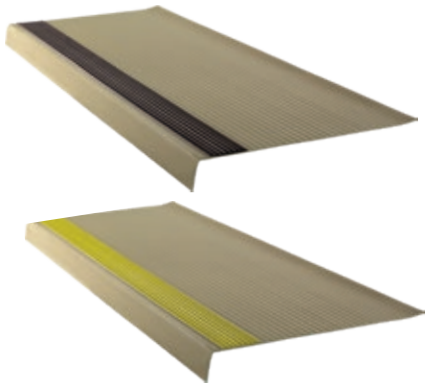






# RUBBER TREAD INSERTS & ACCESSORIES

## RUBBER INSERTS

Rubber inserts are **not available** for the following:

- Rubber treads #40/41, #50/51, #70/71 and #80/81
- Vinyl treads #16/17



	LL – Safety Yellow
	AL – Almond
	KK – Black
	MG – Dark Gray
	TT – Brown

Designed for use in our rubber or vinyl stair tread lines, rubber inserts provide a tactile surface that's durable and easy to clean. The low-profile ribbed surface, or smooth option, are available in 2" strips and offered in colors that coordinate with many of our other product lines.

## FOR VISUALLY IMPAIRED

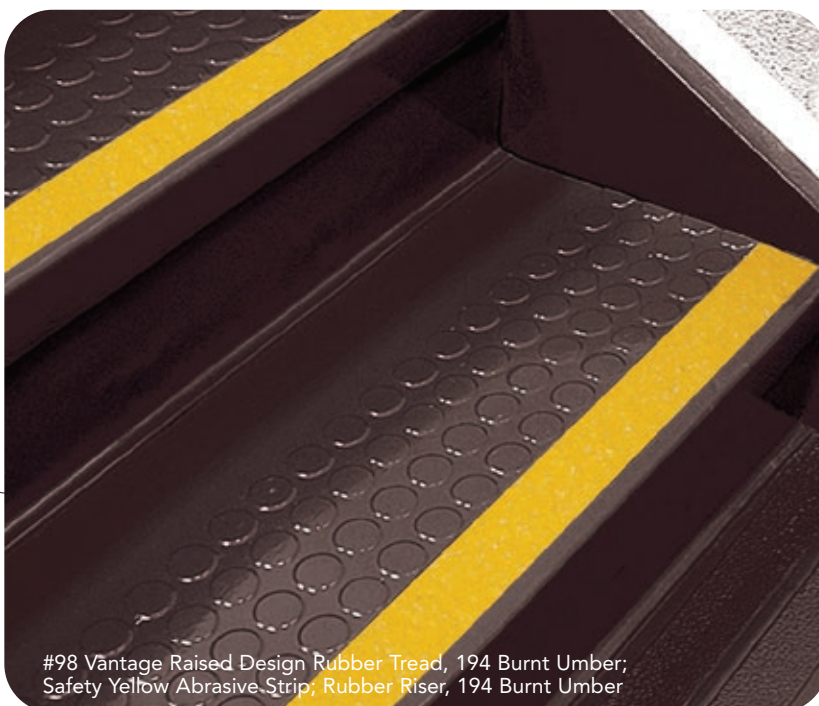
rubber and vinyl treads for the visually impaired\*

Designed to improve safety for the visually impaired, Roppe stair treads are available with grit strips and in contrasting colors. In addition, rubber detectable warning tiles help signal changes in elevation. Available in 3/4" or 2" width.

L – safety yellow		T – teak brown
K – black		E – beige
W – pebble white		A – galley red
G – ocean gray		D – glow strip*

**\*Glow Strips are not available for the following:**

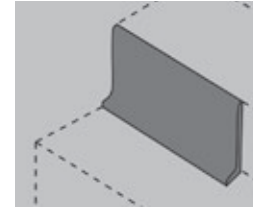
- Rubber treads #40/41, #50/51, #70/71 and #80/81
- Vinyl treads #16/17 and #18/19



#98 Vantage Raised Design Rubber Tread, 194 Burnt Umber; Safety Yellow Abrasive Strip; Rubber Riser, 194 Burnt Umber

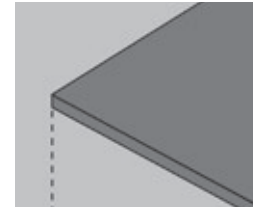
## TREAD ACCESSORIES

### RUBBER & VINYL RISERS



Risers cover the rear edge of tread to eliminate labor-intensive hand trimming. They are sized to fit most stair risers, but can be trimmed to fit any height (7" or less) or length. Risers are available in 7" x 50' vinyl coils and 7" x coordinating rubber tread length pieces. All risers are .100" thick. Coordinating colors for each tread line are available at a Single Price Point.

### RUBBER LANDING MATS/TILES



Note: Rubber warning tiles can be used to alert the visually impaired to approaching stairways. Size: 1/8" gauge, 12" x 12" tiles. In addition, all Roppe 50cm tiles can be used on landings. Diamond and Smooth landing mats are available in 27" x 27", plus 36" x 36" in Smooth.

smooth  
and diamond  
landing mats

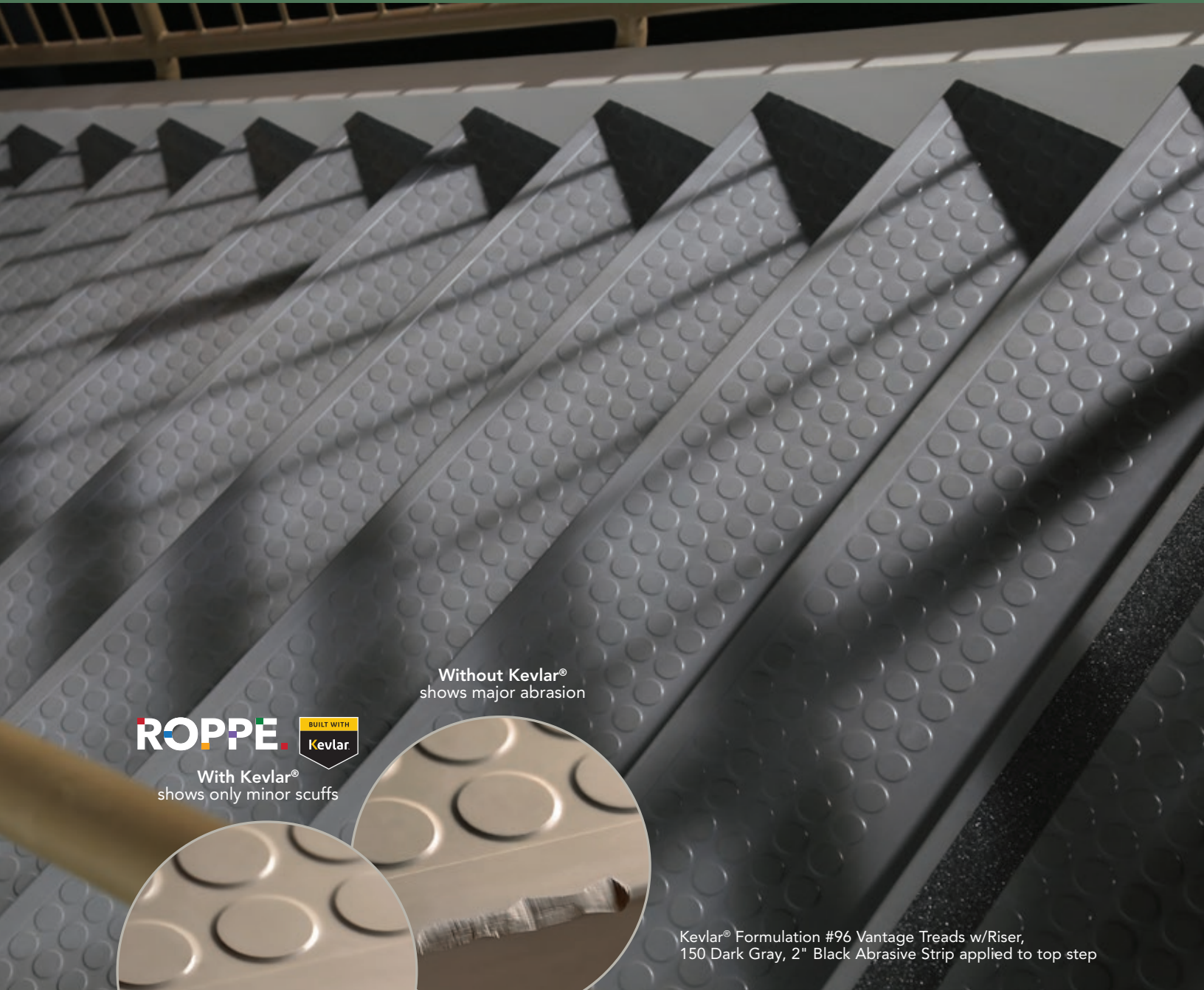
### RUBBER & VINYL STRINGERS



Stringers are available in 10" x 50' vinyl and 10" x 72" or 12" x 72" rubber, and in all of the colors in coordinating tread lines at a Single Price Point. Stringers are .080" thick.

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Proven. Flooring. Experiences.

# RUBBER STAIR TREADS WITH **DUPONT® KEVLAR™**



With Kevlar®  
shows only minor scuffs

Without Kevlar®  
shows major abrasion



Kevlar® Formulation #96 Vantage Treads w/Riser,  
150 Dark Gray, 2" Black Abrasive Strip applied to top step

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of affiliates of DuPont de Nemours, Inc. used under license by  
Roppe Holding Company.





Roppe Rubber Treads with DuPont™ Kevlar® contain Kevlar® fiber that helps protect the lives of military personnel and law enforcement. Because Kevlar® is 5X stronger than steel\* and is engineered into the treads, they stand up to extreme use. This means stair noses stay intact significantly longer, translating to fewer falls and accidents, promoting safety and protecting people. They boast an industry-leading, 25-year warranty, guaranteed to resist damage for decades.



#### Rubber Stair Treads

Free of Red List chemicals, PVC, phthalates and halogens. The ReNew palette is also cork-infused and contains 13% bio-based content from rapidly renewable resources.



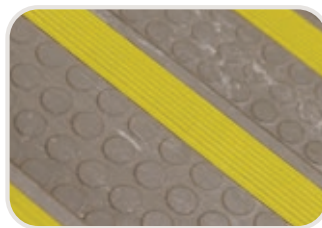
#### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria. Rubber Stair Treads and Rubber Stair Treads with DuPont™ Kevlar® meet GREENGUARD GOLD criteria.



#### Decades of Durability

Roppe Rubber Stair Treads with Kevlar® feature a 25-year warranty to help you create a design that looks beautiful for decades.



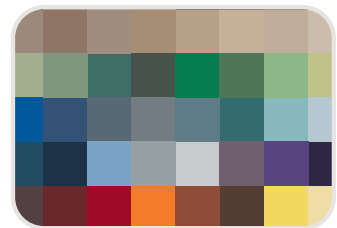
#### Safety Inserts and Strips

Safety abrasive strips standard on some product lines. Ribbed or smooth rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.



#### Variety of Profiles

Available in nine different Rubber Stair Tread profiles and a variety of lengths. Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.



#### Single Price Point

All colors available at a Single Price Point within your selected palette. ReNew palette is available in Smooth, Hammered and Textured profiles only.



Health Product Declaration® is available at [roppe.com](http://roppe.com)

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# RUBBER TREAD COLORS

## 70 SOLID COLORS

For all rubber tread profiles.

							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## MARBLEIZED COLORS

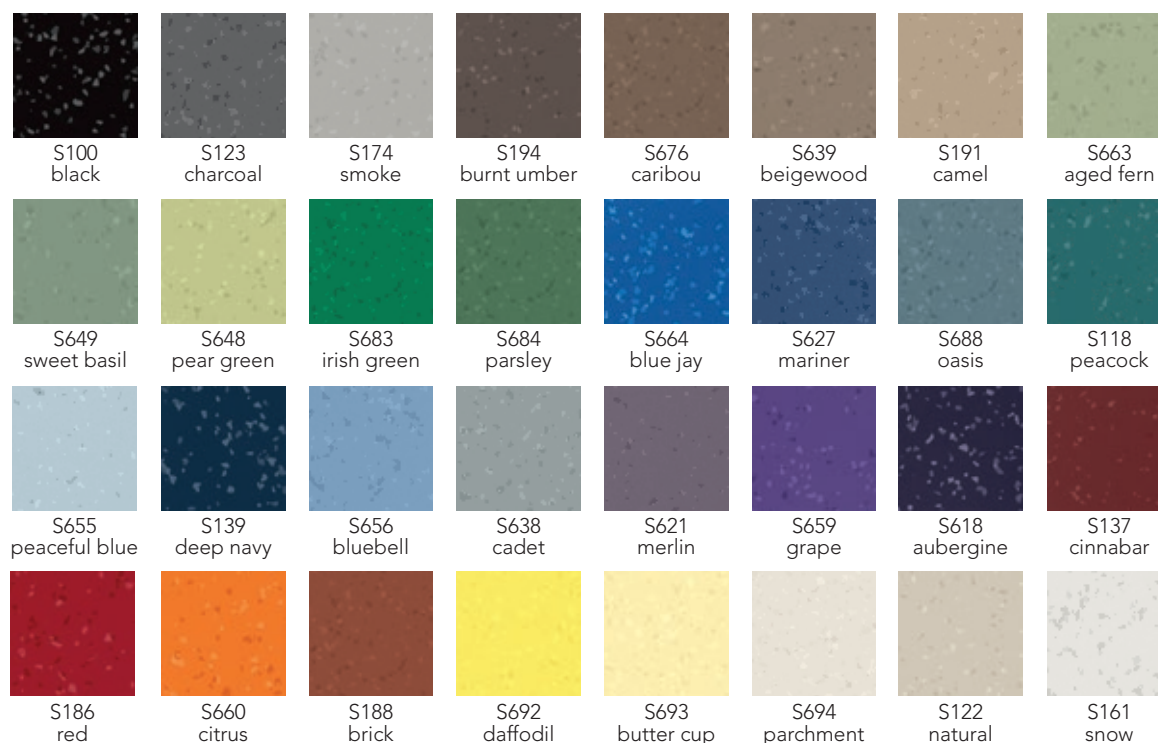
For all rubber tread profiles.

							
M100 black	M667 galactic	M668 night hawk	M123 charcoal	M150 dark gray	M177 steel blue	M669 battleship	M670 asphalt
							
M175 slate	M114 lunar dust	M129 dolphin	M178 pewter	M174 smoke	M671 somber	M672 ashen	M673 greige
							
M193 black brown	M110 brown	M147 light brown	M194 burnt umber	M674 clove	M675 biscotti	M676 caribou	M639 beigewood
							
M140 fawn	M677 gingerbread	M678 mochaccino	M679 sepia	M191 camel	M680 latte	M632 flax	M681 buff
							
M663 aged fern	M649 sweet basil	M169 hunter green	M682 evergreen	M683 irish green	M684 parsley	M685 arugula	M648 pear green
							
M664 blue jay	M627 mariner	M686 stormy sky	M687 deep fog	M688 oasis	M118 peacock	M689 sea glass	M655 peaceful blue
							
M187 blue	M139 deep navy	M656 bluebell	M638 cadet	M197 iceberg	M621 merlin	M659 grape	M618 aubergine
							
M690 carob	M137 cinnabar	M186 red	M660 citrus	M188 brick	M691 espresso		
							
M692 daffodil	M693 butter cup	M694 parchment	M122 natural	M641 moonrise	M170 white	M695 calla lily	M161 snow

# RUBBER TREAD COLORS

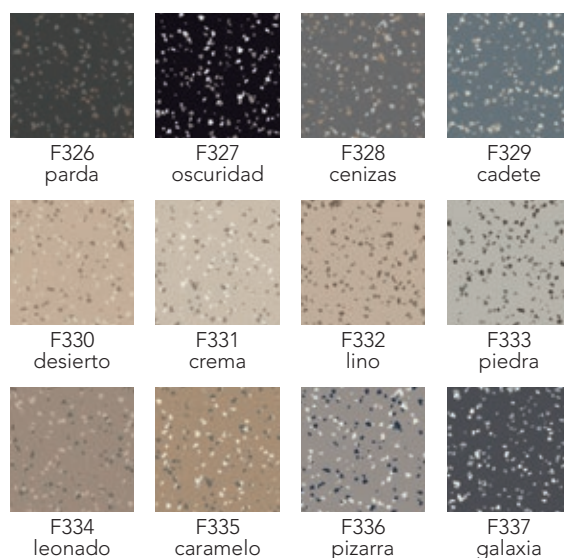
## SYMMETRY COLORS

For all rubber tread profiles excluding Rib tread.



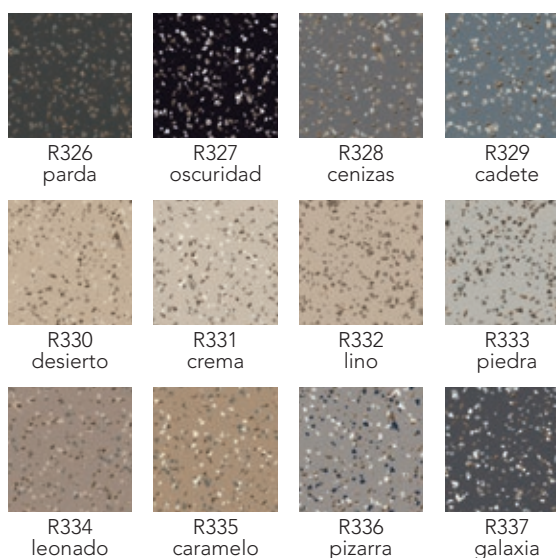
## FIESTA® COLORS

For all rubber tread profiles excl. Rib tread.



## RENEW FIESTA® COLORS

For Smooth, Hammered and Textured rubber tread profiles.



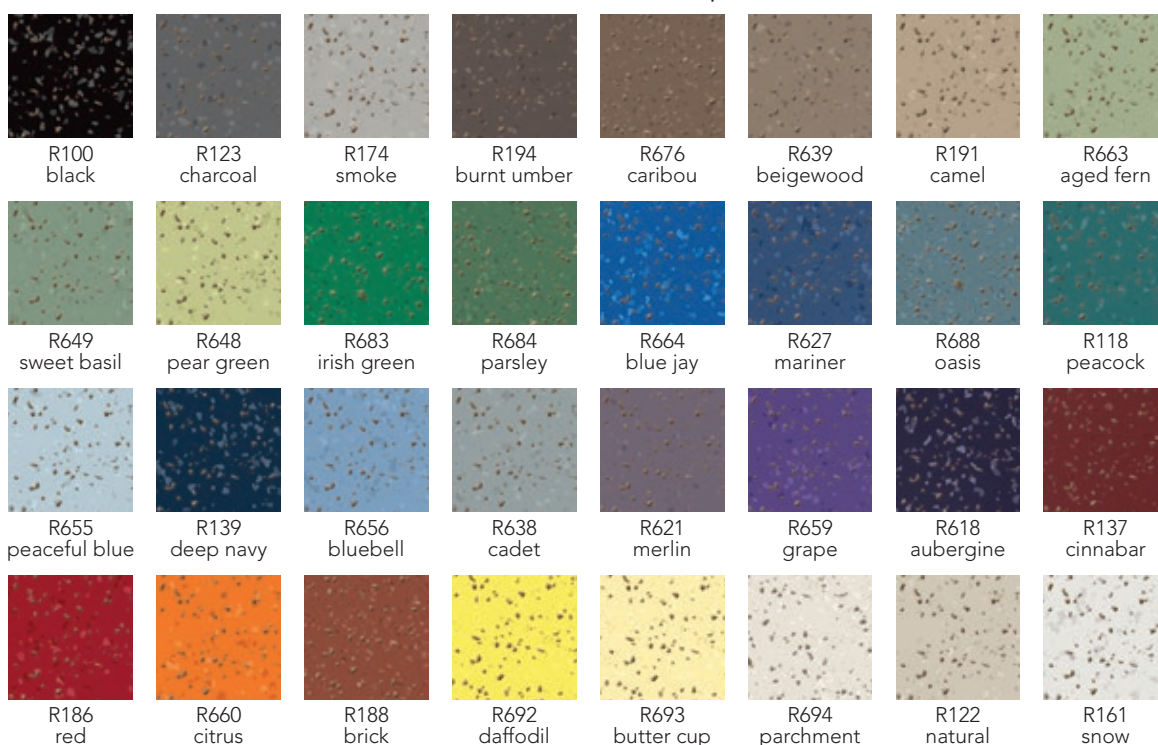


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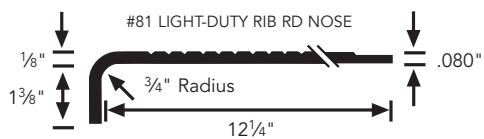
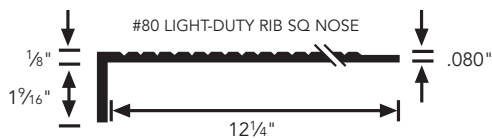
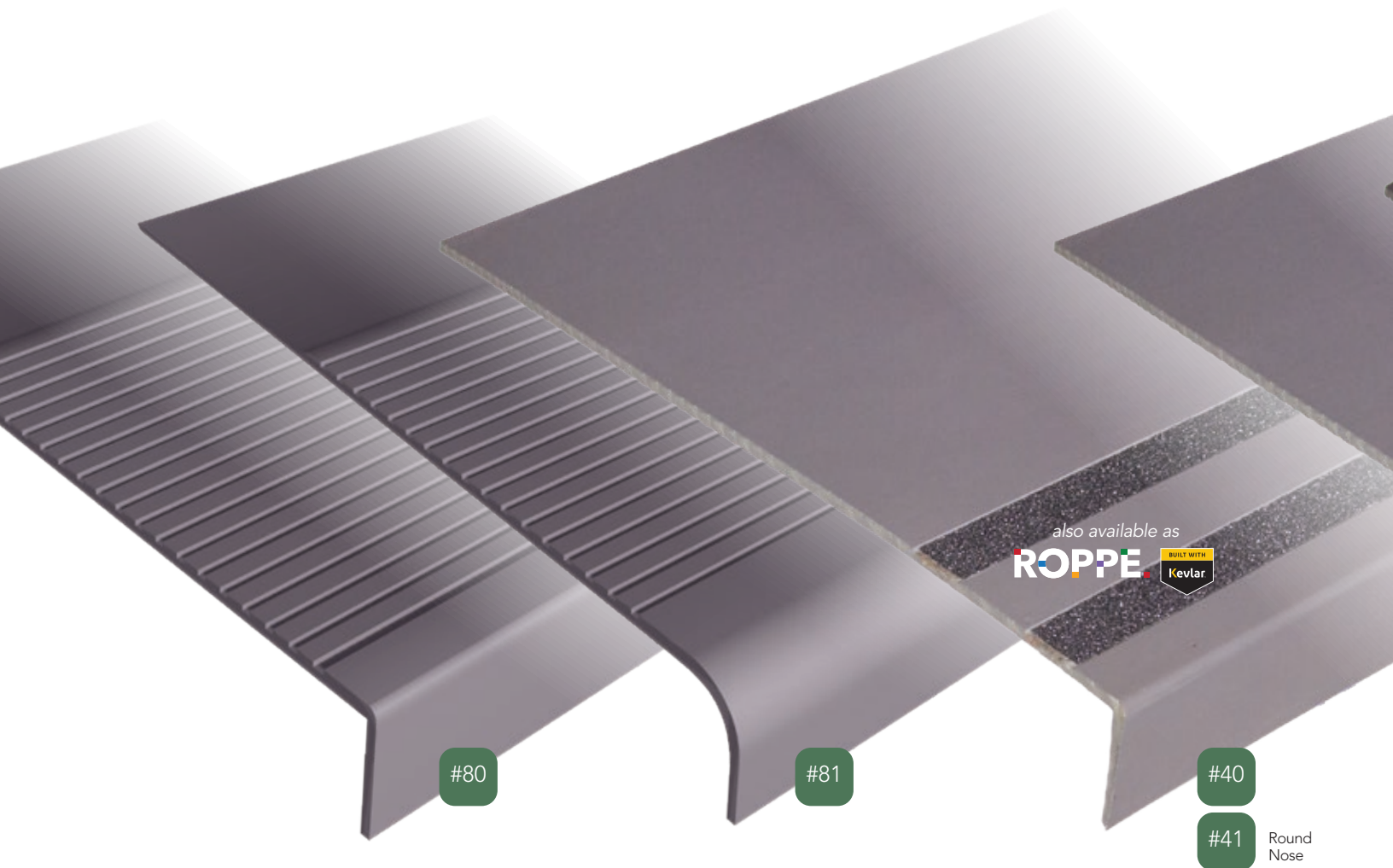
## RENEW COLORS

For Smooth, Hammered and Textured rubber tread profiles.



- Cork-infused rubber flooring  
Free of Red List chemicals, PVC, phthalates and halogens.  
Contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.
- Designed for high durability while providing underfoot comfort, reduced noise from foot traffic, and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, scorching, most chemicals and common substances.
- Available in Smooth, Hammered and Textured rubber tile and tread profiles.
- All colors available at a Single Price Point based on your selected profile.





### RIB #80/#81

#### #80 LIGHT-DUTY RIB SQUARE NOSE\*

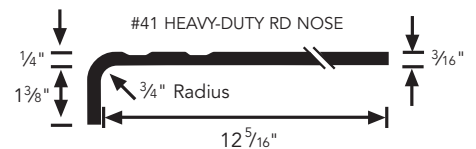
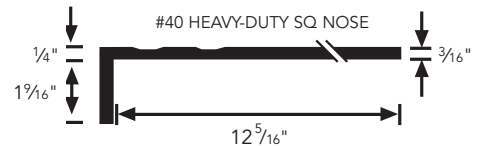
Length: 36" (.91m) to 72" (1.83m) nominal  
 Depth: 12-1/4" (311.2mm) nominal from inside of nose  
 Thickness: 1/8" (3.175mm) tapering to .080" (2.03mm) nominal  
 Length: 1-9/16" (39.70mm) nominal  
 Nose Thickness: 1/8" (3.18mm) nominal  
 Tapered Nose: No  
 Adjustable Nose: No

PACKAGING:  
 No. per carton: 10  
 Wt. per linear ft.: 1.25lbs (1.87kg per linear meter)

#### #81 LIGHT-DUTY RIB ROUND NOSE\*

Length: 36" (.91m) to 72" (1.83m) nominal  
 Depth: 12-1/4" (311.2mm) nominal from inside of nose  
 Thickness: 1/8" (3.175mm) tapering to .080" (2.03mm) nominal  
 Nose Length: 1-3/8" (34.93mm) nominal  
 Nose Thickness: 9/64" (3.58mm) nominal  
 Tapered Nose: No  
 Adjustable Nose: No

PACKAGING:  
 No. per carton: 10  
 Wt per linear ft.: 1.25lbs (1.87kg per linear meter)



### ABRASIVE STRIP #40/#41

#### #40 & #41 HEAVY-DUTY ABRASIVE STRIP DESIGN

TREADS  
 Length: 36" (.91m) to 72" (1.83m) nominal  
 Depth: 12-5/16" (311.2m) nominal from inside of nose  
 Thickness: 1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal  
 Nose Length: #40 1-9/16" (39.70mm) nominal, #41 1-3/8" (34.93mm) nominal  
 Nose Thickness: 3/16" (4.76mm) nominal  
 Tapered Nose: No  
 Adjustable Nose: No

PACKAGING:  
 No. Per Carton: Heavy-Duty: 6  
 Light-Duty: 10  
 Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)  
 Light-Duty: 1.5 lbs. (2.24kg per linear meter)



## RUBBER STAIR TREADS

proudly made in the



also available as



also available as



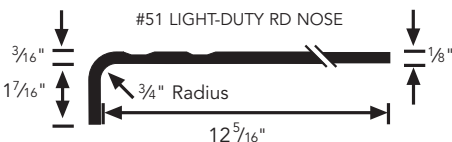
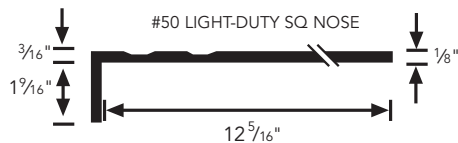
#50

#51

Round  
Nose

#30

#31



### ABRASIVE STRIP #50/#51

#### #50 & #51 LIGHT-DUTY ABRASIVE STRIP DESIGN

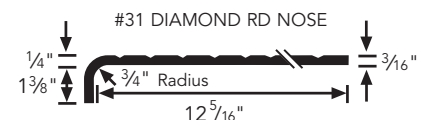
**TREADS**  
Length: 36" (.91m) to 72" (1.83m) nominal  
Depth: 12-5/16" (311.2m) nominal from inside of nose  
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal  
Nose Length: #50 1-9/16" (39.70mm) nominal, #51 1-7/16" (36.52mm) nominal  
Nose Thickness: 1/8" (3.175mm) nominal  
Tapered Nose: No  
Adjustable Nose: No

**PACKAGING:**  
No. Per Carton: Heavy-Duty: 6  
Light-Duty: 10  
Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)  
Light-Duty: 1.5 lbs. (2.24kg per linear meter)

Styles #40/41 and #50/51 come standard with 2-3/4" abrasive strip only.



Trim mark on back to cut off where 3/16" tile will be flush.



### DIAMOND #30/#31

#### #30 SQUARE NOSE DESIGN TREADS\*

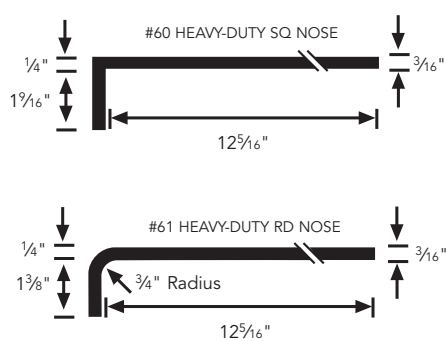
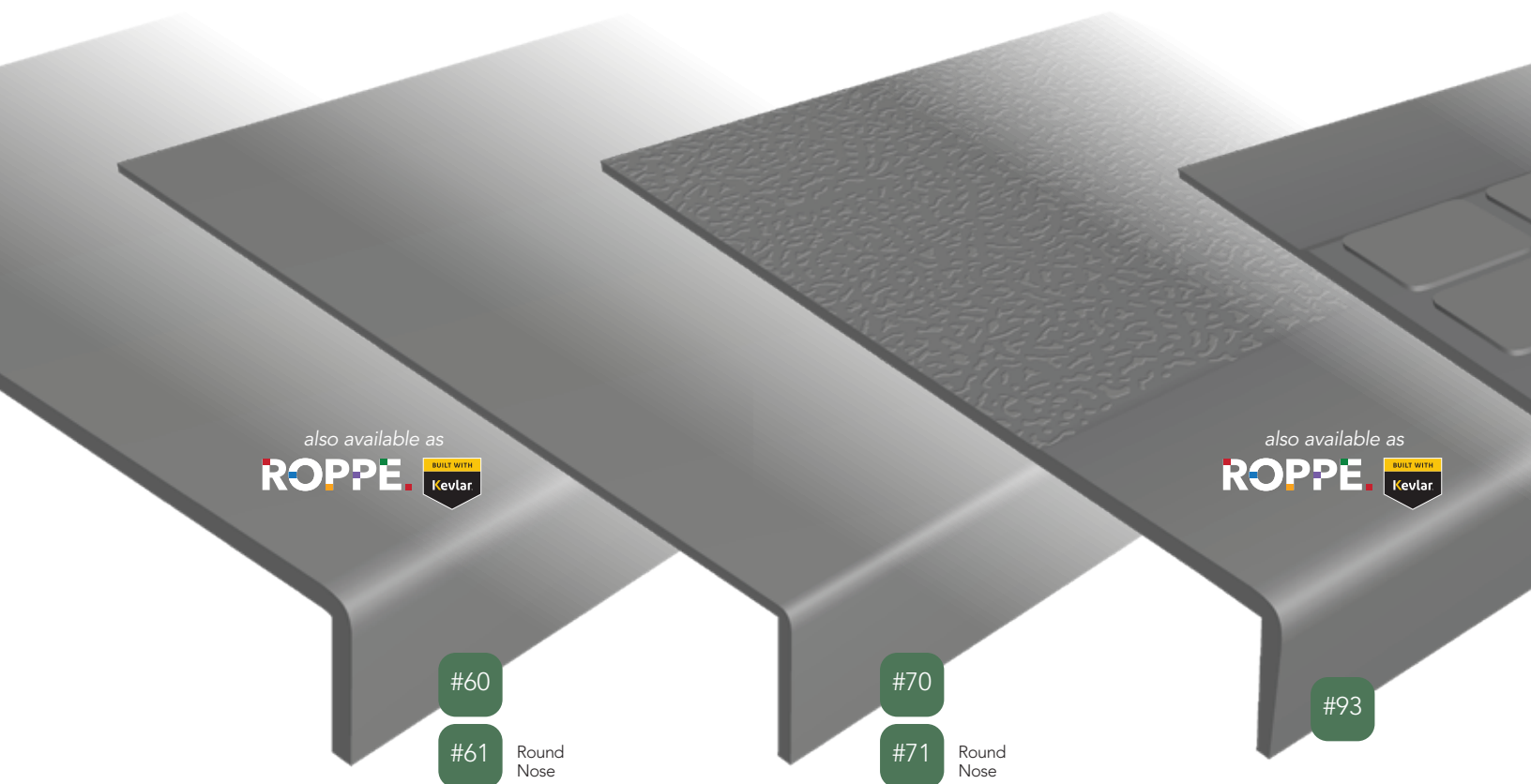
Length: 36" (.91 m) to 108" (2.73m)  
Depth: 12-1/16" (304.8mm) nominal from inside of nose  
Thickness: 3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 1/8" (3.175mm) nominal  
Tapered Nose: Yes  
Adjustable Nose: Yes

**PACKAGING:**  
No. Per Carton: 6 per carton up to 72" (1.83 m) nominal, 4 treads per carton for lengths greater than six feet  
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)

#### #31 ROUND NOSE DESIGN TREADS\*

Length: 36" (.91 m) to 72" (1.83m)  
Depth: 12-5/16" (304.8mm) nominal from inside of nose.  
Thickness: 1/4" tapering to 3/16" (6.35mm to 4.76mm) nominal  
Nose Length: 1-3/8" (34.93mm) nominal  
Nose Thickness: 7/64" (2.78mm) nominal  
Tapered Nose: No  
Adjustable Nose: No

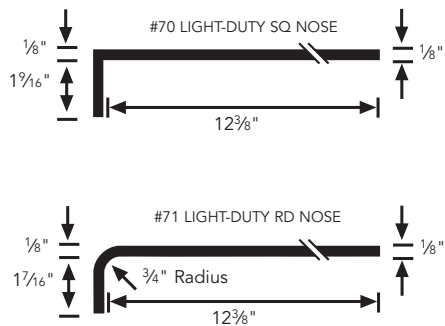
**PACKAGING:**  
No. per carton: 6  
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)



### SMOOTH #60/#61

#### #60, #61 – RUBBER DESIGN TREADS\*

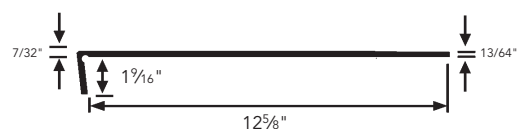
Length: 36" (.91m) to 72" (1.83m) nominal  
 Depth: 12-5/16" (304.8mm) nominal from inside of nose  
 Thickness: 1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal  
 Nose Length: #60 1-9/16" (39.70mm) nominal, #61 1-3/8" (34.93mm) nominal  
 Nose Thickness: 3/16" (4.76mm) nominal  
 Tapered Nose: No  
 Adjustable Nose: No



### LIGHT-DUTY SMOOTH #70/#71

#### #70, #71 – LIGHT-DUTY SMOOTH RUBBER TREADS\*

Length: 36" (.91m) to 72" (1.83m) nominal  
 Depth: 12-3/8" (311.2mm) nominal from inside of nose  
 Thickness: 1/8" (3.175mm) nominal  
 Nose Length: #70 1-9/16" (39.70mm) nominal, #71 1-7/16" (36.52mm) nominal  
 Nose Thickness: 1/8" (3.175mm) nominal  
 Tapered Nose: No  
 Adjustable Nose: No



### TEXTURED #93

#### #93 TEXTURED DESIGN TREADS\*

Length: 36" (.91m) to 108" (2.73m)  
 Depth: 12-5/8" (314.3mm) nominal from inside of nose.  
 Thickness: 7/32" (5.15mm) tapering to 13/64" (5.5mm) nominal.  
 Nose Length: 1-9/16" (39.70mm) nominal  
 Nose Thickness: 5/32" (3.97mm) nominal  
 Tapered Nose: Yes  
 Adjustable Nose: Yes

PACKAGING:  
 No. per carton: 6 treads per carton up to 72" (1.83m) nominal, four treads per carton for lengths greater than six feet  
 Wt. per linear ft.: 1.7 lbs (2.51kg per linear meter)



## RUBBER STAIR TREADS

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also available as  
**ROPPE.** BUILT WITH Kevlar

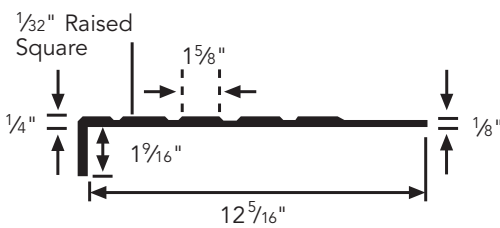
#94

also available as  
**ROPPE.** BUILT WITH Kevlar

#99

also available as  
**ROPPE.** BUILT WITH Kevlar

#95

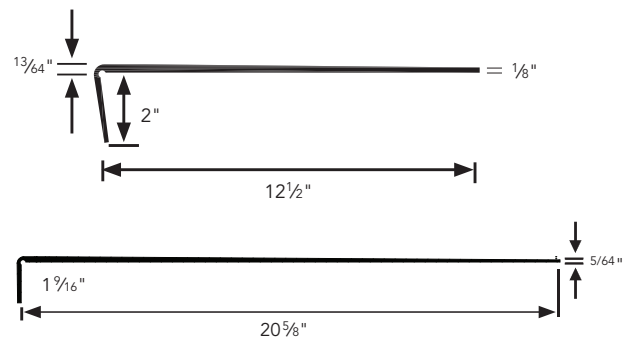


### RAISED SQUARE #94

#### #94 RAISED SQUARE DESIGN\*

Length: 36" (.91m) to 108" (2.73m)  
Depth: 12-5/16" (311.2mm) nominal from inside of nose.  
Thickness: 1/4" (6.35mm) tapering to 1/8" (3.175mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 1/4" (6.35mm) nominal  
Tapered Nose: No  
Adjustable Nose: No

PACKAGING:  
No. per carton: 6  
Wt per linear ft.: 2.2 lbs (3.28kg per linear meter)



### HAMMERED W/O RISER #99

#### #99 HAMMERED SQUARE NOSE TREAD W/O RISER\*

Length: 36" (.91m) to 108" (2.73m)  
Depth: 12-1/2" (520.7mm) nominal from inside of nose  
Thickness: 13/64" (5.16mm) stair tread tapering to 1/8" (3.18mm) nominal  
Nose Length: 2" (50.80mm) nominal  
Nose Thickness: 1/8" (3.18mm) nominal  
Tapered Nose: No  
Adjustable Nose: Yes

PACKAGING:  
No. per carton: 6  
Wt. per linear ft.: 2.0 lbs (2.95kg per linear meter)

All lengths are nominal

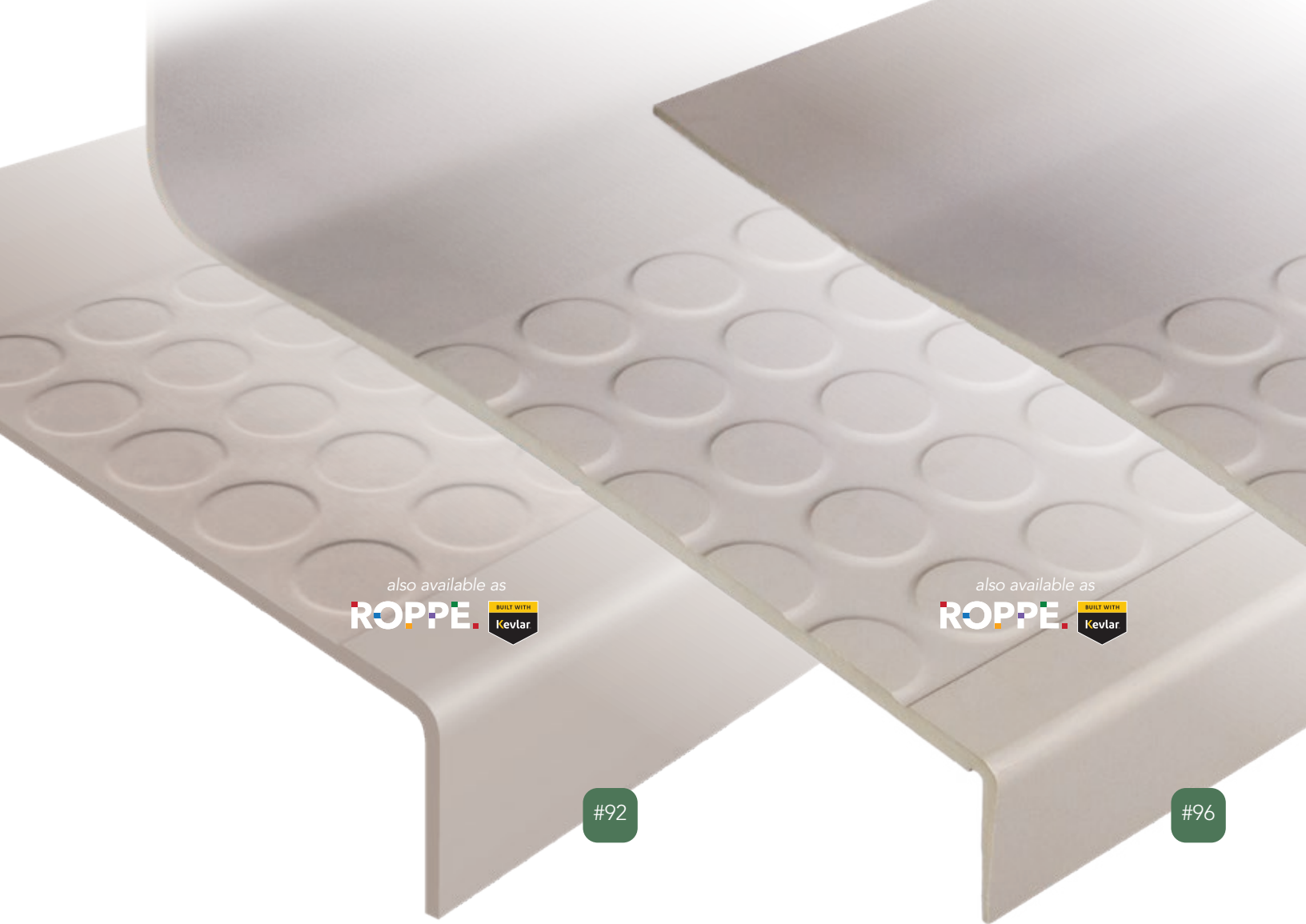
### HAMMERED WITH RISER #95

#### #95 HAMMERED SQUARE NOSE ONE-PIECE TREAD AND RISER\*

Length: 36" (.91m) to 108" (2.73m)  
Depth: 20-5/8" (520.7mm) nominal from inside of nose  
Thickness: 13/64" (5.16mm) stair tread, riser tapers to 5/64" (1.98mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 1/8" (3.18mm) nominal  
Tapered Nose: Yes  
Adjustable Nose: Yes

PACKAGING:  
No. per carton: 6  
Wt. per linear ft.: 2.5 lbs (3.73kg per linear meter)

All lengths are nominal

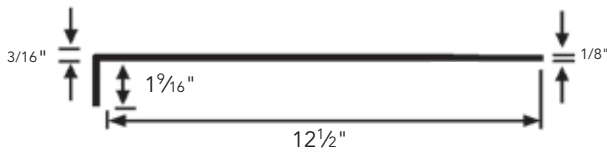


also available as  
**ROPPE** BUILT WITH Kevlar

#92

also available as  
**ROPPE** BUILT WITH Kevlar

#96

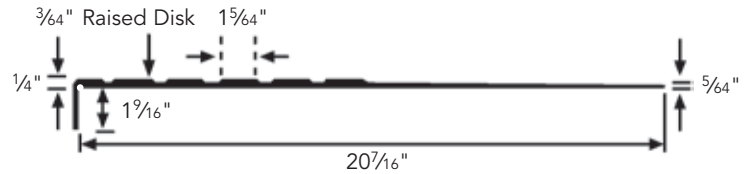


### LOW PROFILE RAISED CIRCULAR #92

#### #92 LOW PROFILE RAISED CIRCULAR DESIGN\*

Length: 36" (.91m) to 72" (1.83m)  
Depth: 12-1/2" (311.2mm) nominal from inside of nose.  
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 9/64" (3.57mm) nominal  
Tapered Nose: No  
Adjustable Nose: No

PACKAGING:  
No. per carton: 6  
Wt. per linear ft.: 1.5 lbs (2.24kg per linear meter)



### RAISED CIRCULAR VANTAGE ONE-PIECE WITH RISER #96

#### #96 RAISED CIRCULAR VANTAGE DESIGN ONE-PIECE TREAD AND RISER\*

Length: 36" (.91m) to 108" (2.73m)  
Depth: 20-7/16" (520.7mm) nominal from inside of nose to 5/64" (1.98mm) nominal  
Thickness: 1/4" (6.35mm) nominal tread portion, riser tapers  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 3/16" (4.76mm) nominal  
Tapered Nose: Yes  
Adjustable Nose: Yes

PACKAGING:  
No. per carton: 6  
Wt. per linear ft.: 2.5 lbs (3.73kg per linear meter)



## RUBBER STAIR TREADS



also available as  
**ROPPE.** BUILT WITH Kevlar

also available as  
**ROPPE.** BUILT WITH Kevlar

Rubber inserts can be added to rubber treads #30/31, #60/61, #92, #93, #94, #95, #96, #97, #98 and #99, plus vinyl treads #18/19.

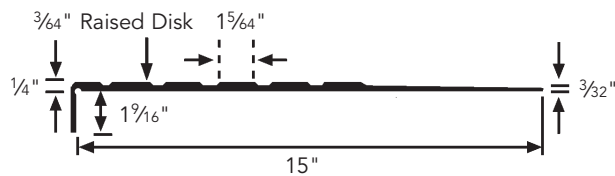
Abrasive strips can be added to all rubber treads.

\*Glow Strips are not available for rubber treads #40/41, #50/51, #70/71 and #80/81.

#97

#98

proudly made in the  
**USA**

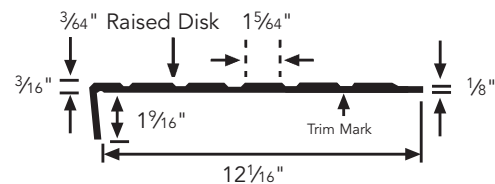


### EXTENDED LENGTH VANTAGE #97

#### #97 EXTENDED LENGTH VANTAGE DESIGN\*

Length: 36" (.91m) to 72" (1.83m)  
Depth: 15" (381mm) nominal from inside of nose.  
Thickness: 1/4" (6.35mm) tapering to 3/32" (2.41mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 3/16" (4.76mm) nominal  
Tapered Nose: Yes  
Adjustable Nose: Yes

PACKAGING:  
No. per carton: 6  
Wt. per linear ft.: 2 lbs (2.98kg per linear meter)



### VANTAGE W/O RISER #98

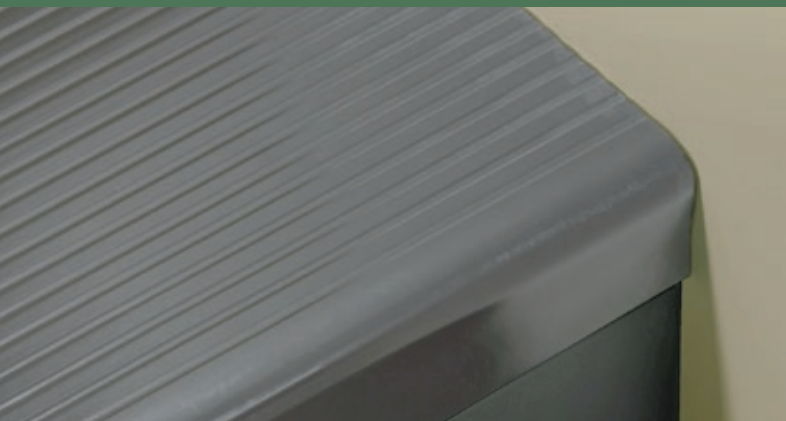
#### #98 VANTAGE PROFILE W/O RISER\*

Length: 36" (.91m) to 108" (2.73m)  
Depth: 12-1/16" (304.8mm) nominal from inside of nose.  
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal  
Nose Length: 1-9/16" (39.70mm) nominal  
Nose Thickness: 1/8" (3.18mm) nominal  
Tapered Nose: Yes  
Adjustable Nose: Yes

PACKAGING:  
No. per carton: 6 treads per carton up to 72" (1.83m) nominal four treads per carton for lengths greater than six feet  
Wt. per linear ft.: 2 lbs (2.98kg per linear meter)

# VINYL STAIR TREADS

SMOOTH | RAISED DESIGN | DIMENSIONS



**16/17 Light-Duty (LD) Rib**  
42", 48" and 72";  
abrasive strips only

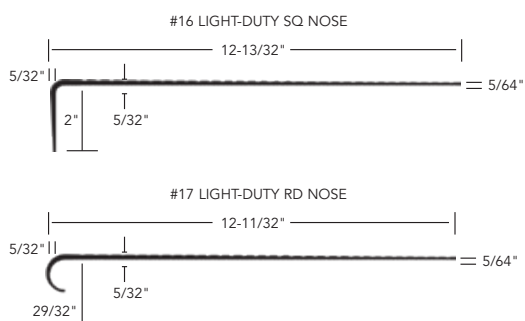
#16

#17 Round  
Nose

**18/19 Heavy-Duty (HD) Rib**  
42", 48" and 72";  
abrasive strips or  
ribbed/smooth inserts

#18

#19 Round  
Nose

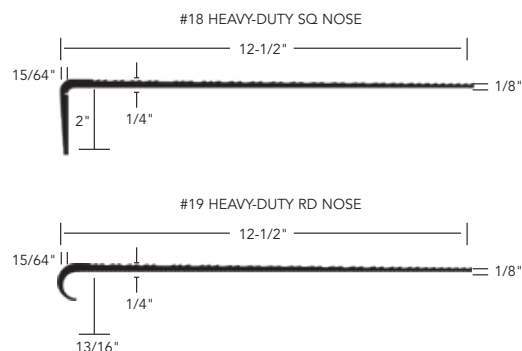


## LIGHT-DUTY RIB #16/#17

### #16 & #17 – LIGHT-DUTY RIB TREAD

Length: 42" (1.07m), 48" (1.22m)  
or 72" (1.83m)  
Depth: 12-13/32" (315.12mm)  
Thickness: 5/32" (3.96mm) to 5/64"

PACKAGING:  
No. per carton: 10  
Wt. per ft.: 1.30 lb. (0.59kg per m)



## HEAVY-DUTY RIB #18/#19

### #18 & #19 – HEAVY-DUTY RIB TREAD

Length: 42" (1.07m), 48" (1.22m)  
or 72" (1.83m)  
Depth: 12-1/2" (317.5mm)  
Thickness: 1/4" (6.35mm) to 1/8"

PACKAGING:  
No. per carton: 6  
Wt. per ft.: 1.80 lbs. (0.816kg per m)



## VINYL STAIR TREADS

Our vinyl stair treads deliver durability and affordability without sacrificing the good looks and quality that you expect from Roppe. Available in heavy-duty and light-duty profiles, each offering square and round nose options. A refreshed color palette allows these treads to coordinate with tile and base lines for a more cohesive design even on a budget.

- Coordinating risers and stringers available.
- Abrasive strips can be added to all styles (\*Glow Strips are not available for vinyl tread #16/17 or #18/19). Ribbed or smooth rubber inserts can be added to #18/19.
- Color line is consistent with the Ready Base line of wall base that can be specified on budget-conscious jobs.



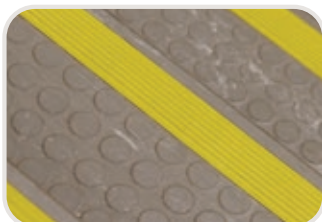
### Vinyl Stair Treads

Formulation is bio-based phthalate free, from a rapidly renewable resource, and 4-6% pre-consumer waste.



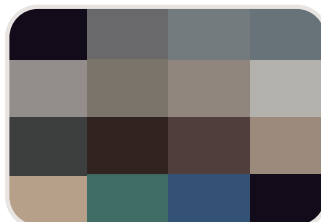
### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Safety Inserts and Strips

Abrasive strips can be added to all styles (\*Glow Strips are not available for vinyl tread #16/17 or #18/19). Ribbed or smooth rubber inserts can be added to #18/19.



### Single Price Point

All colors available at a Single Price Point within your selected palette.



Health Product Declaration® for Vinyl Stair Treads is available at [roppe.com](http://roppe.com)

**ROPPE.**  
Proven. Flooring. Experiences.

# IMPRESSION™

LUXURY VINYL STAIR TREADS



Impression™ Luxury Vinyl Stair Tread,  
040 Limed Gray Oak

proudly made in the  


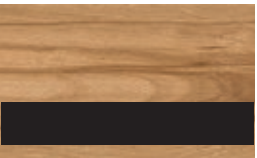
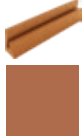

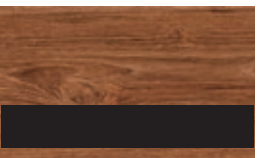


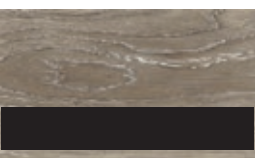


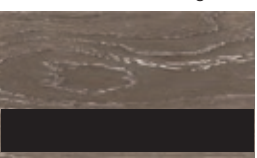

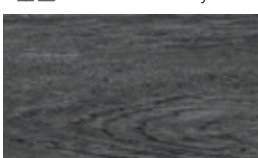
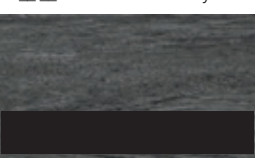




Impression™ Luxury Vinyl Stair Tread,  
045 Steely Ash



## IMPRESSION™ TREADS

Roppe's Impression™ Luxury Vinyl Stair Treads seamlessly bridge nature's timeless beauty with cutting-edge engineering, transforming commercial spaces through purposeful stair solutions. Thoughtfully designed utilizing the authentic grains and hues of our Northern Timbers palette, these innovative treads deliver unparalleled aesthetic continuity, exceptional durability, and environmental responsibility. Each tread is a testament to sustainable design, offering fully recyclable materials that elevate spaces while providing superior performance across diverse design landscapes. Formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.

TREAD COLOR	TREAD WITH VISUAL STRIPE	Coordinating J-Channel & Colored Caulk
 __ ITXX026 Gingered Beech	 V__ ITXX026 Gingered Beech	 617 terracotta
 __ ITXX029 Toasted Teak	 V__ ITXX029 Toasted Teak	 623 nutmeg
 __ ITXX272 Limed Beige Oak	 V__ ITXX272 Limed Beige Oak	 191 camel
 __ ITXX040 Limed Gray Oak	 V__ ITXX040 Limed Gray Oak	 674 clove
 __ ITXX045 Steely Ash	 V__ ITXX045 Steely Ash	 123 charcoal

### IMPRESSION™ STAIR TREAD SPECIFICATIONS/PACKAGING

Tread Depth: 14-1/8"  
Riser Height: 8-1/4"  
(Depth and height can be trimmed to fit)  
Lengths: 36" up to 108"  
Packaging: 36"-72" : 7 per Package  
78"-108" : 5 per Package

### TEST INFORMATION

ASTM F 1700 – Solid Vinyl Tile: Class III, Type A& B  
ASTM E 648 – Critical Radiant Flux: Class I, >.45 W/cm²  
ASTM E 662 – Smoke Density: Pass  
ASTM D 2047 – Slip Resistance: > 0.60  
ASTM F 970 – Static Load Limit: 250 PSI, < .005" Indentation  
ASTM F 925 – Chemical Resistance: Excellent (chart available)  
ASTM F 1515 – Light Stability: Pass

### WARRANTY

- 10-Year Commercial Warranty  
*Epoxy nose filler must be used for warranty to be valid*



Impression™ Tread with Visual Stripe, V48ITXX026 Gingered Beech; Northern Timbers, 026 Gingered Beech

"V" precedes color numbers for Visual Stripe  
"\_\_" indicates tread length.

Example: V48ITXX040 is a 48" Limed Gray Oak tread with Visual Stripe



Developed to seamlessly install with our 3mm/28mil (.711mm) wear layer LVT plank and tile options. C-Shield UV cured ceramic bead finish adds durability while resisting scuffs.

One piece tread with riser designed to break at the riser for a clean, smooth finish that is easier to maintain. Coordinating optional J-channel accessory and color matched caulk available.

**ROPPE.**  
Proven. Flooring. Experiences.

IMPRESSION TREADS

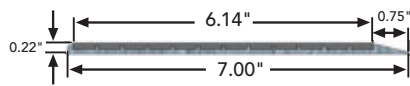
# METAL TREADS



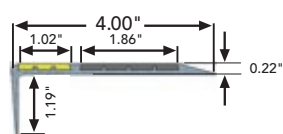
9" Metal Tread, Black with Black

proudly made in the  
 USA

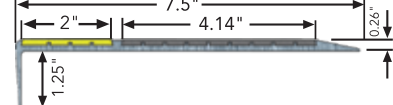
## 7" METAL PLATE



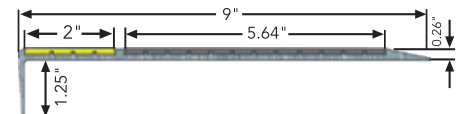
## 4" METAL NOSINGS



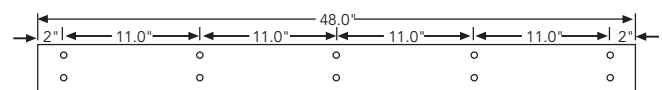
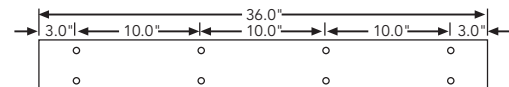
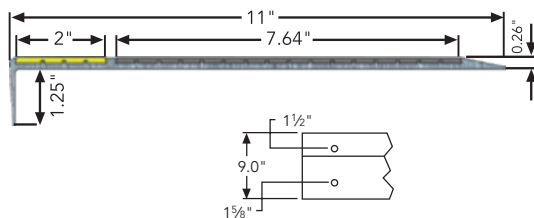
## 7.5" METAL TREAD



## 9" METAL TREAD



## 11" METAL TREAD







## METAL TREADS

When safety and strength are most important, choose Roppe Metal Stair treads. Our treads have load bearing capabilities and are easy to install and maintain. Roppe Metal Stair Treads are ideal for installation indoors or outdoors over commercial and residential steps and landings. Constructed of heat-treated exterior-grade aluminum (6063T3), Roppe Metal Stair Treads are ideal for installation over both commercial and residential steps and landings.



### Durable Slip Resistance

Constructed of heat-treated exterior-grade aluminum 6063T3, with an epoxy filled face increases slip resistance and is resistant to marring, scratching and chipping.



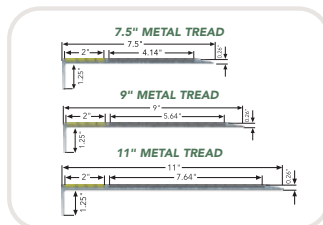
### Meets ADA Guidelines

Made in the U.S.A. and meets ADA guidelines for the visually impaired when contrasting colors are selected.



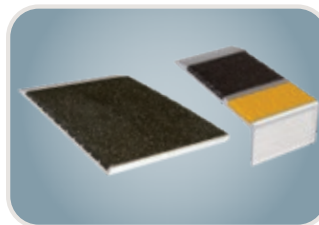
### Pre-Drilled Countersunk Holes

Factory pre-drilled and countersunk holes for a flush finish with mechanical fasteners.



### Variety of Sizes Available

Stocked in 9" nominal depths and 36" and 48" lengths. 7-1/2" and 11" nominal depths available by special order.



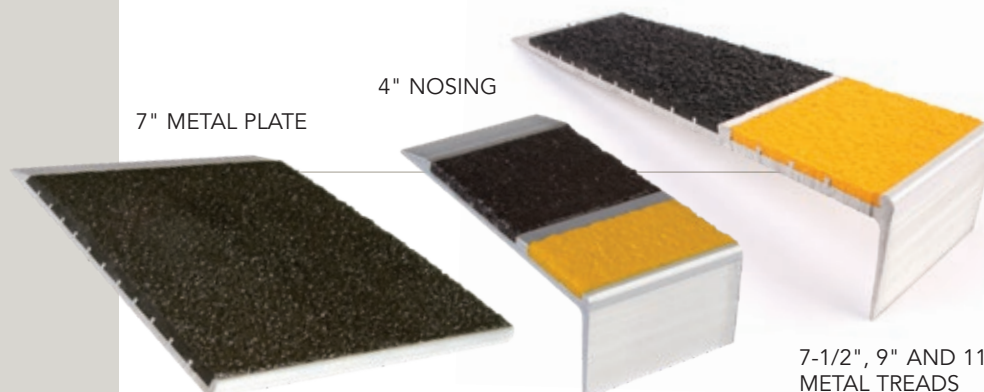
### Nosings Available

7" plate and 4" nosings are also available.



### Single Price Point

All colors available at a Single Price Point. Available in seven (7) colorfast solid colors or two-color combinations. Custom color matching is available and ideal to show off school or corporate branding colors.



**ROPPE.**  
Proven. Flooring. Experiences.

7-1/2", 9" AND 11"  
METAL TREADS

# STAIR TREADS TECHNICAL

## RUBBER STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be MOLDED RUBBER STAIR TREADS, manufactured by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality resilient rubber compound and the color (and marbleization, if applicable) shall extend throughout the thickness of the tread. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to ASTM F2169, Type TS, Composition A, Types 1, 2 and 4. The molded rubber stair treads shall be type \_\_\_\_\_ (insert number and name) and shall be \_\_\_\_\_ (insert thickness). They shall have \_\_\_\_\_ (round or square) nosing and a length of \_\_\_\_\_ [72" (1.83m) maximum standard, or special orders up to 9 ft. (2.73m) (styles #30, #93, #94, #95, #96, #98 and #99 only)]. The color shall be \_\_\_\_\_ (specify by number and name). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RAISED AND SMOOTH DESIGN RUBBER STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be Roppe \_\_\_\_\_ (profile number) RAISED DESIGN RUBBER STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Raised Design Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS. Rubber Stair Tread shall be \_\_\_\_\_ (1/8" {3.175mm}, 3/16" {4.76mm}, 13/64" {5.15mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Raised Design Rubber Stair Treads shall be 72" (1.83m) in length, or up to 9' (2.73m) maximum standard in Style #30 Diamond Square Nose, #93 Textured Design, #98 Raised Circular Vantage Design Tread, and #99 Hammered Design without riser, and in the \_\_\_\_\_ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## ABRASIVE STRIP DESIGN & SMOOTH DESIGN RUBBER STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be \_\_\_\_\_ (1/8" {3.175mm}, 3/16" {4.76mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Abrasive Strip Design & Smooth Design Rubber Stair Treads shall be \_\_\_\_\_ (72" {1.83m}) in length and in the \_\_\_\_\_ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.





## FIESTA® RUBBER STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE FIESTA® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Fiesta Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Fiesta Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The Fiesta molded rubber stair treads shall be \_\_\_\_\_ (insert name and number) and shall be \_\_\_\_\_ in thickness (insert thickness). They shall have square nosing and a length of \_\_\_\_\_ (insert length - 36" {1.07m}, 42" {1.07m}, 48" {1.22m}, 54" {1.37m}, 60" {1.52m}, 72" {1.83m}, or special order up to 108" {2.73m} for style #30, #93, #96, #98 and #99 only). The color shall be \_\_\_\_\_ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## VINYL STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads listed in the finished schedule or listed in this specification as Vinyl Stair Treads shall be ROPPE VINYL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality raw material, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The treads shall conform fully with ASTM F2169; Standard Specification for Resilient Stair Treads: Type TV; Class 2; Group 1 & 2. The vinyl treads shall be type \_\_\_\_\_ (insert number and name) and shall be 5/32" {3.968mm}, 1/4" {6.35mm} nominal thickness. They shall be \_\_\_\_\_ (specify round or square nose), and nominal length of \_\_\_\_\_ (specify length) in the color selected (specify color). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## METAL STAIR TREADS

### ARCHITECTS' MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250" (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250" (6.35mm) in nominal thickness, \_\_\_\_\_ (mm) in nominal depth, \_\_\_\_\_ (mm) in nominal length and in either single color or color combinations \_\_\_\_\_ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RUBBER & VINYL RISERS

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl risers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Risers shall be constructed of first quality materials and shall be free from imperfections. Risers shall be \_\_\_\_\_ material (Rubber or Vinyl) in 7" x \_\_\_\_\_ in size (insert size [Rubber 36", 42", 48", 54", 60", 72", 78", 84", 96" or 108"] [Vinyl 50"]), \_\_\_\_\_ in color (insert color). Risers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## SMOOTH/DIAMOND LANDING MATS

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Smooth / Diamond Landing Mats manufactured by Roppe, Fostoria, OH 44830. Smooth / Diamond Landing Mats shall be constructed of first quality materials and shall be free from imperfections. Landing Mats shall be \_\_\_\_\_ material (Smooth / Diamond) in 27" x 27" (685.8 mm x 685.8 mm) in size, \_\_\_\_\_ color (insert color). Landing Mats shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RUBBER & VINYL STRINGERS

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl stringers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Stringers shall be constructed of first quality materials and shall be free from imperfections. Stringers shall be \_\_\_\_\_ (insert Rubber or Vinyl) material in \_\_\_\_\_" (insert height size [Rubber 10" or 12"] [Vinyl 10"]) x \_\_\_\_\_ in size (insert length size [Rubber 6'] [Vinyl 50']), \_\_\_\_\_ in color (insert color). Stringers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



### Recommended Adhesives



AW-510 Acrylic Adhesive



PS-525 Modified Pressure Sensitive Adhesive



TP-620 Pressure Sensitive Tape Adhesive



C-631 Water-Based Contact Adhesive



U-705 Urethane Wet-Set Adhesive



EW-710 Epoxy Modified Urethane Adhesive



EN-610 Epoxy Nose Filler



### Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

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Proven. Flooring. Experiences.

# VINYL FLOORING

Unique design opportunities plus Made in the USA for fast availability in this fast-growing category. Various palettes complement our 70 colors of wall base, rubber tile and tread.

Northern Timbers, 040  
Limed Gray Oak;  
Northern Parallels Coastal,  
294 South Beach





**LVT: NORTHERN  
TIMBERS**

PAGE  
**58**



**LVT: NORTHERN  
PARALLELS**

**62**



**LVT: SYMMETRY  
LUXURY VINYL TILE**

**66**



**RENEW SOLID  
VINYL TILE**

**70**



**OBSIDIAN VINYL  
SHEET WITH  
SILKSHIELD**

**74**

# NORTHERN TIMBERS

PREMIUM VINYL WOOD PLANK

Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.



## WEAR LAYER OPTIONS

6  
MIL

12  
MIL

20  
MIL

28  
MIL

40  
MIL

(ROPPE STANDARD)

## OVERALL PRODUCT THICKNESS OPTIONS

2.0  
mm

2.5  
mm

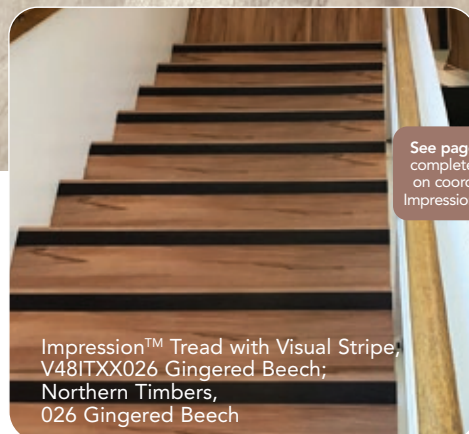
3.0  
mm

5.0  
mm

(ROPPE STANDARD)

\* Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.

Northern Timbers, 281 Whitewashed Oak,  
272 Limed Beige Oak, 037 Ash Walnut



See page 52 for complete details on coordinating Impression™ Treads

Impression™ Tread with Visual Stripe;  
V48ITXX026 Gingered Beech;  
Northern Timbers,  
026 Gingered Beech



## NORTHERN TIMBERS

Roppe's Northern Timbers harmonize nature's best flooring options with today's technology to create beautiful floors that are environmentally friendly and fully recyclable. Northern Timbers offer timeless grains and hues that complement many design styles and textures. Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

Complete your Northern Timbers design with Impression™ Luxury Vinyl Stair Treads, which feature five of our most popular grains for unparalleled aesthetic continuity, exceptional durability, and environmental responsibility. See page 52 for coordinating colors and details.



### Phthalate Free with 100% Virgin Materials

Formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.



### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.



### Premium Construction

Premium construction that can be recycled after use and offers a 20-year commercial warranty (Loose-Lay offers a 20-year residential and 7-year commercial warranty, no rolling loads)



### Durable Wear Layer

28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.



### Glue-Down and Loose-Lay Constructions

Nominal 1/8", 4" x 36" or 6" x 48" plank construction on glue down and 3/16" x 6" x 48" loose-lay construction helps conceal subfloor imperfections and allows for flush installation with other 1/8" and 3/16" products.

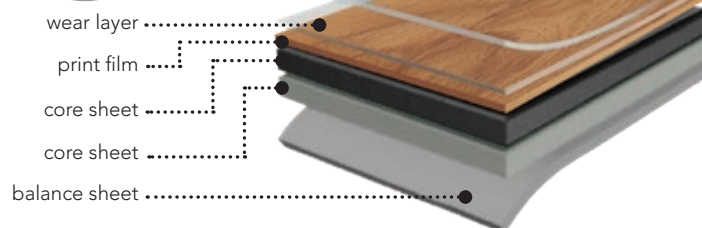


### Single Price Point

All colors available at a Single Price Point. Available in 23 colors/grains of glue-down planks and 8 colors/grains of loose-lay planks.



**Environmental Product Declaration®** is available at [roppe.com](http://roppe.com)



**ROPPE.**  
Proven. Flooring. Experiences.

# NORTHERN TIMBERS

PREMIUM VINYL WOOD PLANK

4"X36"X1/8" (3MM), 6"X48"X1/8" (3MM) / 28 MIL WEAR LAYER



proudly made in the



Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).



**L** 273 limed pale oak



**L** 024 golden oak



272 limed beige oak



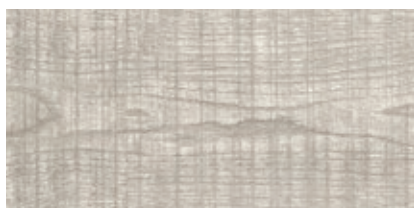
**L** 271 limed silver oak



**L** 026 gingered beech



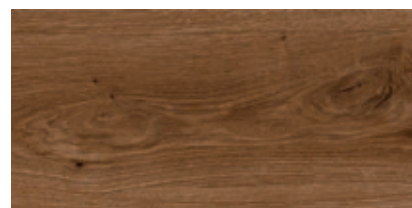
021 sandy pine



276 vellum sawcut oak



**L** 027 tigereye zebra

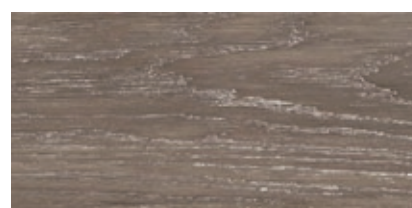


035 bronzed oak

**L** LOOSE-LAY OPTION AVAILABLE  
6" x 48" x 3/16" (5mm)  
28 mil wear layer



**L** 029 toasted teak



**L** 040 limed gray oak

## NORTHERN TIMBERS / LOOSE-LAY

Size:	4" x 36" (101.6 mm x 914.4 mm)
	6" x 48" (152.4 mm x 1,219.2 mm)
	6" x 48" (152.4 mm x 1,219.2 mm) loose-lay
Thickness:	1/8" (3 mm)
	3/16" (5 mm) loose-lay
No. per carton:	36 - 4" x 36"
	18 - 6" x 48"
	10 - 6" x 48" loose-lay
Wt. per carton:	37 lbs. (16.78kg) - 4" x 36"
	37 lbs. (16.78kg) - 6" x 48"
	37 lbs. (16.78kg) - 6" x 48" loose-lay
Sq. ft. per carton:	36 (3.34 sq.m) - 4" x 36"
	36 (3.34 sq.m) - 6" x 48"
	20 (1.86 sq.m) - 6" x 48" loose-lay



Northern Timbers, 276 Vellum Sawcut Oak, 277 Roasted Sawcut Oak; Northern Parallels Travertine, 292 Palermo



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

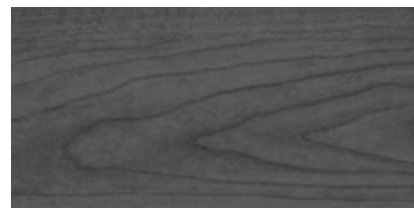
**COORDINATING ROPPE TILE, TREAD AND WALL BASE COLORS:**



032 copper hickory



281 whitewashed oak



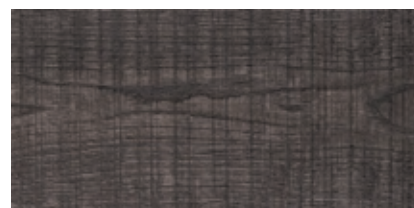
278 mineral cherry



037 ash walnut



275 pewter cherry



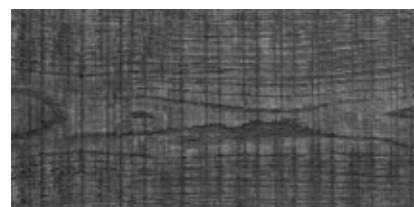
277 roasted sawcut oak



041 cocoa pine



045 steely ash



279 granite sawcut oak



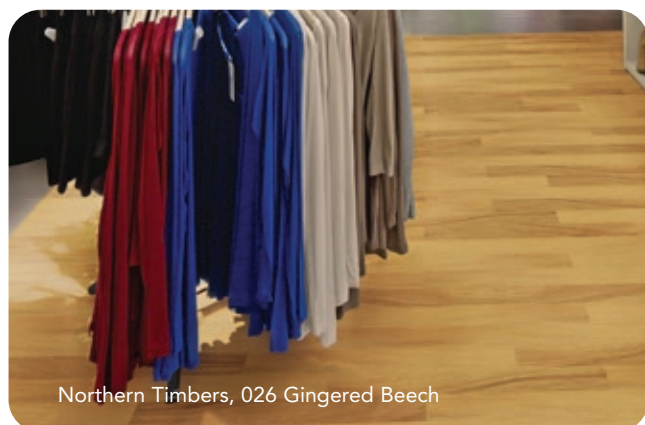
280 zebra mist



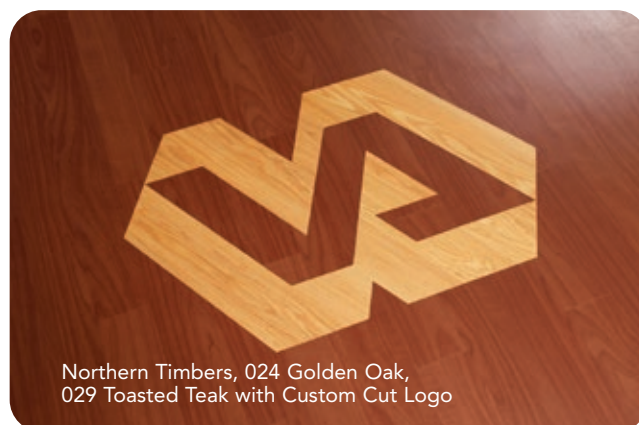
274 limed umber oak



**L** 042 voodoo beech



Northern Timbers, 026 Gingered Beech



Northern Timbers, 024 Golden Oak,  
029 Toasted Teak with Custom Cut Logo

# NORTHERN PARALLELS

PREMIUM VINYL PLANK & TILE



Northern Parallels Mini-Wood, 282 Olympic;  
Northern Parallels Desert, 344 Kalahari

Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.



#### WEAR LAYER OPTIONS

6  
MIL

12  
MIL

20  
MIL

28  
MIL

40  
MIL

(ROPPE STANDARD)

#### OVERALL PRODUCT THICKNESS OPTIONS

2.0  
mm

2.5  
mm

3.0  
mm

5.0  
mm

(ROPPE STANDARD)

\* Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.



Northern Parallels Chevron, 297 Scandinavia



## NORTHERN PARALLELS

Northern Parallels is a new series of LVT visual options that are inspired by nature and correlate to our Northern Timbers designs and colors. A variety of 24 new planks and tiles vary in size from our standard offering to provide unique design opportunities, featuring a palette that complements our 70 colors of wall base, rubber tile and tread.



### Phthalate Free with 100% Virgin Materials

Formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.



### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.



### Premium Construction

Premium construction that can be recycled after use and offers a 20-year commercial warranty.



### Durable Wear Layer

28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.



### Glue-Down Construction

Nominal 1/8" construction allows for flush installation with other 1/8" products. Available in 24 colors/patterns of 12" x 24", 18" x 18" tiles and a 9-1/4" x 59-1/4" plank.

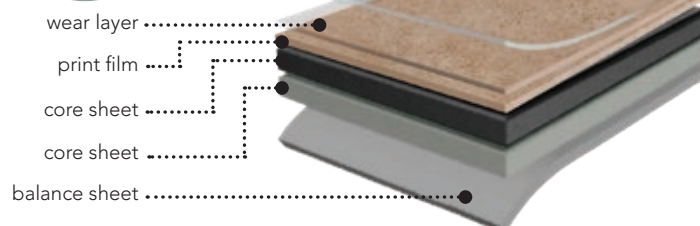


### Single Price Point

All colors available at a Single Price Point.



**Environmental Product Declaration®** is available at [roppe.com](http://roppe.com)



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# NORTHERN PARALLELS

PREMIUM VINYL PLANK & TILE



proudly made in the  
**USA**

## STONE COLLECTION

18" x 18" x 1/8" (3mm) / 28 MIL WEAR LAYER

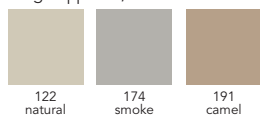


288 pyrenees

286 alps

287 dolomites

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

191 camel

## DESERT COLLECTION

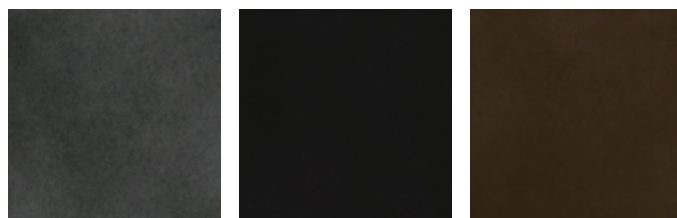
18" x 18" x 1/8" (3mm) / 28 MIL WEAR LAYER



344 kalahari

343 tanami

345 sonoran

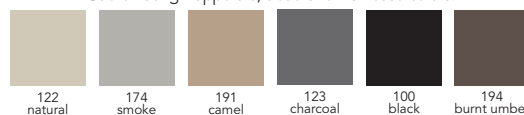


341 mojave

340 gobi

342 arabian

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

191 camel

123 charcoal

100 black

194 burnt umber

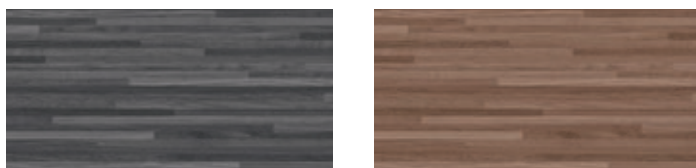
## MINI WOOD COLLECTION

12" x 24" x 1/8" (3mm) / 28 MIL WEAR LAYER



282 olympic

283 hunan



284 amazon

285 humboldt

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

123 charcoal

676 caribou

### Stone and Desert Collections

Size: 18" x 18" x 1/8" (3 mm)  
No. per carton: 16 pcs  
Wt. per carton: 36 lbs (16.33kg)  
Sq. ft. per carton: 36 (3.34 sq.m)

### Mini Wood, Travertine and Coastal Collections

Size: 12" x 24" x 1/8" (3 mm)  
No. per carton: 18 pcs  
Wt. per carton: 36 lbs (16.33kg)  
Sq. ft. per carton: 36 (3.34 sq.m)



Northern Timbers, 280 Zebra Mist;  
Northern Parallels Stone, 286 Alps



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

**PREMIUM WOOD VINYL PLANK CHEVRON**

9-1/4" x 59-1/4" x 1/8" (3mm) / 28 MIL WEAR LAYER



L297 scandinavia



R297 scandinavia



L298 nantucket



L299 santa fe

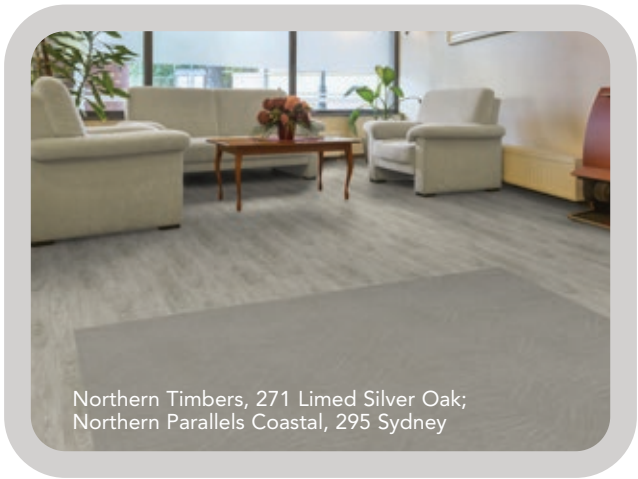


**Chevron**

Size: 9-1/4" x 59-1/4" x 1/8" (3 mm)  
No. per carton: 10 pcs  
Wt. per carton: 39 lbs (17.69kg)  
Sq. ft. per carton: 38 (3.54 sq.m)



Northern Parallels Chevron, 298 Nantucket



Northern Timbers, 271 Lined Silver Oak;  
Northern Parallels Coastal, 295 Sydney

**TRAVERTINE COLLECTION**

12" x 24" x 1/8" (3mm) / 28 MIL WEAR LAYER



292 palermo



289 andria



290 catania



291 milan

**COASTAL COLLECTION**

12" x 24" x 1/8" (3mm) / 28 MIL WEAR LAYER



294 south beach



295 sydney

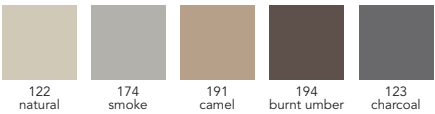


293 barcelona



296 vancouver

Coordinating Roppe tile, tread and wall base colors for Northern Parallels Travertine and Coastal shown at right:



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# SYMMETRY LVT

LUXURY VINYL TILE



Symmetry Luxury Vinyl Tile,  
S191 Camel, S656 Bluebell



Symmetry Luxury Vinyl Tile,  
S627 Mariner, S123 Charcoal

proudly made in the  




## SYMMETRY

Available in 12" x 24" tiles, Roppe's Symmetry Luxury Vinyl Tile allows for flush installation with other 1/8" products. Its C-Shield UV cured ceramic bead finish adds durability while resisting scratching, wear and indentation, providing longlasting color and performance for the most demanding healthcare and educational installations.



### Phthalate Free with 100% Virgin Materials

Formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.



### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.



### Premium Construction

Premium construction that can be recycled after use and offers a 20-year commercial warranty.



### Durable Wear Layer

28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.



### Glue Down Construction

Nominal 1/8" construction glue down planks with a straight edge help conceal subfloor imperfections and allow for flush installation with other 1/8" products.



### Single Price Point

All colors available at a Single Price Point. Available in 10 colors.



ASTM

NFPA

ANSI

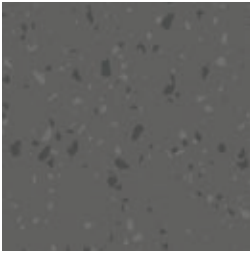
ADA



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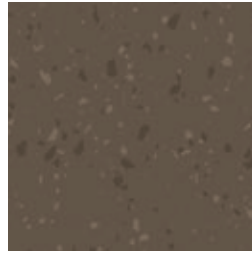
# SYMMETRY LUXURY VINYL TILE COLORS



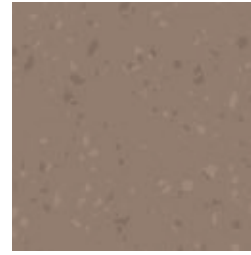
S123  
charcoal



S174  
smoke



S194  
burnt umber



S639  
beigewood



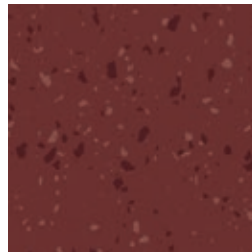
S191  
camel



S627  
mariner



S656  
bluebell



S137  
cinnabar



S122  
natural



S161  
snow

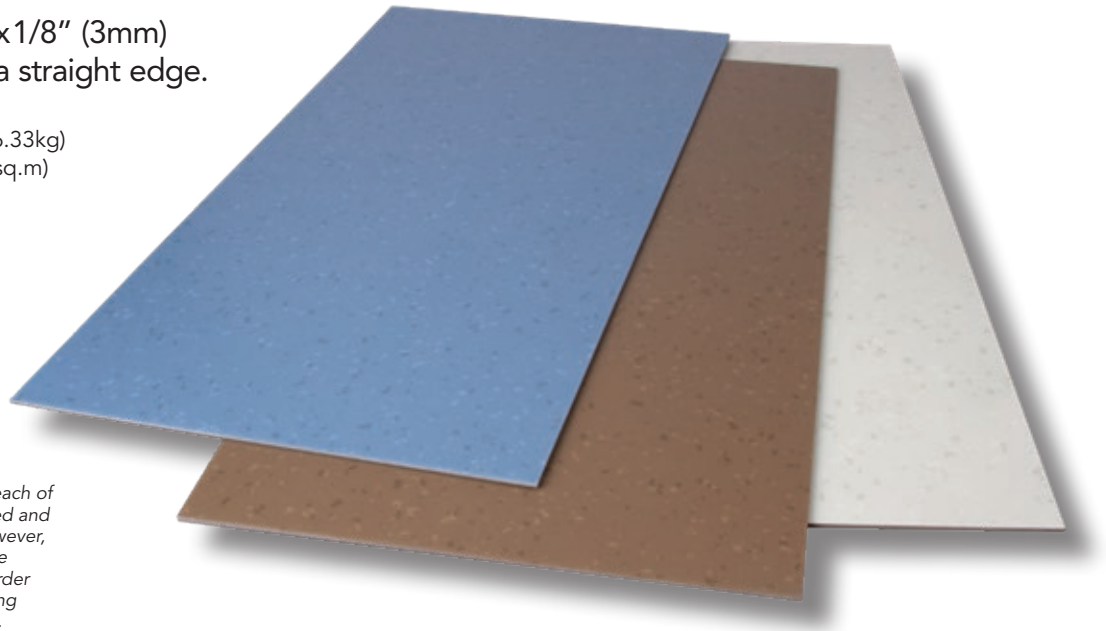
Available in 12"x24"x1/8" (3mm)  
glue-down tiles with a straight edge.

No. per carton: 18 pcs  
Wt. per carton: 36 lbs (16.33kg)  
Sq. ft. per carton: 36 (3.34 sq.m)

proudly made in the



*We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.*





## MIX. MATCH. MADE TO LOOK GREAT TOGETHER.

Symmetry Luxury Vinyl Tile and Envire® Rubber Sheet & Tile or our Raised Design Rubber Tiles and Treads in our Symmetry palette are a great pair for installation where the benefits of rubber and vinyl flooring need to work together. It's easy to use both flooring types with 10 coordinating colors across the two product lines.

# RENEW SVT

SOLID VINYL TILE



ReNew Solid Vinyl Tile, Custom Colors



Cork is bark tissue harvested from *Quercus suber* oaks, a tree native to Southwest Europe and Northwest Africa. Cork is impermeable, which aids in increased slip resistance, and also features fire retardant and elastic properties. It takes 25 years for a cork oak trunk to mature. Half of all cork trees are located in Portugal, and Portuguese law prohibits stripping the trees more than once every nine years in order to protect the species.

proudly made in the  




## RENEW SVT

Durable, versatile and easy to maintain, and comes with the natural slip resistance of cork. ReNew Solid Vinyl Tile is great for installations that require minimal maintenance requirements as it easily buffs to a shine with no finishes required! It's also colorful, stylish and available in some coordinating white marble designs.



### Bio-Based and Phthalate Free

Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource.



### Sustainable Solutions

Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.



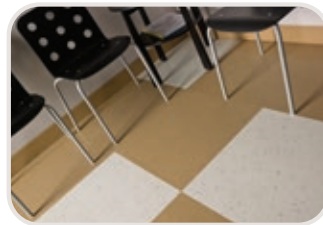
### Aesthetic Appeal

Cork content provides aesthetic appeal and may improve slip resistance when moisture is present, when tested in wet conditions using ASTM D2047.



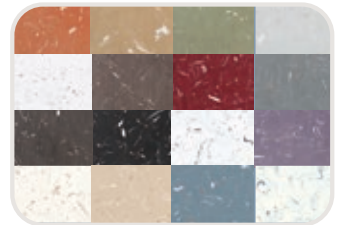
### Flexible, Yet Strong

Flexible enough to self-cove during installation, but can withstand extreme static rolling loads up to 2,000 psi.



### Variety of Sizes, Heat Weldable

Available in .080" thick 12" x 12" and pre-grooved, heat weld 24" x 24" or 36" x 36" tiles for seamless installation with matching vinyl welding beads.



### Single Price Point

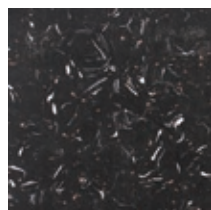
All colors available at a Single Price Point. Available in 16 colors. Color is inherent throughout the tile thickness.



Health  
Product  
Declaration®  
is available at  
roppe.com

**ROPPE.**  
Proven. Flooring. Experiences.

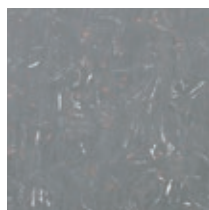
# RENEW SOLID VINYL TILE COLORS



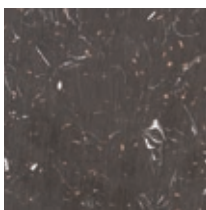
R100  
black



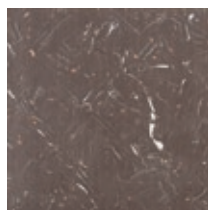
Rw100  
white black



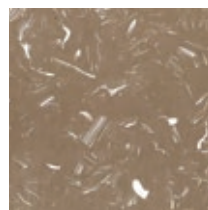
R150  
dark gray



R193  
black brown



R194  
burnt umber



R639  
beigewood



R191  
camel



Rw191  
white camel



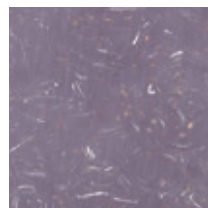
R663  
aged fern



R627  
mariner



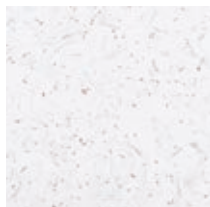
Rw627  
white mariner



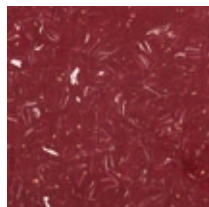
R621  
merlin



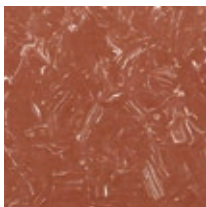
R197  
iceberg



Rw197  
white iceberg



R137  
cinnabar









R188  
brick

24" x 24" and 36" x 36"  
available pre-grooved for  
heat weldable installations.

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## VINYL WELDING BEAD COLORS

	100 black
	150 dark gray
	193 black brown
	194 burnt umber
	639 beigewood
	191 camel
	663 aged fern
	627 mariner
	197 iceberg
	621 merlin
	137 cinnabar
	188 brick



# VINYL TILE TECHNICAL

## NORTHERN TIMBERS PREMIUM VINYL WOOD PLANK

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and 4" x 36" (101.6 mm x 914.4 mm) in size, \_\_\_\_\_ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## NORTHERN TIMBERS PREMIUM VINYL WOOD PLANK – LOOSE-LAY

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 5 mm gauge and 6" x 48" (152.4 mm x 1,219.2 mm) in size, \_\_\_\_\_ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## NORTHERN PARALLELS PREMIUM VINYL PLANK AND TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Parallels manufactured by Roppe, Fostoria OH 44830. Roppe Northern Parallels shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and \_\_\_\_\_ (18" x 18" {457.2 mm x 457.2 mm}, 12" x 24" {304.8 mm x 609.6 mm} or 9-1/4" x 59-1/4" {234.9 mm x 1,504.9mm}) in size, \_\_\_\_\_ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## SYMMETRY LUXURY VINYL TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Symmetry Luxury Vinyl Tile manufactured by Roppe, Fostoria OH 44830. Roppe Symmetry Luxury Vinyl Tile shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 1/8" (3 mm) gauge and 12" x 24" (304.8 mm x 609.6 mm) in size, \_\_\_\_\_ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RENEW SOLID VINYL TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe ReNew Solid Vinyl Tile shown in the finish schedule or listed herein as Roppe \_\_\_\_\_ (insert design name) vinyl tile shall be .080" (2 mm) in nominal thickness. The solid vinyl tile should conform fully to the requirements of Standard Specifications Type ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III furnished by Roppe Corporation, Fostoria, Ohio. Each shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Solid Vinyl tile shall be \_\_\_\_\_ (12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm} or 36" x 36" {914.4mm x 914.4mm}) in size and in the color \_\_\_\_\_ stated and in either \_\_\_\_\_ (insert Straight or Pre-Grooved) Edge. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

proudly made in the



**Recommended  
Adhesives**



AW-510 Acrylic  
Adhesive



PS-525 Modified Pressure  
Sensitive Adhesive



U-705 Urethane  
Wet-Set Adhesive



EW-710 Epoxy Modified  
Urethane Adhesive



**Maintenance**

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

**ROPPE.**  
Proven. Flooring. Experiences.

# OBSIDIAN

VINYL SHEET WITH SILKSHIELD



Obsidian Vinyl Sheet with Silkshield,  
958 Portobello



Spider silk is lightweight and flexible but pound for pound stronger than steel. We took inspiration from this natural phenomenon for our SilkShield Finish, which embodies strength for performance without being rigid, so it won't shatter as it wears requiring reapplication to regain the benefits. SilkShield assures the highest resistance to chemicals, scratches and stains, providing superior protection and easy cleaning, thus providing a healthy & hygienic flooring for heavy foot and rolling traffic. It never needs to be waxed or polished for the life of the product, providing life cycle cost savings to the building owner, comfortable feel underfoot and a pleasant, muted satin finish.



## OBSIDIAN VINYL SHEET

Obsidian Vinyl Sheet with SilkShield offers a long-lasting and safe solution for a variety of environments. Like the crystals it is named for, this new sheet product was designed with protection and healing in mind. Obsidian's attractive price and design adaptability, coupled with availability to meet market demand, make it a smart choice. Backed for long-term, renewal-free performance, Obsidian sets a new standard for no-wax flooring that maintains aesthetic appeal despite daily demands. Available in a palette of 12 forward-trending colors that span the spectrum, plus our recently updated palette with coordinating colors across our broad product offering, Obsidian will help realize your design vision.



### Phthalate Free

Made with non-phthalate plasticizers. Non-phthalate plasticizers are essentially free of phthalates.



### Sustainable Solutions

Meets FloorScore® criteria.



### Durable, Flexible Finish

SilkShield Finish is durable enough to resist stains and chemical aggression, yet flexible enough to withstand heavy traffic without reapplication for the life of the product.



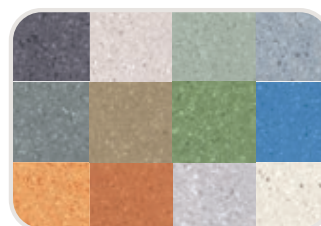
### Ready for Rolling Loads and Efficient Installation

Non-directional, smooth homogeneous vinyl flooring product suitable for rolling loads. Available in 6'6" width x 65'6" length x .080" (2mm) gauge for a more seamless installation.



### 10-Year Warranty

Features a 10-year commercial warranty for years of reliable performance.



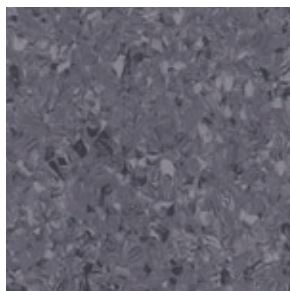
### Single Price Point

All colors are available at a Single Price Point.

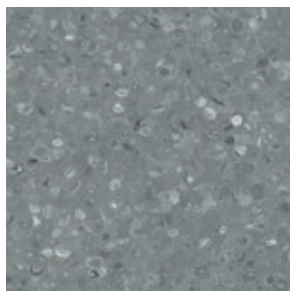


**ROPPE.**  
Proven. Flooring. Experiences.

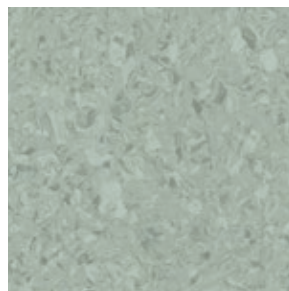
# OBSIDIAN VINYL SHEET COLORS



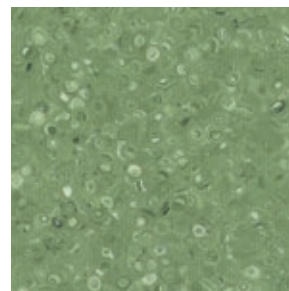
953 peppercorn



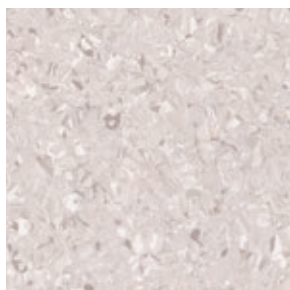
963 cityscape



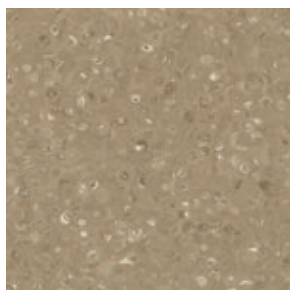
955 verde



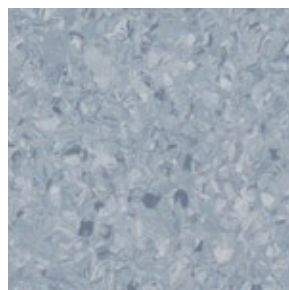
961 verbenas



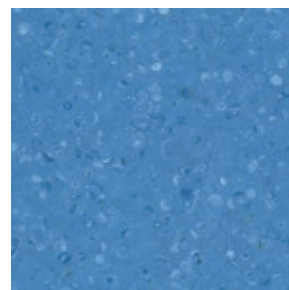
952 beachy



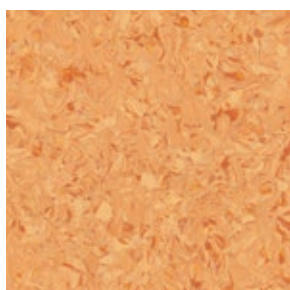
958 portobello



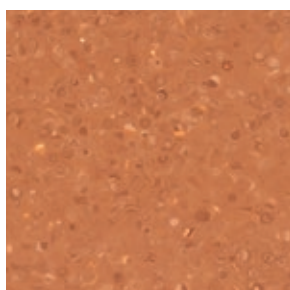
954 ocean



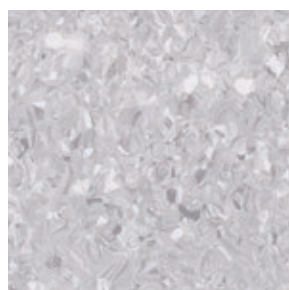
962 azurite



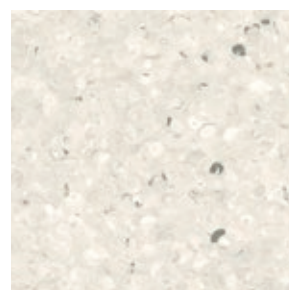
956 saffron



960 clay



951 fog



957 tundra

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## WELDING BEADS

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance. Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms or laboratories, and clean rooms where maintaining proper hygiene is essential.

Tonal weld beads help conceal changes in hue, finish, or height between flooring pieces, melding all components into one coherent landscape. The colormatched filler and smoothed transitional beading create durable, imperceptible seams, making your floor look like one extensive surface free of perceptible joints.

## OBSIDIAN VINYL WELDING BEADS

	953 peppercorn
	963 cityscape
	952 beachy
	958 portobello
	955 verde
	961 verbenas
	954 ocean
	962 azurite
	956 saffron
	960 clay
	951 fog
	957 tundra



# FLASHCOVE™

PREFABRICATED BASES

## Stainless "Chiklet" Cap\*

### Features

- > Smooth non-porous edges
- > Round top profile for a clean, safe finish
- > Resistant to corrosion and stains
- > Easy to maintain
- > Recyclable stainless steel

The cap is pre-drilled and continuously perforated for installation using your choice of either adhesive or mechanical fasteners

\* FlashCove™ can also be used with Roppe Cove Cap Accessory profiles.

## Obsidian Vinyl Sheet with SilkShield

## Bonded Puncture Proof Aluminum Reinforcement

### Stainless Steel "Chiklet" Cove Cap and "Chiklet" Preformed External Corner

Finish and protect the top edge of resilient cove base flooring material with the "Chiklet" Cove Cap and Preformed External Corner. Crafted out of stainless steel, the cove cap offers excellent edge protection against mechanical stresses in institutional/commercial applications.

### Fastest, tightest installation for unmatched fit and finish

The tighter radius of a FlashCove™ Prefabricated Base allows for no gaps at standard door frames and corners. Just cut and install – alleviate wasted time trying to fill the unhygienic gaps that may occur with site-formed bases.

### Easiest maintenance for greatest hygiene

The tighter radius also allows cleaning equipment to get closer to the wall and clean more thoroughly without risk of damaging or puncturing the base.

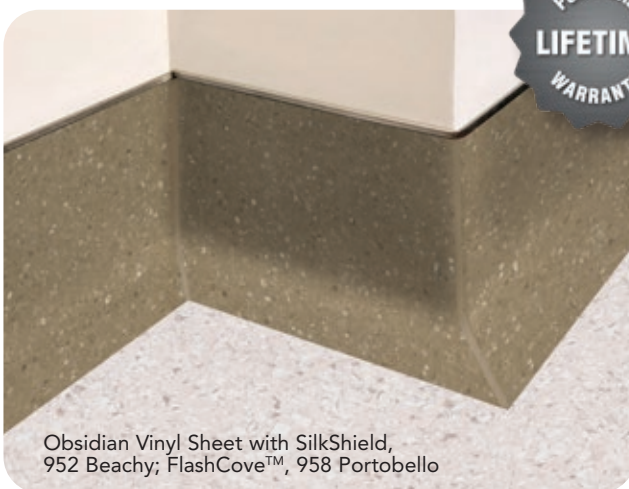
### The only puncture-proof base with a lifetime warranty

FlashCove™ Prefabricated Bases are guaranteed to be immune to the failures that plague site-formed bases – movement of equipment, maintenance machines and point loads, such as chairs.

With the introduction of FlashCove™ – partnered with our Obsidian Vinyl Sheet with SilkShield and our Excelsior™ line of floor prep, installation and maintenance items – Roppe can now offer a complete system and a confidence in each installation that is unmatched in the industry.

When hygiene matters, FlashCove™ is the only base guaranteed to perform.

FlashCove™ Prefabricated Bases arrive on site with a bonded aluminum reinforcing backer that strengthens the weakest part of the base. Where site-formed bases are prone to punctures during maintenance and use, thus compromising hygiene, FlashCove™ Bases are guaranteed to stay puncture-proof for life.



Obsidian Vinyl Sheet with SilkShield,  
952 Beachy; FlashCove™, 958 Portobello

### Two Standard Sizes:

- 3" Floor x 4" Wall x 10' Lengths
- 3" Floor x 6" Wall x 10' Lengths

### Special Order Wall Heights:

4" min. - 12" max.  
(100 mm min. - 300 mm max.)

### Special Order Floor Widths:

3" min. - 12" max.  
(75 mm min. - 300 mm max.)

### Cove Cap:

"Chiklet" stainless steel available  
in 8 lineal foot lengths

### Preformed External Corner:

"Chiklet" stainless steel  
available with 6" return

### Material and Finish:

Stainless Steel – Type 304  
Industry Standard  
Brushed Finish #4  
24 gauge, nominal  
.024" +/- .0015  
Round top profile



Recommended  
Adhesives



AW-510 Acrylic  
Adhesive



PS-525 Modified Pressure  
Sensitive Adhesive



U-705 Urethane  
Wet-Set Adhesive



EW-710 Epoxy Modified  
Urethane Adhesive




Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

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Proven. Flooring. Experiences.

# MULTI-USE FLOORING



From sports facilities to multi-use environments in education, healthcare and retail, Roppe Multi-Use Flooring provides a variety of options to stand up to the daily rigors of high-traffic areas, heavy equipment or abrasive materials.





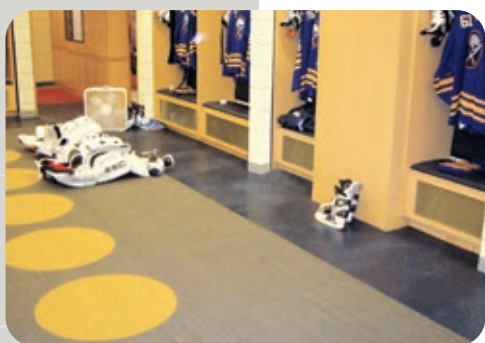
**TUFLEX® SPARTUS /  
TUFLEX® SPARTUS  
MARBLE MULTI-USE  
RUBBER TILE**

PAGE  
**80**



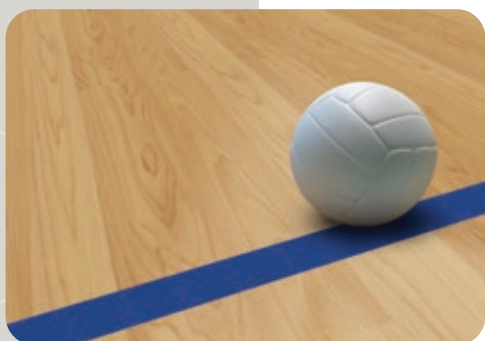
**GALLANT MULTI-  
USE RUBBER TILE**

**86**



**ARMOUR MULTI-  
USE RUBBER TILE**

**88**



**SHOCKGUARD  
MULTI-USE  
VINYL SHEET**

**90**

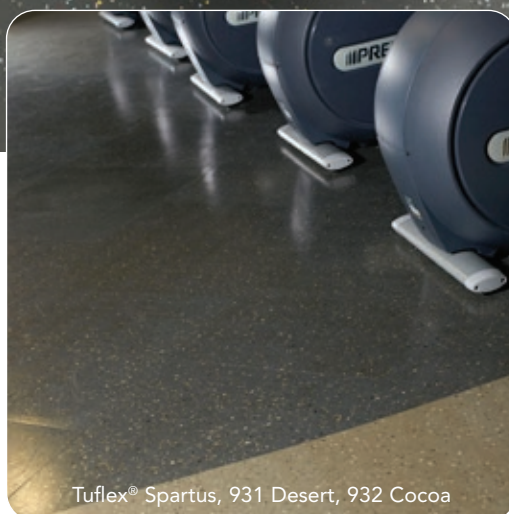


# TUFLEX® SPARTUS

MULTI-USE FLOORING



Tuflex® Spartus, 950 Confetti



Tuflex® Spartus, 931 Desert, 932 Cocoa

proudly made in the  




## TUFLEX® SPARTUS

Tuflex® Spartus Multipurpose Flooring tiles, developed for sports and commercial applications, have been proven in the industry since 1957. Tuflex® Spartus tiles are manufactured using a simultaneous vulcanization process and a new, industry-leading Red List chemical free formulation that is FREE of tire-derived crumb rubber – the first in the industry! Using manufacturing waste from our own RLCF rubber tile and tread products ensures that we know what the formulation consists of and the improved benefits it will provide.



### Red List Chemical Free

Rubber products are free of Red List chemicals, PVC, phthalates and halogens. Tuflex® Spartus, Tuflex® Spartus Marble contain 29% bio-based content from rapidly renewable resources.



### Sustainable Solutions

Tuflex® Spartus and Tuflex® Spartus Marble are made in the U.S.A. and meet FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Wall-to-Wall Assurance

Lifetime Wall-to-Wall Warranty that guarantees product will not cup, crown or buckle. Exclusive 10-year aging performance warranty and a 3-year limited warranty for exposure to Ice Skates.



### Custom Color Matching

Tuflex® Spartus and Tuflex® Spartus Marble can be produced in custom colors to match your overall design palette, paint colors, school logo or corporate branding. No additional charges for custom color orders 500 s/f or larger. Contact us for pricing on smaller quantities.



### Waterjet Cutting

Perfect for incorporating logos and mascots, and for wayfinding, our precision-engineered waterjet cutting capabilities provide seamless designs that are cut into the flooring in the manufacturing process, not on the jobsite for cleaner designs with no jagged edges and better accuracy.



### Single Price Point

All colors available at a Single Price Point within your selected palette.



**Environmental Product Declaration®** is available at [roppe.com](http://roppe.com)



**Health Product Declaration®** is available at [roppe.com](http://roppe.com)

**ROPPE.**  
Proven. Flooring. Experiences.

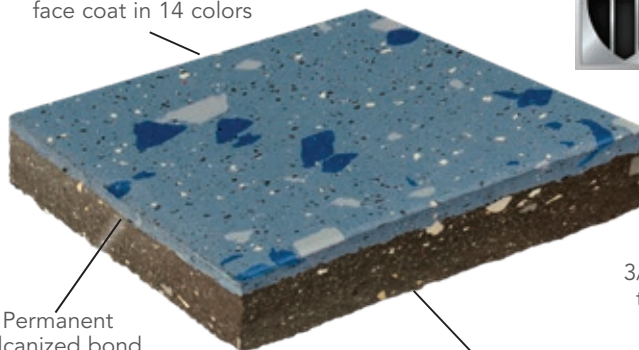
# TUFLEX® SPARTUS

**GUARANTEED NOT TO CUP,  
CROWN OR BUCKLE. EVER.**

EPDM and SBR combination  
face coat in 14 colors



Permanent  
vulcanized bond



3/8" gauge  
thickness

Recycled pre-consumer rubber base;  
designed for closed-loop recycling with chips  
from rubber flooring diverted from landfill

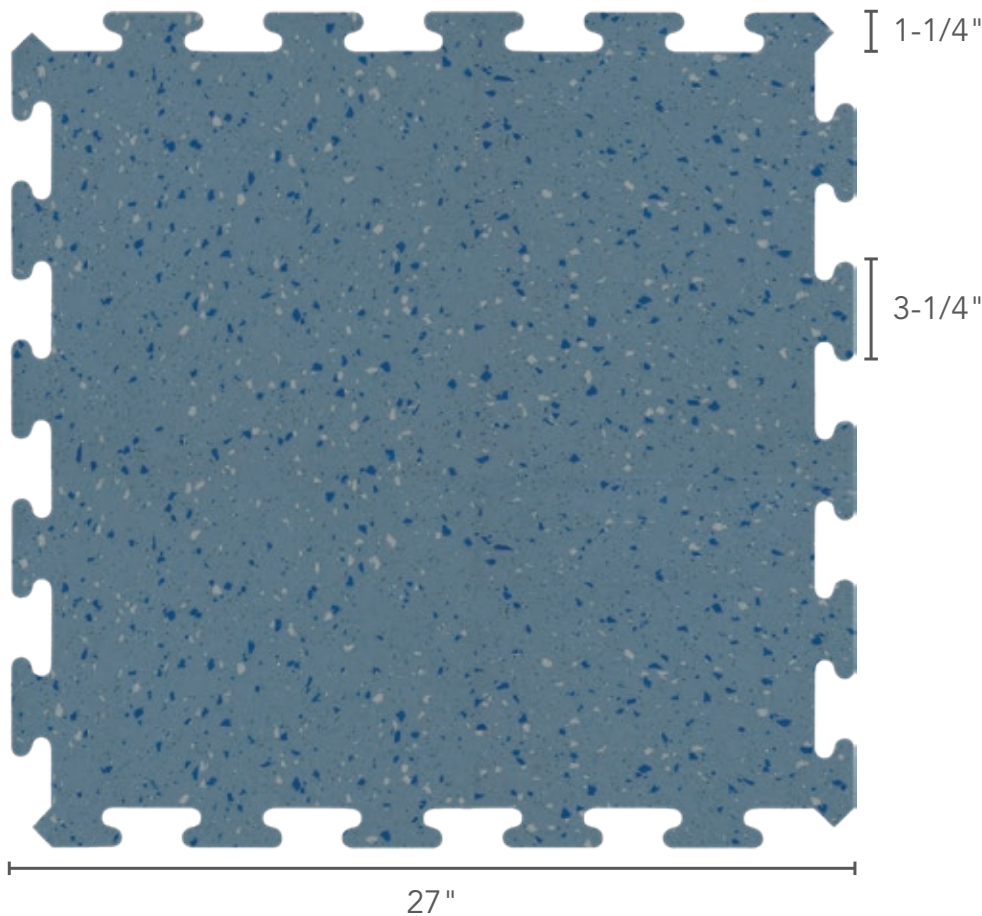
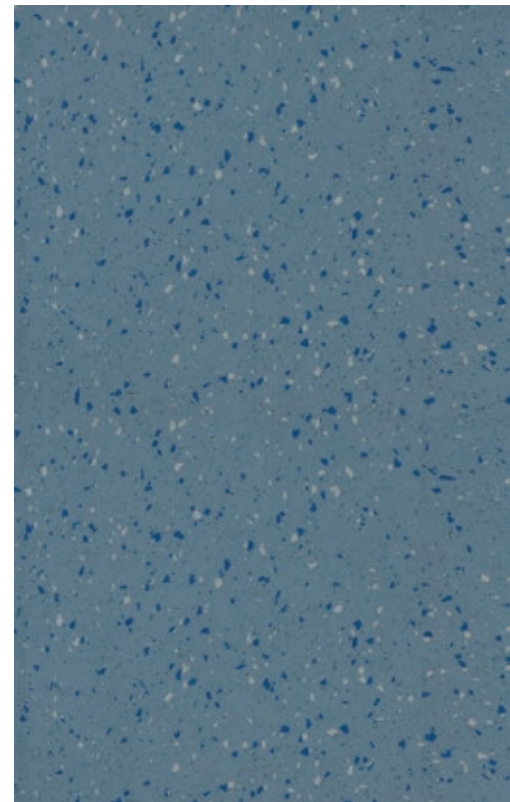






Tuflex® Spartus is ideal for  
gyms, retail, transportation,  
education, pet care, hospitality,  
manufacturing and more.

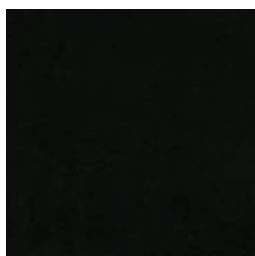
Tuflex® Spartus, 031 Fiesta



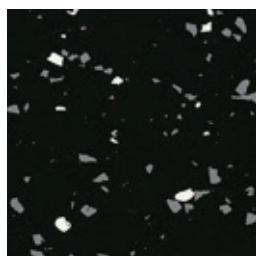
Choose from interlocking  
or square edge styles.

**ROPPE.**  
Proven. Flooring. Experiences.

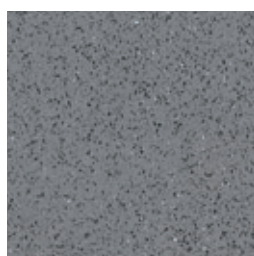
## TUFLEX® SPARTUS COLORS



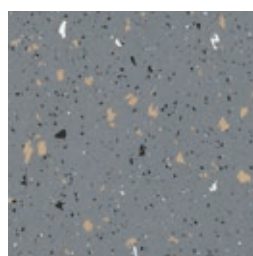
849  
ebony



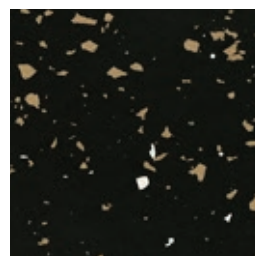
977  
natural



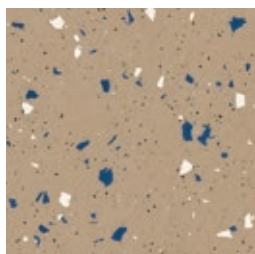
913  
charcoal



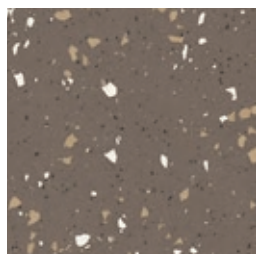
916  
ash



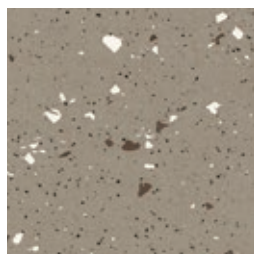
982  
taupe



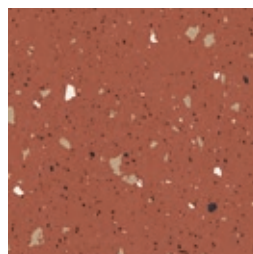
931  
desert



932  
cocoa



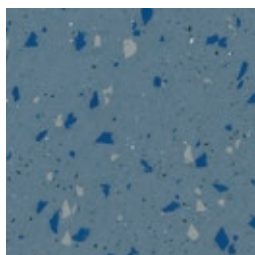
936  
dusk



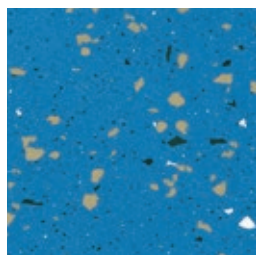
901  
adobe



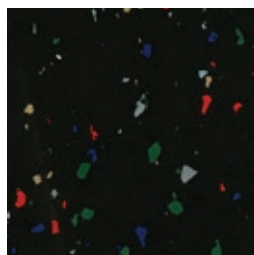
934  
rouge



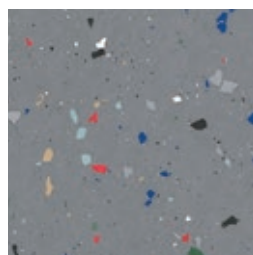
933  
oceania



911  
seabreeze



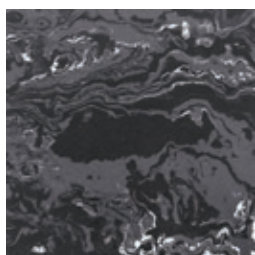
950  
confetti



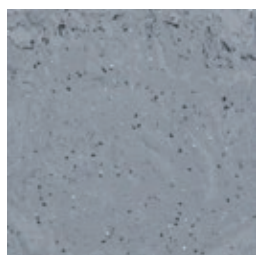
031  
fiesta

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## TUFLEX® SPARTUS MARBLE COLORS



M977  
natural marble



M916  
ash marble



M931  
desert marble



M932  
cocoa marble



M936  
dusk marble



Schools, universities and professional sports teams all choose Tuflex® Spartus' design flexibility to make their mark in the locker room while they make their mark on the field.



Qualifies for inclusion on projects seeking LEED v4, WELL, BREEAM or LBC certification.

# GALLANT

MULTI-USE RUBBER TILE



Gallant, M194 Burnt Umber

## GALLANT SPECS

<b>Size</b>	24" x 24"
<b>Gauge</b>	1/4" (6.3 mm)
<b>Surface</b>	995 Hammered



Gallant, M174 Smoke

proudly made in the  




## GALLANT

Gallant is a multi-use rubber tile that is perfect for areas with high traffic, rolling loads or light free weights, including education, retail, and sports facilities, plus others. The formulation is durable, provides comfort underfoot, and has sound control properties. It's an affordable and sustainable solution when considering durability in heavy-use spaces, plus it provides low maintenance and long life cycle. The product will retain elastic recovery for decades over competitive vinyl sports flooring. Available in seven tonal marble colors.



### Red List Chemical Free

Free of Red List chemicals, PVC, phthalates and halogens.



### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Low Maintenance and Long Life Cycle

The product will retain elastic recovery for decades over competitive vinyl sports flooring.



### Rubber Tile Custom Color Matching

Multi-use rubber tile can be produced in custom colors to match your overall design palette, paint colors, school logo or corporate branding. Minimum order quantities apply, contact us for details.



### Waterjet Cutting

Perfect for incorporating logos and mascots, and for wayfinding, our precision-engineered waterjet cutting capabilities provide seamless designs that are cut into the flooring in the manufacturing process, not on the jobsite for cleaner designs with no jagged edges and better accuracy.



### Single Price Point

All colors available at a Single Price Point within your selected palette.



See Gallant color palette, page 92.

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# ARMOUR

MULTI-USE RUBBER TILE



## ARMOUR SPECS

Size	19-11/16" x 19-11/16" (50 cm)
Gauge	1/4" (6.3 mm)
Surface	993 Textured

Armour, 627 Mariner

proudly made in the  




## ARMOUR

Armour is a multi-use rubber tile with superior surface durability that can be used anywhere with high traffic from shoes/boots with protrusions, blades, metal spikes, wheels or abrasive materials, including arenas/rinks, field houses, indoor skate parks, stadium concourses, plus others. It features an enhanced formulation that offers increased durability and damage resistance, plus increased longevity and minimal maintenance. It does not contain recycled content and is the only Red List Chemical Free sports flooring product on the market with as much as 38% biobased content. Available in seven of our most popular solid colors.



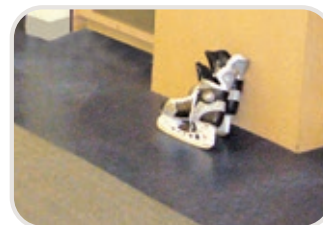
### Red List Chemical Free

Free of Red List chemicals, PVC, phthalates and halogens.



### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Minimal Maintenance and Increased Longevity

An enhanced formulation that offers increased durability and damage resistance.



### Rubber Tile Custom Color Matching

Multi-use rubber tile can be produced in custom colors to match your overall design palette, paint colors, school logo or corporate branding. Minimum order quantities apply, contact us for details.



### Waterjet Cutting

Perfect for incorporating logos and mascots, and for wayfinding, our precision-engineered waterjet cutting capabilities provide seamless designs that are cut into the flooring in the manufacturing process, not on the jobsite for cleaner designs with no jagged edges and better accuracy.



### Single Price Point

All colors available at a Single Price Point within your selected palette.

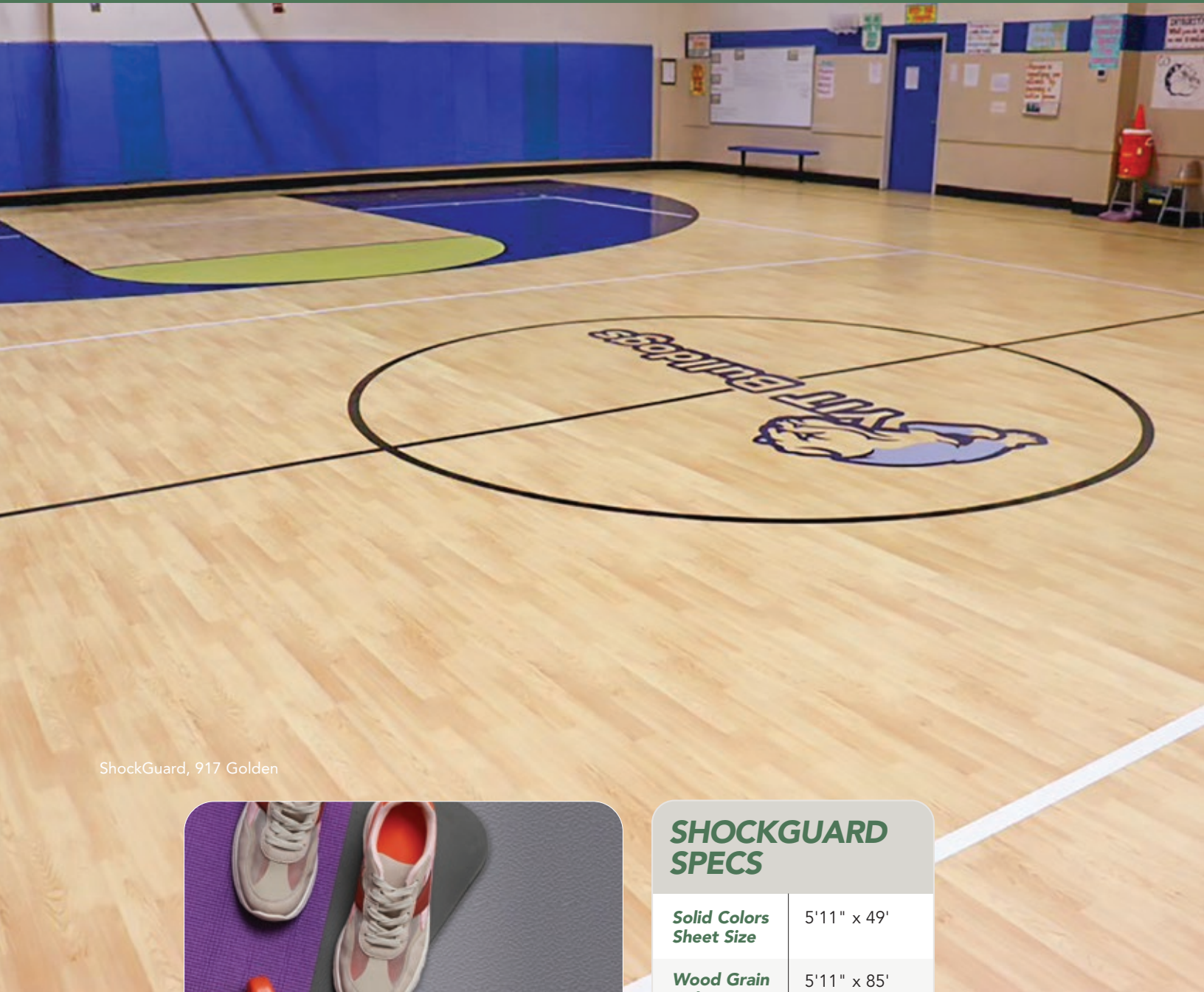


See Armour color palette, page 92.

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# SHOCKGUARD

MULTI-USE VINYL SHEET



ShockGuard, 917 Golden



ShockGuard, 669 Battleship

## SHOCKGUARD SPECS

<b>Solid Colors Sheet Size</b>	5'11" x 49'
<b>Wood Grain Colors Sheet Size</b>	5'11" x 85'
<b>Gauge</b>	9/32" (7 mm)
<b>Surface</b>	Hammered

proudly made in the  



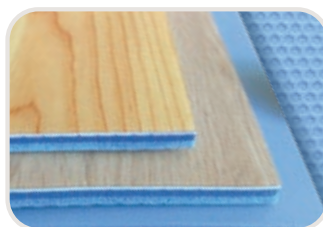

## SHOCKGUARD

ShockGuard is a new durable athletic flooring solution designed for training facilities, gyms, studios, courts, locker rooms and multi-use recreation spaces. Constructed of seven layers to deliver maximum impact resistance, reducing fatigue, and preventing injuries. It is also the thickest ASTM F2772 Class 2 vinyl sheet flooring available. EverProtect, our factory applied permanent polyurethane finish enhances resilience and protects the floor during use and between cleanings. Available in three wood grain options plus seven accent colors for adding custom logos and line kits.



### Sustainable Solutions

Made in the U.S.A. and meets FloorScore® criteria.



### Seven-Layer Construction

ShockGuard's multi-layered construction and 9/32" (7 mm) thickness delivers superior sound absorption and offers enhanced resilience to protect backs, knees and joints from shock, helping to prevent injuries. Logos and line kits available.



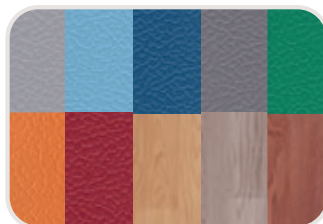
### EverProtect Finish

EverProtect ensures resistance to chemicals, scratches and stains, offering robust protection and ease of maintenance thus providing a healthy & hygienic flooring for situational use involving pedestrian and rolling traffic. It never needs to be waxed or polished for the life of the product providing life-cycle cost savings to the building owner, comfortable feel underfoot and a pleasant, muted satin finish.



### Waterjet Cutting

Perfect for incorporating logos and mascots, and for wayfinding, our precision-engineered waterjet cutting capabilities provide seamless designs that are cut into the flooring in the manufacturing process, not on the jobsite for cleaner designs with no jagged edges and better accuracy.



### Single Price Point

All colors available at a Single Price Point within your selected palette.



See ShockGuard color palette, page 92.

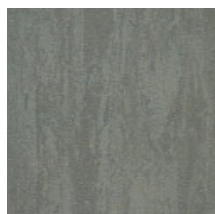
**ROPPE.**  
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# MULTI-USE FLOORING COLORS

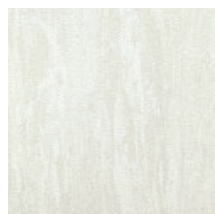
## GALLANT MULTI-USE RUBBER TILE



M100 black



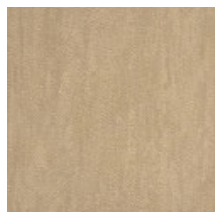
M123 charcoal



M174 smoke



M194 burnt umber



M677 gingerbread



M627 mariner



M137 cinnabar

## ARMOUR MULTI-USE RUBBER TILE



100 black



123 charcoal



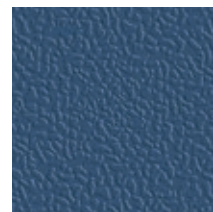
174 smoke



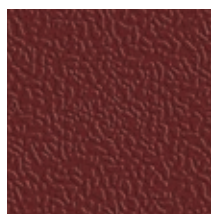
194 burnt umber



677 gingerbread

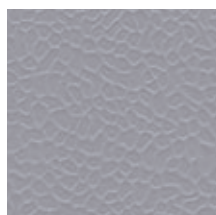


627 mariner



137 cinnabar

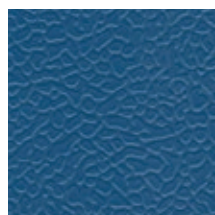
## SHOCKGUARD MULTI-USE VINYL SHEET



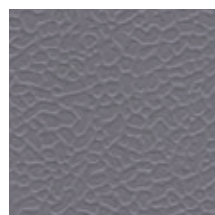
670 asphalt



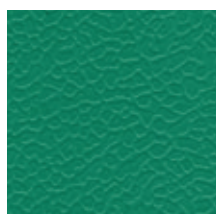
920 sky blue



922 regatta



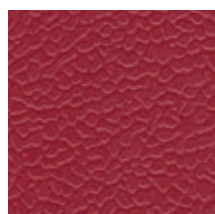
669 battleship



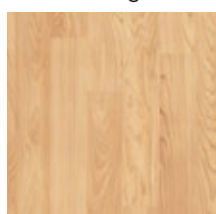
683 irish green



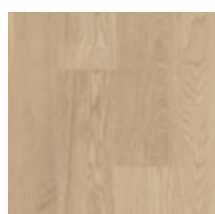
923 carrot



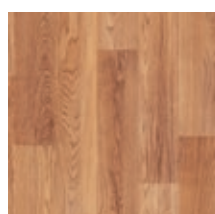
186 red



917 golden



918 hazel













919 cinnamon

## WELDING BEADS

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance. Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms or laboratories, and clean rooms where maintaining proper hygiene is essential.

Tonal weld beads help conceal changes in hue, finish, or height between flooring pieces, melding all components into one coherent landscape. The colormatched filler and smoothed transitional beading create durable, imperceptible seams, making your floor look like one extensive surface free of perceptible joints.

### SHOCKGUARD VINYL WELDING BEADS

	670 asphalt		923 carrot
	920 sky blue		186 red
	922 regatta		917 golden
	669 battleship		918 hazel
	683 irish green		919 cinnamon



# MULTI-USE FLOORING TECHNICAL

## TUFLEX® SPARTUS/TUFLEX® SPARTUS MARBLE MULTI-USE RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Tuflex® Spartus and Tuflex® Spartus Marble Multi-Use Rubber Tile shown in the finish schedule or listed herein as ROPPE TUFLEX® SPARTUS multipurpose flooring shall be \_\_\_\_\_ (3/8" {9.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Tuflex® Spartus Multipurpose Flooring shall be \_\_\_\_\_ (27" x 27" {685.8mm x 685.8mm}) Square Tile and/or 27" x 27" nominal {609.6mm x 609.6mm} Inter-Locking Tiles, and in the color \_\_\_\_\_ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## GALLANT MULTI-USE RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Check back soon for additional information.

## ARMOUR MULTI-USE RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Check back soon for additional information.

## SHOCKGUARD MULTI-USE VINYL SHEET

### ARCHITECTS' MATERIAL SPECIFICATIONS

Check back soon for additional information.



### Recommended Adhesives



AW-510 Acrylic Adhesive

(For ShockGuard; See technical documents online for more information)



PS-525 Modified Pressure Sensitive Adhesive



U-705 Urethane Wet-Set Adhesive



EW-710 Epoxy Modified Urethane Adhesive



### Maintenance

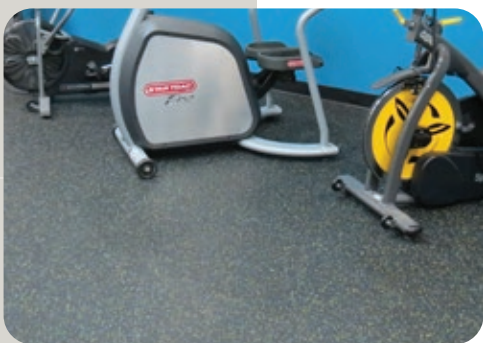
Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

A photograph of a children's play area. In the foreground, there is a round, light-colored wooden table with a blue and yellow toy on it. Several wooden chairs with green patterned seats are arranged around the table. The floor is covered in a dark blue carpet. In the background, there are more chairs and some items on a shelf.

# ***SPECIALTY FLOORING***

Roppe Specialty Flooring provides a variety of options for high-traffic areas or sensitive IT environments.





**RECOIL**

96



**ROP-CORD**

100



**ESD  
RUBBER & VINYL**

104

# RECOIL

FITNESS FLOORING



Recoil Fitness Flooring,  
195 Light Gray (10% Chip Content)



Recoil, 609 Cobalt (90% Chip Content)

proudly made in the  




## RECOIL

Multi-functional rubber flooring designed for use in residential, commercial or industrial applications where added comfort under foot is needed, Roppe Recoil flooring can be used on indoor or outdoor applications where enhanced walking comfort and slip resistance is desired. Square and interlocking tiles are 36" x 36" and rolls are 48" x 49-1/2'. Custom colors available upon request. Minimum quantities may apply.



### PVC Free and Phthalate Free

PVC free and phthalate free.



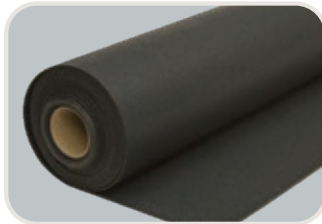
### Sustainable Solutions

Made in the U.S.A. and meets FloorScore® and CHPS criteria.



### Square Edge and Interlocking Edge Tiles

Available in 36" x 36" square edge tiles and 34-1/4" x 34-1/4" interlocking edge tiles. Standard thicknesses of 5/32", 1/4", 3/8" and 1/2" provide outstanding sound and shock absorption.



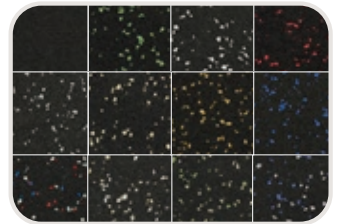
### Roll Sizes Available

Full rolls at 48" x 49-1/2' and half rolls at 48" x 24-3/4'. Standard thicknesses of 5/32", 1/4", 3/8" and 1/2" provide outstanding sound and shock absorption.



### Stocking Program, Ready to Ship

Stock commitment in 3/8" thickness, 10% chip content in our most popular colors ensures immediate availability for time sensitive projects.



### Single Price Point

All colors available at a Single Price Point. Available in Black, Black with 7 standard Roppe color chips, and multi-color chip combinations.

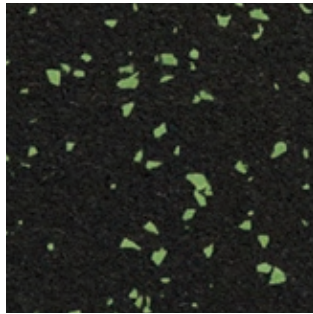


**ROPPE.**  
Proven. Flooring. Experiences.

# RECOIL FITNESS FLOORING COLORS



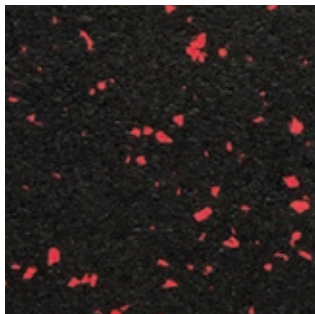
100 black



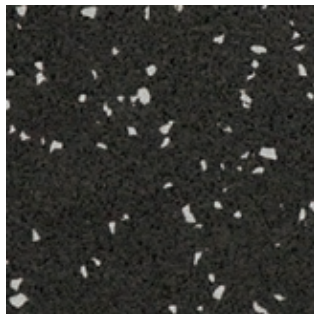
169 hunter green



131 bisque



186 red



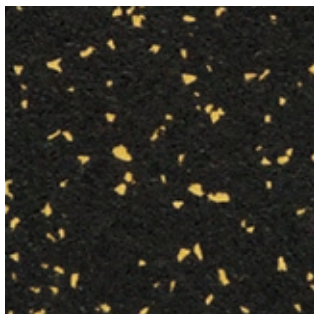
195 light gray



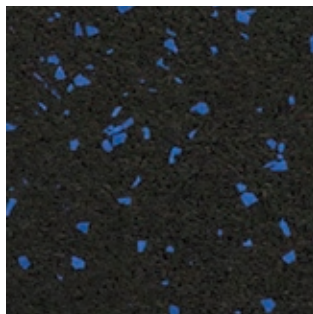
198 ivory

Swatches represent standard 10% chip content. See reference chart at right for chip content options.

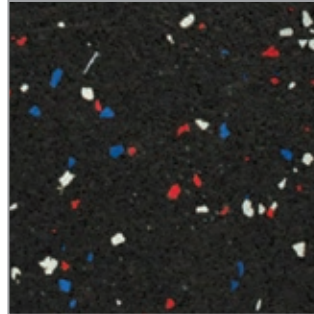
Recoil is available in standard thicknesses of 5/32", 1/4", 3/8" and 1/2".



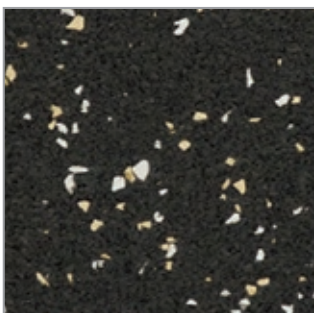
603 sunflower



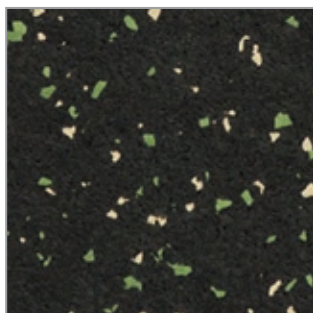
609 cobalt



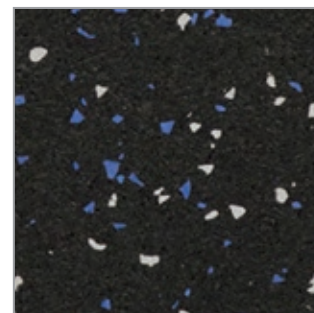
375 red/bisque/cobalt



376 bisque/ivory



377 hunter green/ivory

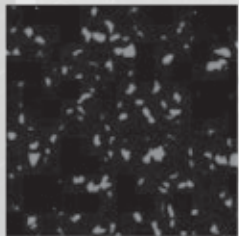


378 cobalt/light gray

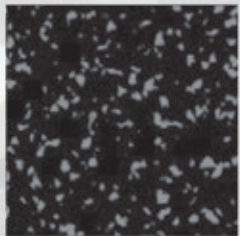
*We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.*



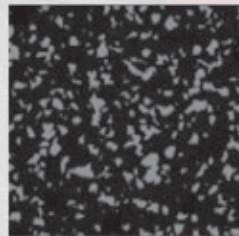
**RECOIL CHIP CONTENT OPTIONS**



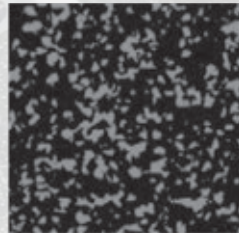
10% color



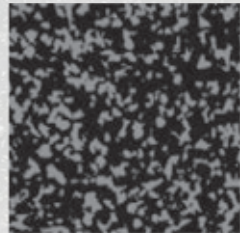
20% color



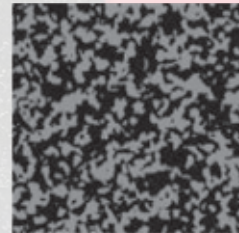
30% color



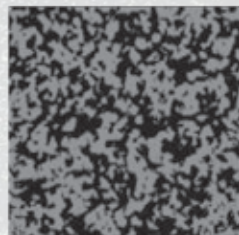
40% color



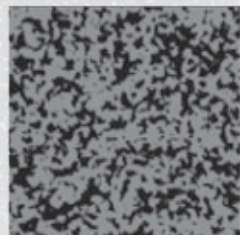
50% color



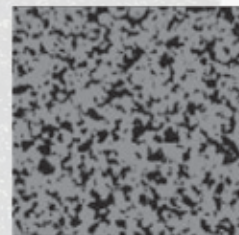
60% color



70% color



80% color

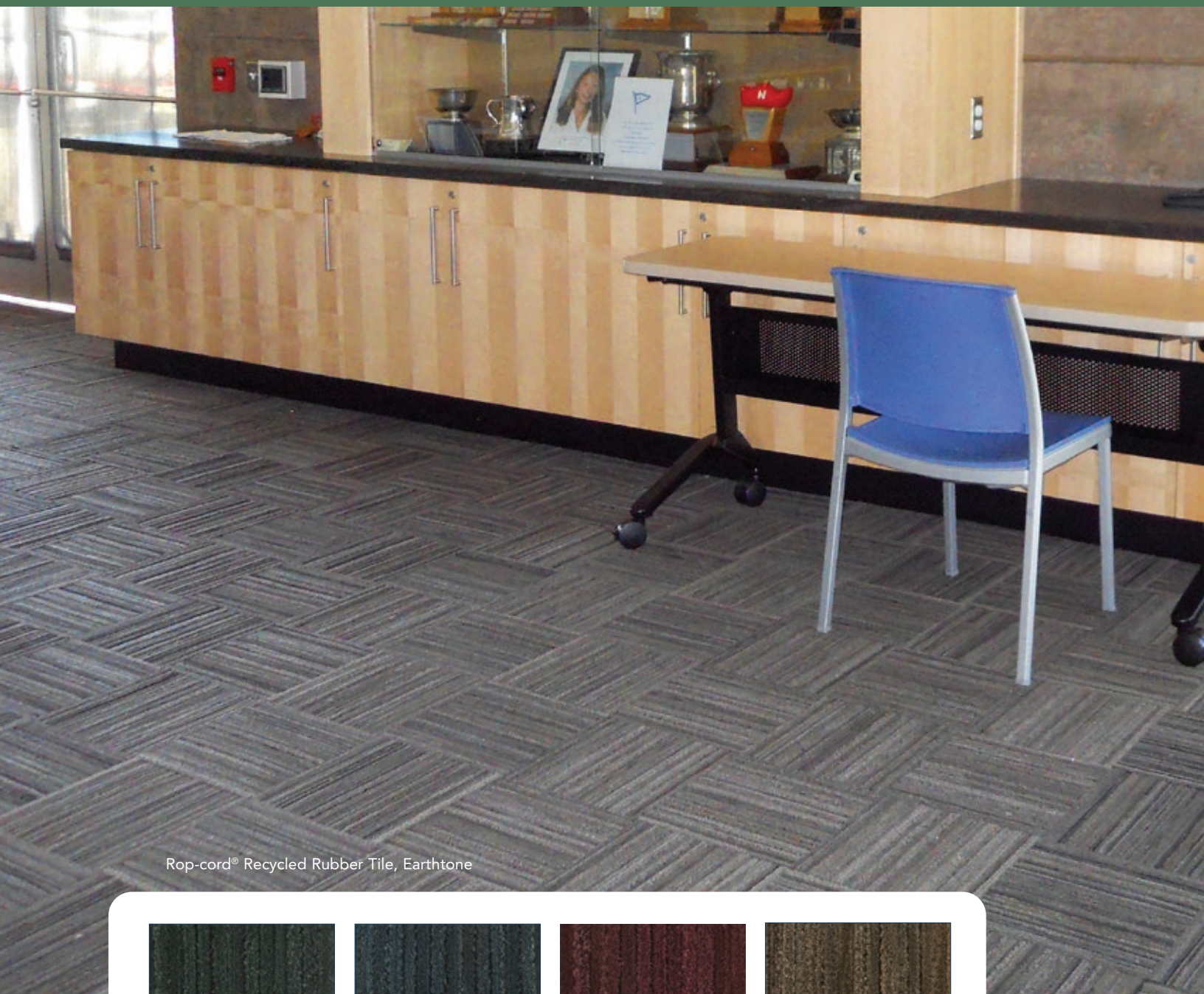


90% color



# ROP-CORD®

RECYCLED RUBBER TILE



Rop-cord® Recycled Rubber Tile, Earthtone



pine



indigo



crimson



earthtone

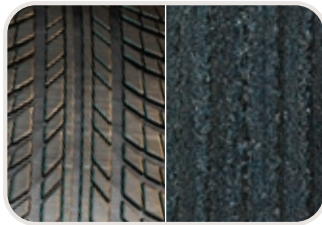
proudly made in the  


We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.



## ROP-CORD®

Rop-Cord®'s built-in anti-slip feature makes it practical for a variety of areas, including damp or wet spaces. It's an ideal flooring for ramps, walk-off mats, concourses and foyers – anywhere moisture might pose a hazard to pedestrians.



### Mother Nature-friendly and Recyclable

Made with 90% post-consumer waste from tires, which may contribute to the LEED® Green Building Certification System.



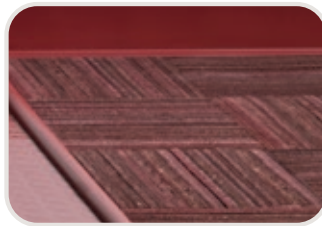
### Sustainable Solutions

Made in the U.S.A. and meets CHPS criteria.



### Easy Living

Easy maintenance – just vacuum and spot clean as needed.



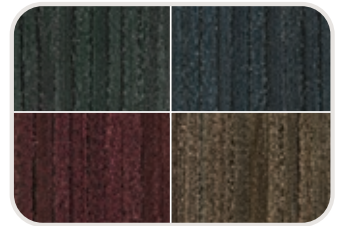
### Durable with Diverse Patterns

Nominal 3/8" thick vulcanized backing and nominal 3/8" thick non-vulcanized backed modular tile allows diverse patterns in 12" x 12" tiles.



### Suitable for Outdoor Applications

Outdoor applications can be hosed off and left to dry.



### Four (4) Color Options

Pine, Crimson, Indigo and Earthtone. Note: When exposed to direct sunlight and other elements, discoloration will occur.



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Proven. Flooring. Experiences.

# SPECIALTY FLOORING TECHNICAL

## TUFLEX® SPARTUS MULTIPURPOSE FLOORING

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Tuflex® Spartus Multipurpose Flooring shown in the finish schedule or listed herein as ROPPE TUFLEX® SPARTUS multipurpose flooring shall be \_\_\_\_\_ (3/8" {9.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Tuflex® Spartus Multipurpose Flooring shall be \_\_\_\_\_ (27" x 27" {685.8mm x 685.8mm}) Square Tile and/or 27" x 27" nominal {609.6mm x 609.6mm} Inter-Locking Tiles, and in the color \_\_\_\_\_ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## RECOIL FITNESS FLOORING

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Recoil Rubber Fitness Flooring shown in the finish schedule or listed herein as ROPPE RECOIL FITNESS FLOORING shall be \_\_\_\_\_ (5/32" {4.00mm}, 1/4" {6.00mm}, 3/8" {9.00mm} or 1/2" {12.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be homogeneous in construction and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Rubber Flooring shall be \_\_\_\_\_ (36" x 36" nominal {914.4mm x 914.4mm}) Square Tile, 36" x 36" nominal {914.4mm x 914.4mm} Inter-Locking Tiles or 48" {1.22m} nominal in width by 49.5 feet {15.09m} nominal in length in Rolls, and in the color \_\_\_\_\_ (list color) selected and color chip percentage \_\_\_\_\_ (All black {no EPDM Color Chip} or 10%, 15% or 20% - 90% EPDM Color Chip) stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## NON-VULCANIZED ROP-CORD RUBBER FLOORING

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE NON-VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Non-Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12" x 12" (304.8mm x 308.4mm) tiles, and in the color \_\_\_\_\_ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## VULCANIZED ROP-CORD RUBBER FLOORING

### ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12" x 12" (304.8mm x 308.4mm) tiles, and in the color \_\_\_\_\_ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



### Recommended Adhesives



PS-525 Modified Pressure  
Sensitive Adhesive

(For Tuflex® Spartus, Recoil and  
specified applications of Rop-Cord;  
See technical documents online for  
more information)



U-705 Urethane  
Wet-Set Adhesive



EW-710 Epoxy Modified  
Urethane Adhesive



### Maintenance

Roppe products are easy to maintain using  
our new Excelsior™ Maintenance Products.  
Visit [roppe.com](http://roppe.com) for available options for  
cleaning and finishing.





Recoil, 100 Ebony and Custom Logo

## CUSTOM WATERJET-CUT LOGOS FOR RUBBER OR VINYL FLOORING

Build a school's brand with custom waterjet-cut logos and graphics as part of the flooring. Ideal for entryways, hallways and athletic facilities, logos can also feature custom colors to match your school's palette. Minimum quantities apply.



Northern Timbers, 024 Golden Oak,  
029 Toasted Teak with Custom Cut Logo



Smooth Rubber Tile and Custom Logo, 174 Smoke,  
100 Black, 161 Snow, 631 Sahara (Color Discontinued)

proudly made in the



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Proven. Flooring. Experiences.

# ESD FLOORING

RUBBER | VINYL | VINYL SHEET > STATIC CONTROL FLOORING



ESD Vinyl Sheet, 770 Cirrus  
Inspirational Electronics Manufacturing



ESD Rubber Tile, F329 Cadete;  
Welding Bead, 150 Dark Gray



ESD Static Control Vinyl Tile, 701 Neutron;  
Welding Bead, 174 Smoke

proudly made in the  




Health Product  
Declarations® for ESD  
Rubber Tile and ESD  
Vinyl Tile are available  
at [roppe.com](http://roppe.com)



## ESD FLOORING

### ESD RUBBER TILE

Roppe static dissipative rubber tiles dissipate static electricity in areas where static electrical discharge presents a hazard to sensitive devices, while helping to control static charges generated by the human body. A combination of dissipative tile and proper conductive footwear keeps body voltage less than 50 volts. The electrical range for our Static Dissipative tile is  $1 \times 10^6$  to  $1 \times 10^9$ .

### ESD VINYL TILE

ESD Static Control vinyl flooring is ideal for clean rooms and computer rooms, for fiber optic, electronic and pharmaceutical manufacturing. A combination of conductive tile and proper conductive footwear keeps body voltage less than 8 volts. The electrical range for our Conductive Tile is  $2.5 \times 10^4$  to  $1 \times 10^6$ . The electrical range for our Static Dissipative tile is  $1 \times 10^6$  to  $1 \times 10^9$ .

### ESD VINYL SHEET

Roppe's ESD vinyl sheet flooring offers reliable static control across all humidity levels. Made from premium conductive-grade carbon black infused evenly throughout the homogeneous vinyl, ESD sheets maintain surface resistivity between  $1 \times 10^6$  to  $1 \times 10^9$  ohms regardless of ambient humidity. Unlike surface-coated options that fail at low relative humidity, Roppe's ESD vinyl sheet's inherent volume conductivity ensures uniform antistatic performance year-round.



### ESD Rubber Flooring Red List Chemical Free

Free of Red List chemicals, PVC, and phthalates.



### ESD Vinyl Flooring Bio-Based Formula

Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource.



### Sustainable Solutions

Made in the U.S.A., and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Low Maintenance

ESD Rubber Tiles are low maintenance and require no waxing. The high luster surface of ESD Vinyl Tiles eliminates need for floor finishing—easily buffs to a shine and resists effects of common chemicals and solder.



### Welding Beads

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms or laboratories, and clean rooms where maintaining proper hygiene is essential.



### Single Price Point

All colors available at a Single Price Point within your selected palette.

#### RUBBER



#### VINYL



#### VINYL SHEET



### ESD RUBBER TILE

Available in .080" gauge  
Hammered profile 24" x 24"

### ESD VINYL TILE

Available in 12" x 12", 24" x 24"  
or 36" x 36" x 1/8" tiles.

### ESD VINYL SHEET

Available in Smooth  
6'6" x 49'2" x .080" (2mm) rolls

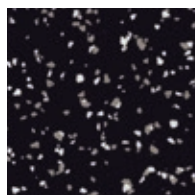
**ROPPE.**  
Proven. Flooring. Experiences.

# ESD RUBBER / ESD VINYL COLORS

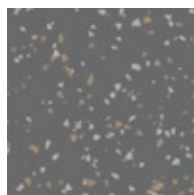
## ESD RUBBER



F326  
parda



F327  
oscuridad



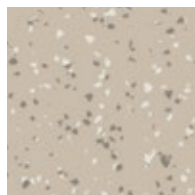
F328  
cenizas



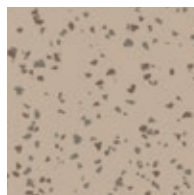
F329  
cadete



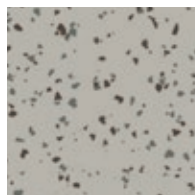
F330  
desierto



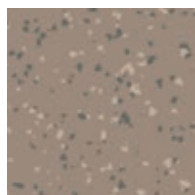
F331  
crema



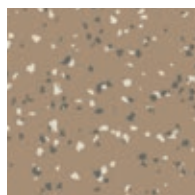
F332  
lino



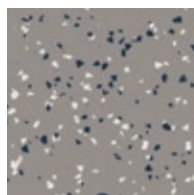
F333  
piedra



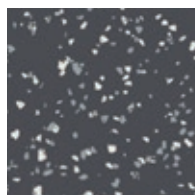
F334  
leonado



F335  
caramelo



F336  
pizarra



F337  
galaxia

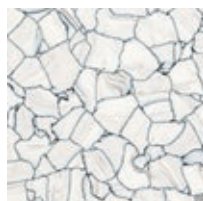
### ESD RUBBER WELDING BEADS

- 193 black brown
- 100 black
- 123 charcoal
- 177 steel blue
- 680 latte
- 681 buff
- 632 flax
- 671 somber
- 140 fawn
- 679 sepia
- 175 slate
- 667 galactic

Ensure proper fit, finish and appearance by using rubber welding bead.

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning such as operating rooms or laboratories, and clean rooms where particulate entrapment may occur.

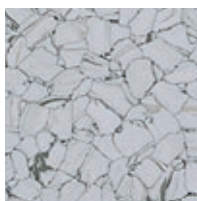
## ESD VINYL



750  
cumulus white



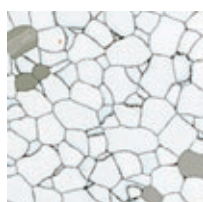
751  
haze gray



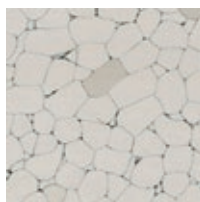
753  
stratus blue



754  
storm beige



701  
neutron



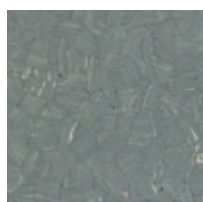
702  
electron



760  
safety yellow



756  
thunder black



757

*We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.*

### ESD VINYL WELDING BEADS

- 165 colonial blue
- 174 smoke
- 197 iceberg
- 161 snow
- 122 natural
- 198 ivory
- 171 sandstone
- 671 somber
- 760 safety yellow
- 756 thunder black
- 757 tornado gray

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance.

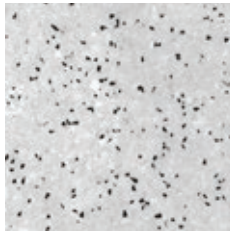
Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms, laboratories, clean rooms or any other areas where maintaining proper hygiene is essential.

proudly made in the

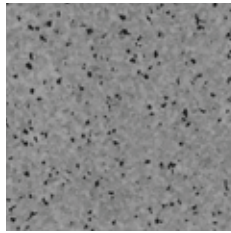




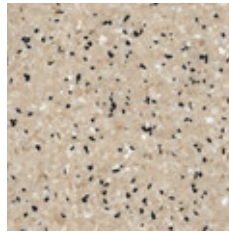
# ESD VINYL SHEET COLORS



770  
cirrus



771  
friction



772  
atom

## ESD VINYL SHEET WELDING BEADS



ESD Vinyl Sheet, 771 Friction

# ESD RUBBER / ESD VINYL TECHNICAL

## ESD RUBBER TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe ESD Rubber Tile manufactured by Roppe, Fostoria, OH 44830. Roppe ESD Rubber Tile shall be constructed of first-quality materials and shall be free from imperfections. Tile shall be Static Dissipative Rubber Tile. Tile shall be .080" gauge and 24" x 24" in size, \_\_\_\_\_ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F1344 Rubber Floor Tile and shall meet Class 1 NFPA Life Safety Code. ESD Rubber tiles shall have an average electrical resistance of  $1.0 \times 10^6$  to  $1.0 \times 10^9$  ohms when measured according to ASTM F150 and ANSI/ESD S7.1-2005. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## ESD STATIC CONDUCTIVE CONTROL SOLID VINYL TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Conductive Static Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD CONDUCTIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Conductive, shall conform to ASTM F1700, Class 1, Type A. The resistance of the ESD Conductive Static Control Flooring shall be less than an average of  $1.0 \times 10^6$  ohms and shall be more than an average of  $2.5 \times 10^4$  ohms as tested in accordance with NFPA 99 2-6.3.8, ASTM F150 and ANSI/ESD S7.1 at 10 volts or 100 volts. The tile shall be 1/8" (3.175mm) in thickness and of size \_\_\_\_\_ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color \_\_\_\_\_ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

## ESD STATIC DISSIPATIVE CONTROL SOLID VINYL TILE

### ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Static Dissipative Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD DISSIPATIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Dissipative, shall conform to ASTM F1700, Class 1, Type A. The resistance of the tile will be higher than the average of  $1.0 \times 10^6$  ohms and less than the average of  $1.0 \times 10^9$  ohms as tested in accordance with NFPA 99, ASTM F150 and ANSI/ESD S7.1. The tile shall be 1/8" (3.175mm) in thickness and of size \_\_\_\_\_ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color \_\_\_\_\_ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

### PRODUCT SPECIFICATIONS

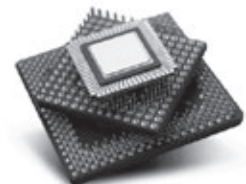
Size: 12" x 12" (304.8mm x 304.8mm)  
24" x 24" (61cm x 61cm)  
36" x 36" (91.4cm x 91.4cm)

Thickness: 1/8" (3.175mm)

No. per carton: 45 – 12" x 12"  
14 – 24" x 24"  
6 – 36" x 36"

Wt. per carton: 54 lbs. – 12" x 12"  
63 lbs. – 24" x 24"  
43 lbs. – 36" x 36"

Sq. ft. per carton: 45 (4.18 sq. m)



Recommended  
Adhesives



ASD-800 Acrylic  
Wet Set ESD Adhesive



USD-810 Urethane  
Wet-Set ESD Adhesive

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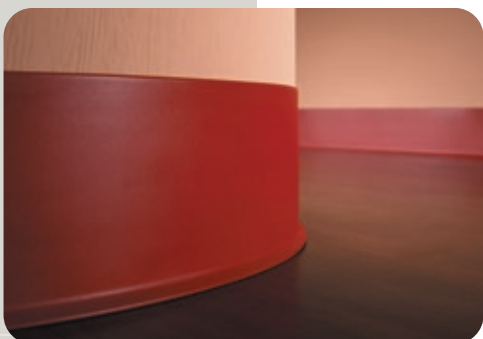
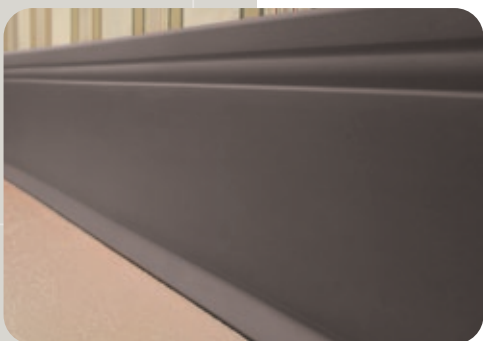
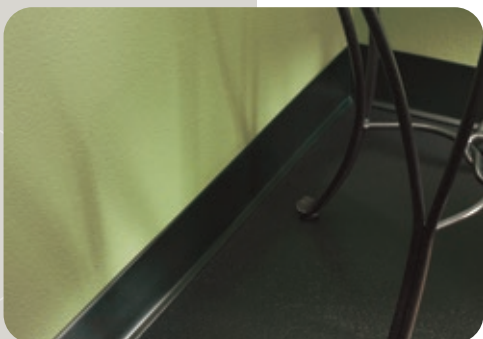


# **WALL BASE & ACCESSORIES**

Easy to install with a variety of design options, Roppe wall base delivers the perfect finishing touch.

Contours #55 PV5055 Nobility,  
174 Smoke



**PINNACLE**PAGE  
**110****PINNACLE PLUS****116****CONTOURS****124****700 SERIES / VINYL****130****ROPPE.**  
Proven. Flooring. Experiences.

# PINNACLE

RUBBER BASE

Pinnacle Rubber Base, 186 Red

**SIMPLIFY YOUR CORNERS.**



RUBBER CORNER BLOCKS

MICRO CORNERS



## PINNACLE

No matter what the project, PVC free Roppe Pinnacle rubber base is ideal for the job. Pinnacle is the professional's choice, because this SBR rubber base is highly durable and extremely flexible, allowing for easy installation around columns, corners and architectural curves.

When the project calls for signage combined with a durable SBR base, Roppe has the answer in AlphaBase® wall base products. Ideal for safety applications, Alphabase® can minimize panic and disorientation during evacuations. Custom signage is perfect for schools, hospitals, dorms and public buildings to convey accessibility messaging.



### Pinnacle Rubber Base and AlphaBase®

Free of Red List chemicals, PVC, phthalates, and halogens. SBR rubber base is highly durable and extremely flexible.



### Variety of Sizes

The widest range of sizes available: 2-1/2", 3", 3-1/2", 4", 4-1/2", 5", 5-1/2" and 6". Profile options in standard 4" include cove, no toe, butt toe, long toe (1") and sanitary base (2").



### AlphaBase® Shows the Way for Improved Safety

Signage at the floor so it can be more easily seen under smoky conditions to minimize panic and disorientation during evacuations.



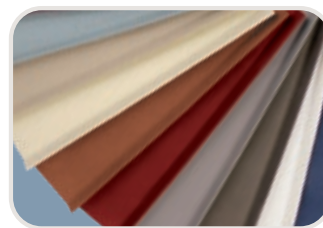
### Corner Block Profiles

Roppe Rubber Corner Blocks and Micro Corners are recommended and available for inside and outside corners in 2 profiles – Original (3/8") and Micro (1/4") corners. Recommended height is 1/4" taller than your intended base profile. Wrapping or using molded corners creates a visually seamless installation and is considered the standard among installers.



### Sustainable Solutions

All wall base is Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Single Price Point

All colors available at a Single Price Point.



ASTM

PVC FREE



Environmental Product Declaration® for Pinnacle Rubber Base is available at [roppe.com](http://roppe.com)



Health Product Declarations® for all wall base formulations are available at [roppe.com](http://roppe.com)

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# PINNACLE RUBBER BASE COLORS

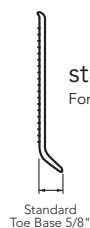
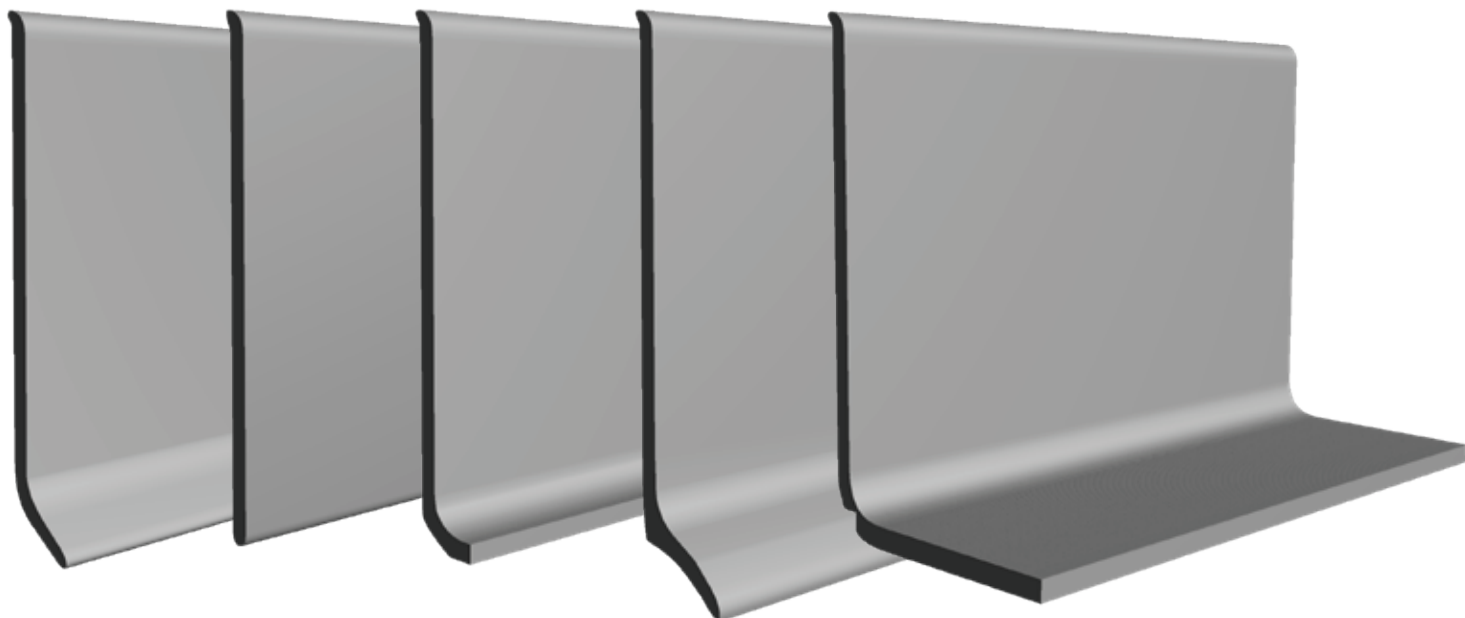
## 70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow



# PINNACLE RUBBER BASE TECHNICAL



**standard toe:**  
For many installations.

Standard  
Toe Base 5/8"



**no toe:**  
Adds a decorative  
touch to carpeted  
interiors.

No  
Toe Base



**butt toe:**  
Butts precisely to  
1/8" floor coverings.

Butt  
Toe Base 5/8"



**long toe:**  
Extends 1" to cover  
wide irregularities  
between floor and wall.

Long  
Toe Base 1"



**sanitary toe:**  
High safety or hygienic  
applications. The 2" toe  
butts up against our rubber  
tile, eliminating possible  
base-to-tile overlap/gaps.  
Not recommend to be  
heat welded.

2.00"  
Sanitary  
Toe Base

## PINNACLE RUBBER BASE

BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
SBR Rubber		2-1/2" (63.5mm)	2-1/2" (63.5mm)
		3" (76.2mm)	3" (76.2mm)
		3-1/2" (88.9mm)	3-1/2" (88.9mm)
	1/8" (3.175mm)	4" (101.6mm)	4" (101.6mm)
		4-1/2" (114.3mm)	4-1/2" (114.3mm)
		5" (127.0mm)	5" (127.0mm)
		5-1/2" (139.7mm)	5-1/2" (139.7mm)
		6" (152.4mm)	6" (152.4mm)
Butt Toe*			
Long Toe*	1/8" (3.175mm)	4" (101.6mm)	
Sanitary Toe*			

\*Available in SBR rubber only.

## PINNACLE SBR RUBBER BASE (TS)

### ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) \_\_\_\_\_, in nominal lengths of (48" {1.22m}), or 120 ft. {36.576m}) \_\_\_\_\_, in the color stated \_\_\_\_\_, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

SANITARY WALL BASE shall be 4" (101.6mm) high with a 2" (50.8mm) Sanitary Toe. The toe shall be 1/8" (3.175mm) nominal thick. The length shall be (48" {1.22m}) nominal long and in the color selected \_\_\_\_\_.

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# PINNACLE RUBBER BASE TECHNICAL



IC Standard  
Toe, Inside



OC Standard  
Toe, Outside



NT OC  
No Toe, Outside



UL OC  
Underlap, Outside



LT OC  
Long Toe, Outside



ST OC  
Sanitary Toe, Outside

## CORNERS

CORNER TYPE	LENGTH OF RETURN		SIZES AVAILABLE	
Standard Toe, Inside	2-1/4"	(57.15mm)	2-1/2"	{63.5mm}
Standard Toe, Outside			4"	{101.6mm}
			6"	{152.4mm}
No Toe, Outside	2-1/4"	(57.15mm)	2-1/2"	{63.5mm}
			4"	{101.6mm}
Underlap, Outside*	3"	{76.2mm} (with underlap)	4"	{101.6mm}
Long Toe, Outside*	2-1/4"	{57.15mm}		
Sanitary Toe, Outside*	3-3/4"	{95.25mm}		

\*Available in SBR rubber only.

## ALPHABASE® RUBBER BASE (TS)

### ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, Thermoset Vulcanized AlphaBase® EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) \_\_\_\_\_, in nominal lengths of (48" {1.22m}, or 120 ft. {36.576m}) \_\_\_\_\_, in the color stated \_\_\_\_\_, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



### Recommended Adhesives



WB-600 Acrylic  
Wall Base Adhesive



C-631 Water-Based  
Contact Adhesive



### Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.



Pinnacle Plus Wall Base #10 Serenity, 140 Fawn;  
Rubber Micro Corner Block, 140 Fawn;  
Dimensions Rubber Tile 983 Random Pattern,  
631 Sahara (Color Discontinued)

Pinnacle Plus Wall Base #00 Simplicity,  
Rubber Corner Blocks, 175 Slate



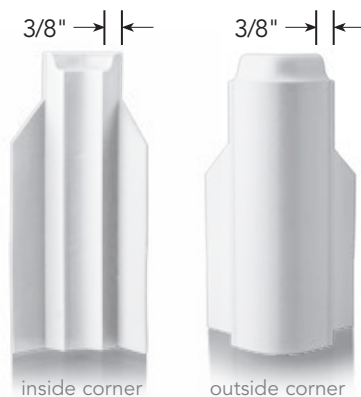
proudly made in the  
 USA

100% PVC free, vulcanized and extruded corner blocks alleviate costly hand-scribing, wasted time and extra skilled craftsmen from the corner-forming process. These rubber corners also add durability because they are less likely to get damaged or detached during everyday use and maintenance of the interior space.

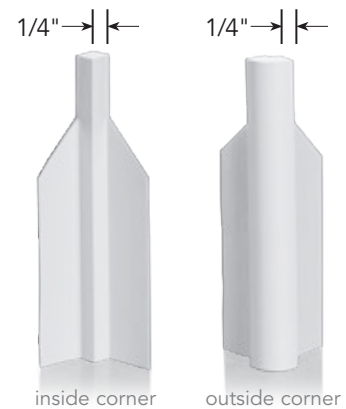
# CORNER BLOCKS & MICRO CORNERS

Corner blocks and micro corners are perfect to use with all Roppe wall base, especially:

- Pinnacle Rubber Base
- Pinnacle Plus Rubber Base
- Contours Profiled Wall Base System®



**RUBBER CORNER BLOCKS**



**MICRO CORNERS**

# PINNACLE PLUS

WALL BASE



Pinnacle Plus Wall Base  
#55 Nobility, Rubber Corner  
Blocks, 174 Smoke

**SIMPLIFY YOUR CORNERS.**



RUBBER CORNER BLOCKS

MICRO CORNERS



Pinnacle Plus Wall Base  
#95 Invent, 665 Horizon

proudly made in the  




## PINNACLE PLUS

The architectural lines of Pinnacle Plus wall base reveal Roppe's keen attention to detail. Formulated with all of the same features and benefits that make Pinnacle rubber base the professional's choice, Pinnacle Plus base gives the industry unique profiles and new options in design.



### Red List Chemical Free

Free of Red List chemicals, PVC, phthalates, and halogens.



### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Upgrade Your Options with Pinnacle Plus

Available in 15 profiles that range in heights from 2-1/2" to 5-1/2". Inexpensive upgrade from standard wall base that adds visual appeal to any design.



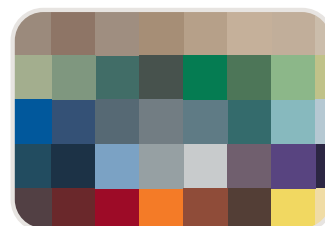
### Corner Block Profiles

Roppe Rubber Corner Blocks and Micro Corners are recommended and available for inside and outside corners in 2 profiles – Original (3/8") and Micro (1/4") corners. Recommended height is 1/4" taller than your intended base profile.



### Cost-Effective Appeal

Inexpensive upgrade from standard wall base that adds visual appeal to any design.



### Single Price Point

All colors are inherent throughout and available at a Single Price Point.



PVC  
FREE

ASTM



Environmental  
Product Declaration®  
for Pinnacle Plus  
Wall Base is available  
at [roppe.com](http://roppe.com)



Health Product  
Declaration® for  
Pinnacle Plus  
Wall Base is  
available at  
[roppe.com](http://roppe.com)

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# PINNACLE PLUS WALL BASE

(Additional profiles next page.)



Profiles shown approximately actual size.





#85

fashion

profile height  
4-1/4"

packaged  
60' per coil  
1/4" thickness

#05

contrive

profile height  
2-1/2"

packaged  
60' per coil  
1/4" thickness

#95

invent

profile height  
5-1/2"

packaged  
60' per coil  
3/8" thickness

#90

intrigue

profile height  
4"

packaged  
60' per coil  
3/8" thickness

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# PINNACLE PLUS WALL BASE

(Additional profiles previous page.)



Profiles shown approximately actual size.



proudly made in the



#30

sketch

profile height  
4"

packaged  
120' per coil  
1/8" thickness

#35

sleek

profile height  
4-9/16"

packaged  
60' per coil  
1/4" thickness

#50

impressions

profile height  
4"

packaged  
60' per coil  
3/16" thickness

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# PINNACLE PLUS COLORS

## 70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

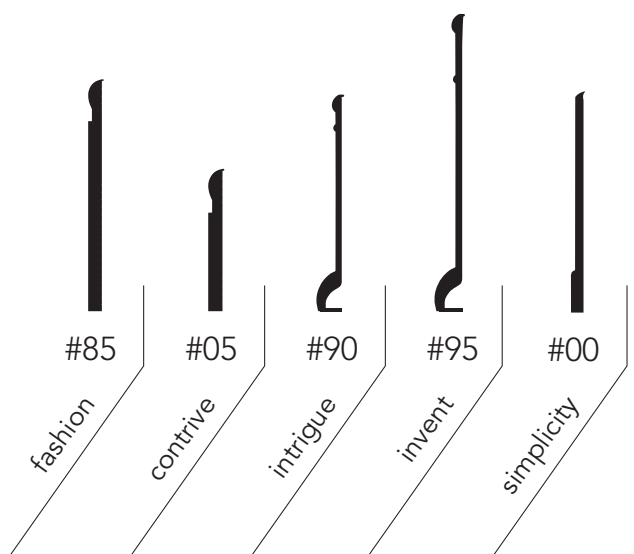
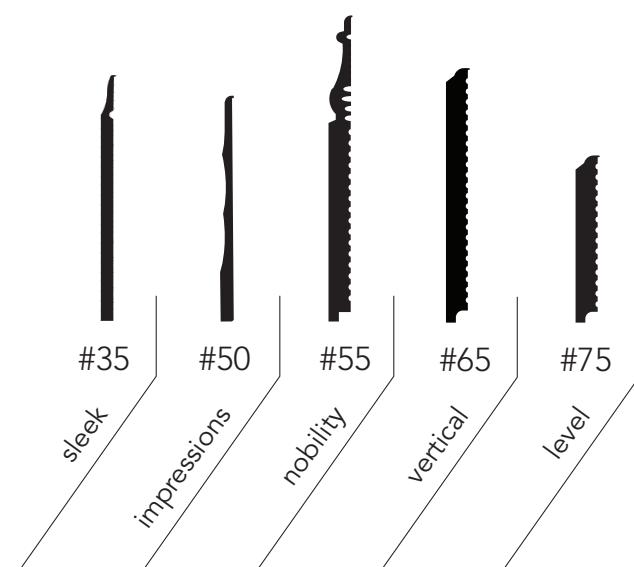
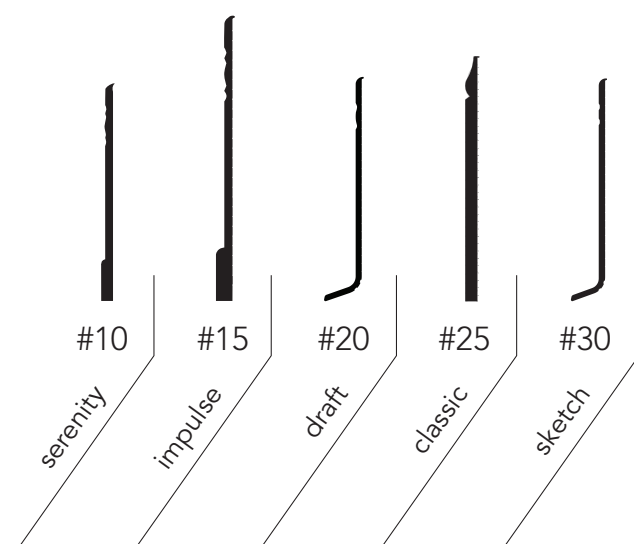
							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow



# PINNACLE PLUS TECHNICAL



## PINNACLE PLUS PROFILES



### PINNACLE PLUS RUBBER BASE (TS)

#### ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE PLUS EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the style \_\_\_\_\_ (Style D, Base Shoe or Cove), with a height of \_\_\_\_\_ (4" {101.6mm}, 4-9/16" {115.9mm}, 5" {127.0mm}, 5-1/4" {133.4mm}, 5-1/2" {139.7mm}, 5-5/8" {142.9mm}) nominal in the \_\_\_\_\_ color stated, and 1/8" (3.175mm) nominal thickness. The length shall be \_\_\_\_\_ (60 ft. {18.288m} nominal or 120 ft. {36.576m}) nominal long based on \_\_\_\_\_ profile selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

#### TECHNICAL DATA

Pinnacle Rubber Base:	Meets ASTM F1861 for Type TS Thermoset Vulcanized Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) to 3/8" (9.525mm) $\pm 0.015$ "
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861)
Dimensional stability:	ASTM F1861, complies, $\pm 0.25\%$ x length
Squareness:	90 degrees $\pm 5$ degrees



WB-600 Acrylic Wall Base Adhesive



C-631 Water-Based Contact Adhesive



Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.



# CONTOURS

PROFIED WALL BASE SYSTEM®



Contours #55 PV5055 Nobility,  
174 Smoke



Contours #45 PV7045 Novel,  
161 Snow

## SIMPLIFY YOUR CORNERS.



RUBBER CORNER BLOCKS

MICRO CORNERS



Contours #00 PV4000 Simplicity,  
191 Camel

proudly made in the  




## CONTOURS

Architectural details, such as wood trim, are becoming prevalent in commercial design. However, the details such as nailing, filling and finishing are labor intensive and costly. Contours Profiled Wall Base System® offers the look of wood base with the enhanced properties resilient base touts such as resistance to chipping, absorbing moisture or splintering. Contours can also mask irregular surfaces and wrap around gentle curves. Contours installs easily and saves money and time during installation and over the life of the project.



### Bio-Based and Phthalate-Free

Durable TP rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.



### Sustainable Solutions

Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Variety of Heights and Profiles

Available in 17 profiles with heights ranging from 3" to 7-3/4" plus a quarter round option.



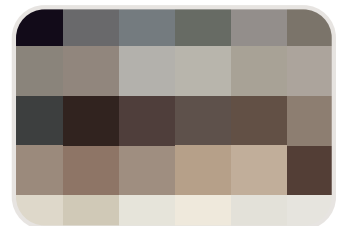
### Natural Flexibility

Natural flexibility conceals irregularities in floors, walls and corners (e.g., seam of floor and wall, bowing walls, etc.), and allows for installing around architectural curves. Satin finish provides the look of custom-crafted woodwork.



### Corner Block Profiles

Roppe Rubber Corner Blocks and Micro Corners offer a simplified corner solution available for inside and outside corners in two profiles that install within minutes with standard tools.



### Single Price Point

All colors are inherent throughout and available at a Single Price Point. Other Roppe colors and custom colors available, minimums apply.



Health Product Declaration® is available at [roppe.com](http://roppe.com)

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Proven. Flooring. Experiences.

# CONTOURS

## PROFIED WALL BASE SYSTEM®

(Additional profiles next page.)

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### TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#00, #05, #10, #55, #60, #65, #90
Nominal Height - #60:	3" (76.2 mm), 4-1/4" (107.95 mm)
Nominal Height - #00, #10, #90:	4" (101.6 mm)
Nominal Height - #90:	4" (101.6 mm), 5-1/2" (139.7 mm)
Nominal Height - #55:	5-1/2" (139.7 mm)
Nominal Height - #05:	4-1/2" (114.3 mm)
Nominal Height - #350:	1/2" (2.7 mm)
Nominal Thickness - #00, #10:	1/4" (6.35 mm)
Nominal Thickness - #55, #60, #90:	3/8" (9.53 mm)
Nominal Thickness - #05, #350:	1/2" (12.7 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm²
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F



#55

nobility  
PV5055  
profile height  
5-1/2"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
3/8" thickness

#90

intrigue  
PV5090  
profile height  
5-1/2"  
packaged  
8-8' pcs./ctn.  
64 linear ft./ctn.  
3/8" thickness

#90

intrigue  
PV4090  
profile height  
4"  
packaged  
8-8' pcs./ctn.  
64 linear ft./ctn.  
3/8" thickness

#10

serenity  
PV4010  
profile height  
4"  
packaged  
14-8' pcs./ctn.  
112 linear ft./ctn.  
1/4" thickness

Profiles shown approximately actual size.



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.



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(Additional profiles on previous page.)

**CONTOURS PROFILED WALL BASE SYSTEM®**

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Contours Profiled Wall Base System® shall be Roppe 1/8" (3.175mm) to 1/2" (12.7mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED BASE furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the requirements of Standard Specifications F1861, Type TP (Thermoplastic Rubber), Group 2 (layered), Style D (sculptured). The wall base shall be 3" (76.2mm) or 7-3/4" (196.85mm) in height and in 8' (2.44m) in length and in \_\_\_\_\_ (color stated). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



#45  
novel  
PV7045  
profile height  
7-3/4"  
packaged  
6-8' pcs./ctn.  
48 linear ft./ctn.  
1/4" thickness

#45  
novel  
PV4045  
profile height  
4-1/2"  
packaged  
6-8' pcs./ctn.  
48 linear ft./ctn.  
3/8" thickness

#85  
fashion  
PV6085  
profile height  
6-1/4"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
1/4" thickness

#85  
fashion  
PV4085  
profile height  
4-1/4"  
packaged  
8-8' pcs./ctn.  
64 linear ft./ctn.  
1/4" thickness

#65  
vertical  
PV6065  
profile height  
6"  
packaged  
4-8' pcs./ctn.  
32 linear ft./ctn.  
3/8" thickness

Profiles shown approximately actual size.



## TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#45, #65, #70, #80, #85
Nominal Height - #65:	3" (76.2 mm), 4-5/8" (117.5 mm), 6" (152.40 mm)
Nominal Height - #85:	4-1/4" (107.95 mm), 6-1/4" (158.75 mm)
Nominal Height - #45:	4-1/2" (114.3 mm), 7-3/4" (196.85 mm)
Nominal Height - #70, #80:	4-1/2" (114.3 mm)
Nominal Thickness - #45, #85:	1/4" (6.35 mm)
Nominal Thickness - #45, #65:	3/8" (9.53 mm)
Nominal Thickness - #70, #80:	1/2" (12.7 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm <sup>2</sup>
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F

proudly made in the



# CONTOURS

## PROFIED WALL BASE SYSTEM®



Contours #60 PV3060 Candid,  
161 Snow

#65

vertical  
PV4065  
profile height  
4-5/8"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
3/8" thickness

#65

vertical  
PV3065  
profile height  
3"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
3/8" thickness

#80

divine  
PV4080  
profile height  
4-1/2"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
1/2" thickness

#70

valiant  
PV4070  
profile height  
4-1/2"  
packaged  
5-8' pcs./ctn.  
40 linear ft./ctn.  
1/2" thickness

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# 700 SERIES / VINYL TV

WALL BASE

700 Series Wall Base, 100 Black;  
Hammered Design Rubber Tile, 100 Black

Vinyl Base, 693 Butter Cup

proudly made in the  


## 700 SERIES / VINYL TV

700 Series Wall Base offers more flexibility and is easier to work with than vinyl wall base products. Our Type TP thermoplastic rubber and vinyl blend makes the 700 Series an economical choice for a variety of applications. Plus, it's available in a beautiful color palette, so design aesthetics can still be achieved.

Roppe Vinyl Wall Base provides an affordable option that still delivers on good looks and performance. Our Type TV thermoplastic vinyl base is durable without sacrificing appeal.



### 700 Series Wall Base

Contain bio-based phthalate free plasticizer, from a rapidly renewable resource. 700 Series made of durable TP rubber with moderate flexibility due to its rubber/vinyl mix.



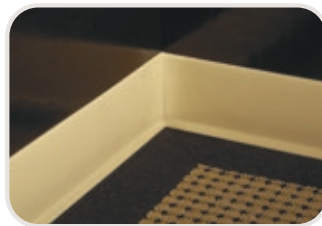
### Vinyl Wall Base

Contain bio-based phthalate free plasticizer, from a rapidly renewable resource. Vinyl made from Thermoplastic TV compound that won't fade, crack or chip, and holds up well under tough conditions.



### Sustainable Solutions

All wall base is Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



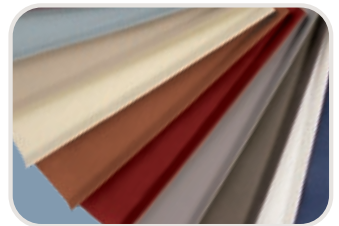
### Variety of Heights

700 Series: Thickness of 1/8" (3.175mm). Standard 2-1/2", 4", 4-1/2" & 6" heights. Vinyl TV: Standard 1/8" (3.175mm) or .080" (2.03mm) thicknesses. Standard 2-1/2", 4", 4-1/2" (1/8" gauge only) & 6" heights.



### Corner Block Profiles

Roppe Rubber Corner Blocks and Micro Corners are recommended and available for inside and outside corners in 2 profiles – Original (3/8") and Micro (1/4") corners. Recommended height is 1/4" taller than your intended base profile.



### Single Price Point

All colors available at a Single Price Point.



Health Product Declarations® for all wall base formulations are available at [roppe.com](http://roppe.com)

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# 700 SERIES / VINYL WALL BASE COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

## 70 SOLID COLORS

							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow

# 700 SERIES / VINYL WALL BASE TECHNICAL

## 700 SERIES WALL BASE (TP)

### ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be Roppe 1/8" (3.175mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED, 700 SERIES WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the performance requirements of Standard Specification F1861, Type TP (Thermoplastic Rubber), Group 2 (layered). All wall base shall be of the type \_\_\_\_\_ (Straight, Style A, or Cove, Style B), with a height of \_\_\_\_\_ (2-1/2" {63.5mm}, 4" {101.6mm}, 4-1/2" {114.3mm} or 6" {152.4mm}), in lengths of \_\_\_\_\_ (48" {1.22m} or 120 ft. {36.576m}), and in the color stated \_\_\_\_\_, and of 1/8" (3.175mm) thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

### TECHNICAL DATA

700 Series Base:	Meets ASTM F1861 for Type TP Thermoplastic Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

## VINYL WALL BASE (TV)

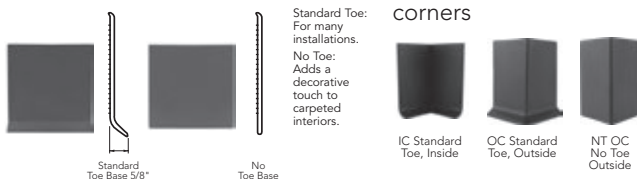
### ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as vinyl Cove Base or Wall Base shall be Type TV THERMOPLASTIC VINYL Roppe VINYL WALL BASE, furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials and shall be smooth and free from any imperfections which detract from its appearance. The base shall conform fully to the requirements of the Standard Specification F1861, Type TV, Thermoplastic Vinyl, Group 2 (layered); Style A (Straight) or Style B (Cove). All wall base shall be \_\_\_\_\_ (2-1/2" {63.5mm}, 4" {101.6mm}, or 6" {152.4mm}) in height and in lengths of \_\_\_\_\_ (48" {1.22m} or 120 ft. {36.576m}). The wall base shall be of the type \_\_\_\_\_ (Straight or Cove), in \_\_\_\_\_ (.080" {2.03mm} or 1/8" {3.175mm}) gauge thickness, and in the \_\_\_\_\_ color stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

### TECHNICAL DATA

Vinyl Base:	Meets ASTM F1861 for Type TV Thermoplastic Vinyl
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015" or .080" (2.03mm) ±.015" / -.005"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

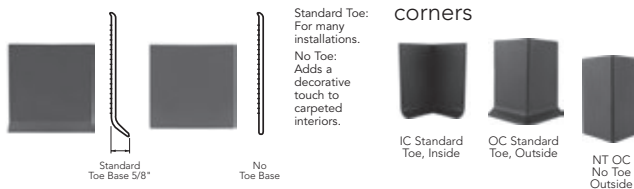
## 700 SERIES WALL BASE



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TPR Rubber		2-1/2" (63.5mm)	2-1/2" (63.5mm)
Standard Toe	1/8" (3.175mm)	4" (101.6mm)	4" (101.6mm)
& No Toe		4-1/2" (114.3mm)	4-1/2" (114.3mm)
		6" (152.4mm)	6" (152.4mm)

CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside	3" (76.2mm)	2-1/2" (63.5mm)
Standard Toe, Outside		4" (101.6mm)
		6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm)
		4" (101.6mm)

## VINYL WALL BASE



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TV Vinyl		2-1/2" (63.5mm)	2-1/2" (63.5mm)
Standard Toe	.080" (2.03mm) &	4" (101.6mm)	4" (101.6mm)
& No Toe	1/8" (3.175mm)	6" (152.4mm)	6" (152.4mm)

CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside	3" (76.2mm)	2-1/2" (63.5mm)
Standard Toe, Outside		4" (101.6mm)
		6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm)
		4" (101.6mm)



**Recommended Adhesives**



**Maintenance**



WB-600 Acrylic Wall Base Adhesive



C-631 Water-Based Contact Adhesive

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Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit [roppe.com](http://roppe.com) for available options for cleaning and finishing.

# ACCESSORIES

RUBBER AND VINYL



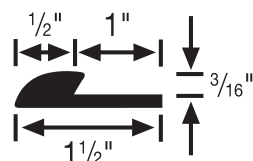
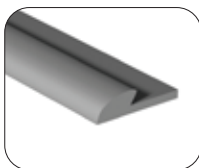
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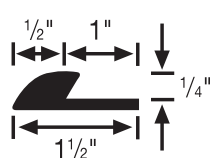
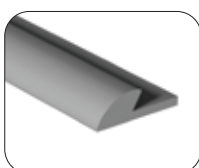

# RUBBER ACCESSORIES

## EDGE GUARDS



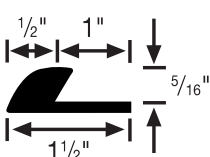
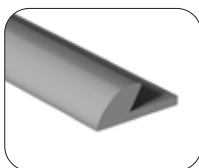
**#34 underlap carpet edge 3/16"**

- 3/16" butting gauge; fast taper; long flange
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



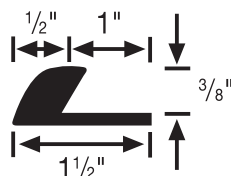
**#35 underlap carpet edge 1/4"**

- 1/4" butting gauge
- Minimum Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



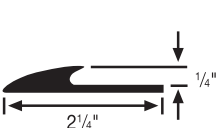
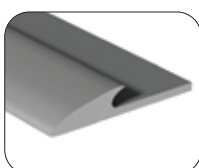
**#36 underlap carpet edge 5/16"**

- 5/16" butting gauge
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



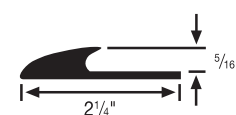
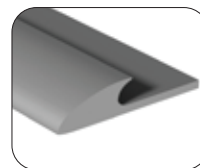
**#37 underlap carpet edge 3/8"**

- 3/8" butting gauge
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



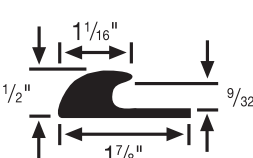
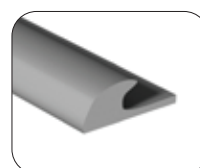
**#38 glue-down carpet edge 1/4"**

- 1/4" butting gauge undercut; long flange smooth taper
- Minimum Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



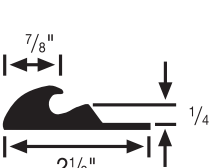
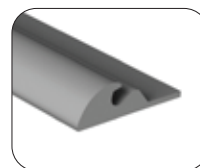
**#39 glue-down carpet edge 5/16"**

- 5/16" butting gauge undercut
- Minimum Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



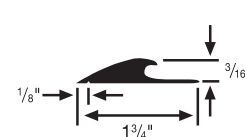
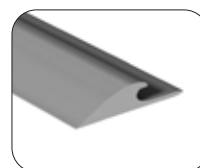
**#40 carpet edge guard 9/32"**

- 9/32" butting gauge undercut; long flange, faster taper than #38
- Minimum Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)



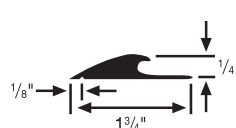
**#41 tackless carpet bar 1/4"**

- 1/4" butting gauge to accept tackless strip; deep undercut; long flange
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



**#42 custom carpet edging 3/16"**

- Notched at 1/8"; undercut 3/16"; long, smooth taper (similar to #38 and #39)
- Minimum Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



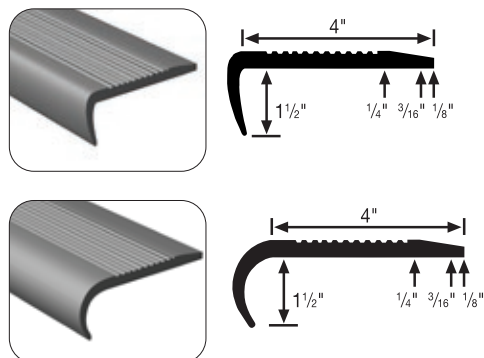
**#43 custom carpet edging 1/4"**

- Same as #42 above except undercut 1/4"; notched at 1/8"
- Minimum Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



# RUBBER ACCESSORIES

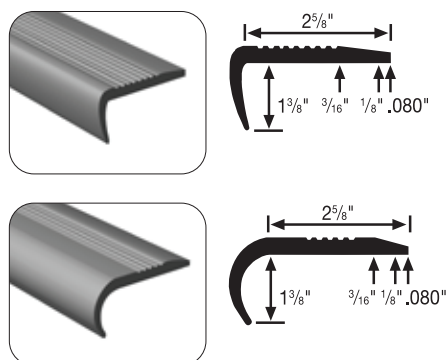
## NOSINGS



### #1 & #2 commercial stair nosing

- For butting to resilient flooring. 2" abrasive strip available on #1 only (excludes glow strip); ribbed safety surface
- Minimum Installation Radius: 11 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

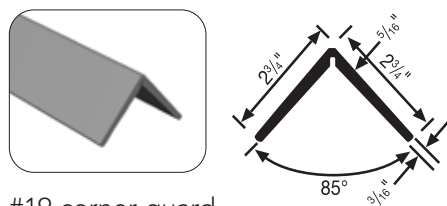


### #3 & #4 residential stair nosing

- Same features as #1 and #2 but lighter weight, smaller step area
- Minimum Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA

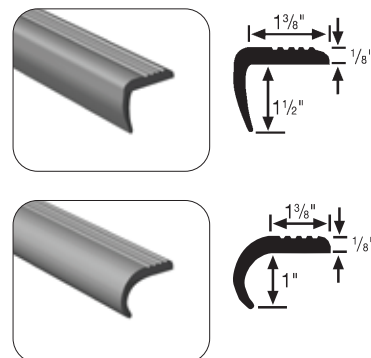
## CORNER GUARD



### #19 corner guard length: 54" (standard)

- Heavy-duty protection; special order to 9 ft.
- Minimum Installation Radius: Not Applicable.
- 6 54" pcs. per ctn.
- 5 pcs. per ctn. on special order sizes

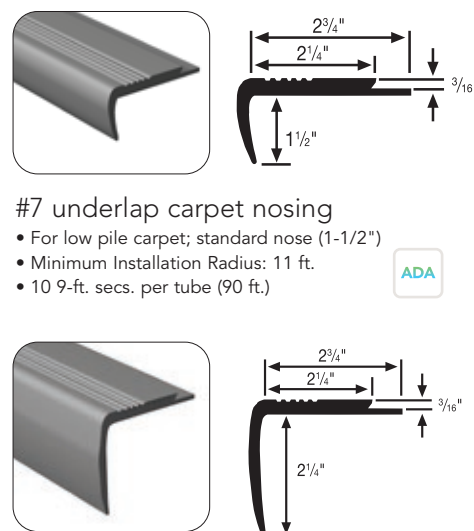
ADA



### #5 & #6 domestic stair nosing

- For very light-duty applications
- Minimum Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA



### #7 underlap carpet nosing

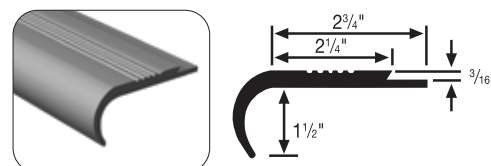
- For low pile carpet; standard nose (1-1/2")
- Minimum Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA

### #m-07 modified underlap stair nosing

- Same as #7 above except longer nose (2-1/4")
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

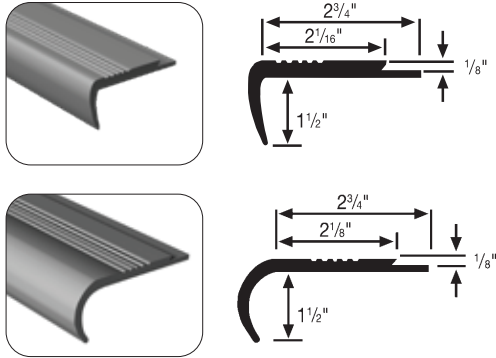


### #8 underlap stair nosing

- Flange-type design for 3/16" low pile carpet; ribbed
- Minimum Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

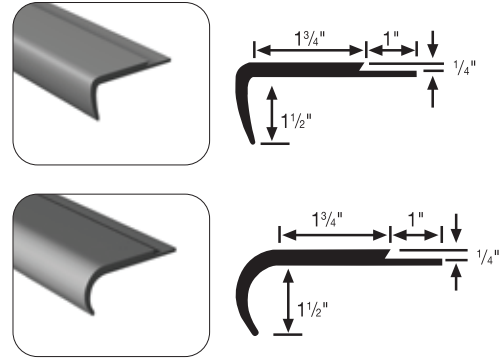
ADA

## NOSINGS



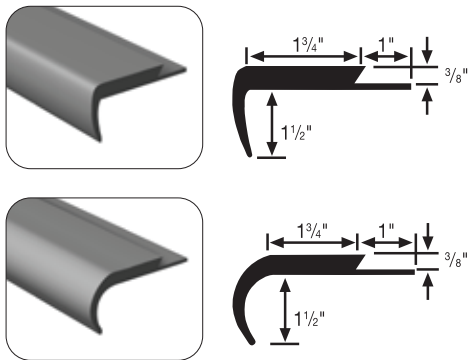
### #9 & #10 underlap stair nosing

- Flange-type design for 1/8" low pile carpet; ribbed
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



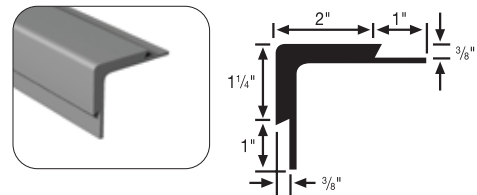
### #13 & #14 single flange carpet stair nosing

- Smooth surface; light-duty design; 1/4" butting gauge
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



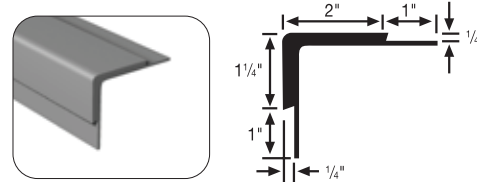
### #11 & #12 single flange carpet stair nosing

- Smooth surface; heavy-duty design; 3/8" butting gauge
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



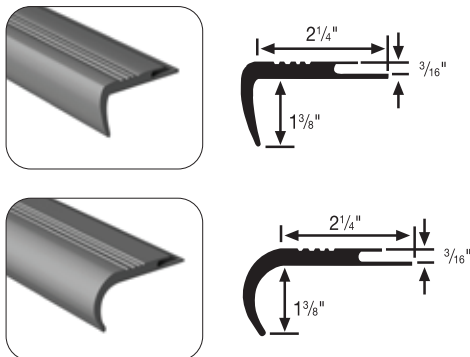
### #15 double flange carpet stair nosing

- Smooth surface; 3/8" butting gauge
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



### #16 double flange carpet stair nosing

- Smooth surface; 1/4" butting gauge
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



### #17 & #18 undercut carpet nosing

- 3/16" undercut; ribbed safety surface
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)





# RUBBER ACCESSORIES

## REDUCERS

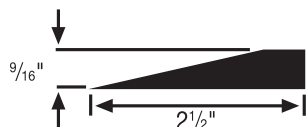
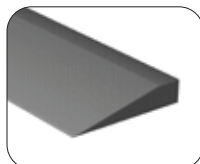
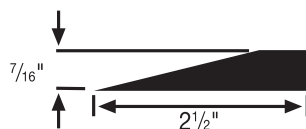
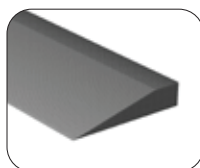


DESIGNED BY SCS Global Services

NSF / ANSI 61 - NO LEAKAGE FLOORING LEVEL 1

MEMBER

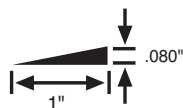
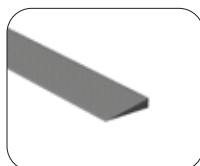
IMPACT



#20 & #49 transitional reducer  
7/16" (#20) 9/16" (#49)

- Choose 7/16" or 9/16" butting gauge;
- Minimum Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)

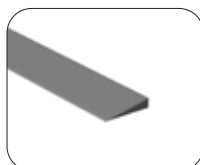
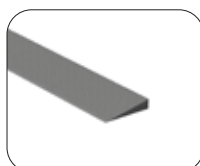
ADA



#21 reducer strip .080" for resilient floor

- Butt to reducer for .080" material; 1" beveled width for good transition
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

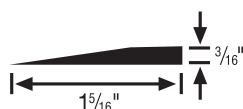
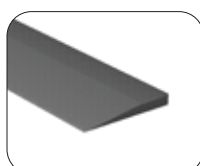
ADA



#22 & #48 reducer strip 1/8" (#22) 3/32" (#48)

- Same as #21 except choose 1/8" or 3/32" butting gauge
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

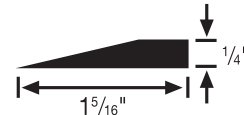
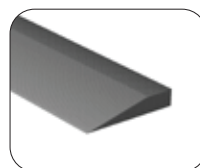
ADA



#23 reducer strip 3/16"

- 3/16" butting gauge; 1-5/16" width for smooth, neat transition
- Minimum Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

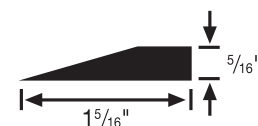
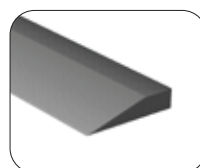
ADA



#24 reducer strip 1/4"

- Same as #23 except 1/4" butting gauge
- Minimum Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

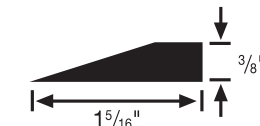
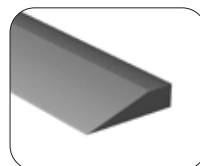
ADA



#25 reducer strip 5/16"

- Same as #23 except 5/16" butting gauge
- Minimum Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

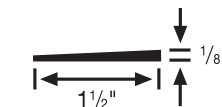
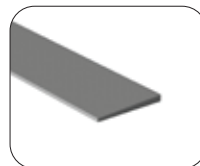
ADA



#26 reducer strip 3/8"

- Same as #23 except 3/8" butting gauge
- Minimum Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

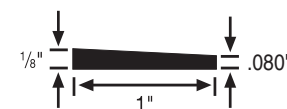
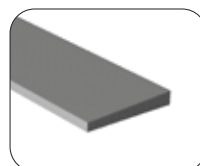
ADA



#45 reducer strip 1/8"

- 1/8" butting gauge; 1-1/2" width for smooth transition
- Minimum Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

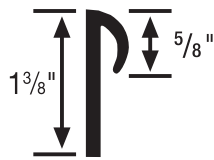
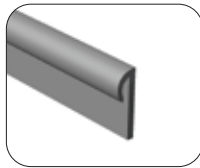


#59 reducer strip 1/8" tapering to .080"

- Special design for installations where a 1/8" must meet an .080" floor
- Minimum Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

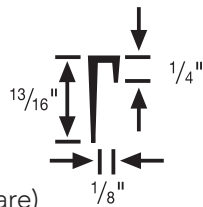
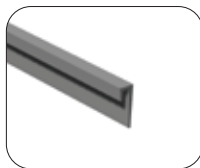
ADA

## COVE CAPS



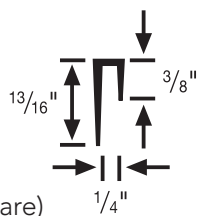
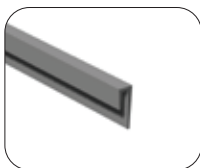
### #28 carpet cove cap (round)

- Trim for coved carpet; undercut 3/16" (flexible); angle 45°
- Minimum Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)



### #46 cove cap (square)

- Undercut 1/8"; cap for coved carpets and wall paneling; angle 45°
- Minimum Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

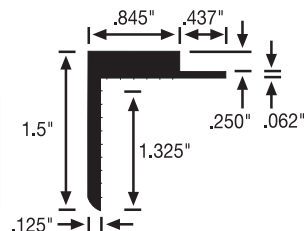


### #47 cove cap (square)

- Undercut 1/4"; cap for coved carpets and wall paneling; angle 45°
- Minimum Installation Radius: 4 inches.
- 16 9-ft. secs. per ctn. (144 ft.)



## LANDING TRIM

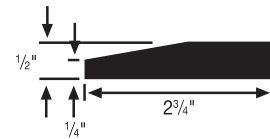
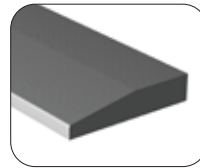


### #57 landing trim

- Special design for open stairwells; length 98"
- Minimum Installation Radius: 3 ft.
- 10 98" pcs. per tube (81.7 ft.)

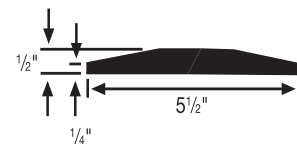
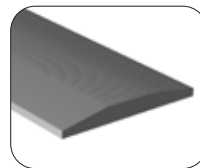


## THRESHOLDS



### #32 half threshold

- Butts to carpet, ceramic tile; wear resistant; colors; black, brown, black brown, fawn, dark gray and camel
- Minimum Installation Radius: 9 ft.
- 12 pcs. per ctn.; 30", 36", 42", 48", 60", 72"



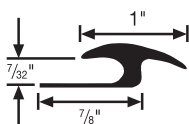
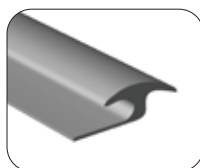
### #33 full threshold

- Wear resistant compound; colors; black, brown, black brown, fawn, dark gray and camel
- Minimum Installation Radius: Zero
- 6 pcs. per ctn.; 30", 36", 42", 48", 60", 72"



# RUBBER ACCESSORIES

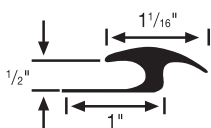
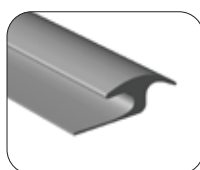
## ADAPTER & TRANSITIONS



#50 tile/carpet joiner 7/32"

- Provides smooth transition between carpet and tile
- Minimum Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

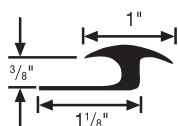
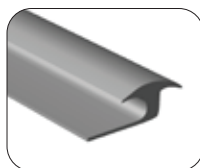
ADA



#56 tile/carpet joiner 1/2"

- Similar to #50; wider opening fits wood and ceramic tile
- Minimum Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

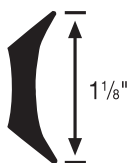
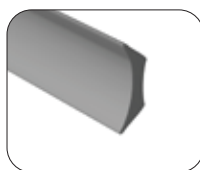
ADA



#60 tile/carpet joiner 3/8"

- Similar to #50; wider opening fits wood and ceramic tile
- Minimum Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

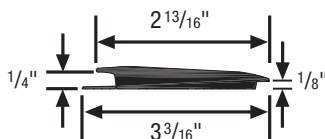
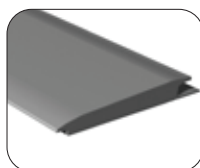
ADA



#44 fillet strip

- Superb backing for flashing up the wall; color may vary due to 100% recycled content
- Minimum Installation Radius: 1 inch
- 16 9-ft. pcs. per ctn. (144 ft.)

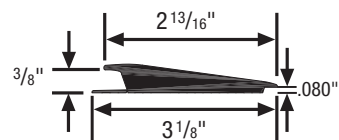
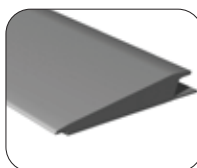
ADA



#65 rolling traffic transition 1/4" to 1/8"

- Transitions 1/4" to 1/8" materials
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

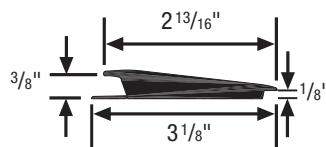
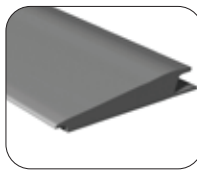
ADA



#66 rolling traffic transition 3/8" to .080"

- Transitions 3/8" to .080" materials
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

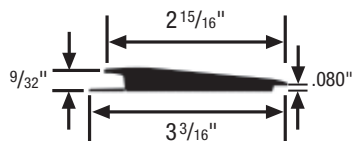
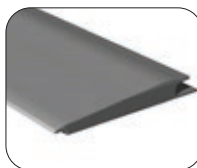
ADA



#67 rolling traffic transition 3/8" to 1/8"

- Transitions 3/8" to 1/8" materials
- Minimum Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

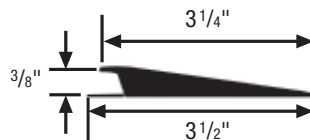
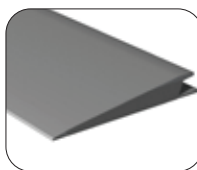
ADA



#73 rolling traffic transition 1/4" to .080"

- Transitions 1/4" to .080" materials
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

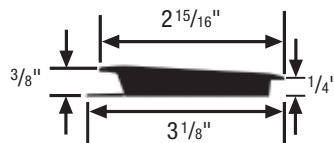
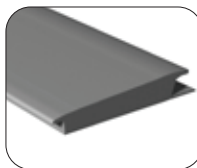
ADA



#74 rolling traffic transition 3/8"

- Transitions 3/8" materials to subfloor
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA



#75 rolling traffic transition 3/8" to 1/4"

- Transitions 3/8" to 1/4" materials
- Minimum Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA



# RUBBER ACCESSORIES COLORS

## 70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

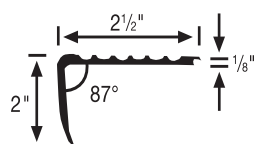
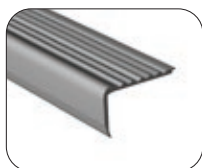
							
100 black	667 galactic	668 night hawk	123 charcoal	150 dark gray	177 steel blue	669 battleship	670 asphalt
							
175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber	672 ashen	673 greige
							
193 black brown	110 brown	147 light brown	194 burnt umber	674 clove	675 biscotti	676 caribou	639 beigewood
							
140 fawn	677 gingerbread	678 mochaccino	679 sepia	191 camel	680 latte	632 flax	681 buff
							
663 aged fern	649 sweet basil	169 hunter green	682 evergreen	683 irish green	684 parsley	685 arugula	648 pear green
							
664 blue jay	627 mariner	686 stormy sky	687 deep fog	688 oasis	118 peacock	689 sea glass	655 peaceful blue
							
187 blue	139 deep navy	656 bluebell	638 cadet	197 iceberg	621 merlin	659 grape	618 aubergine
							
690 carob	137 cinnabar	186 red	660 citrus	188 brick	691 espresso		
							
692 daffodil	693 butter cup	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow

# VINYL ACCESSORIES



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**USA**

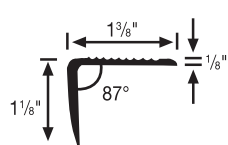
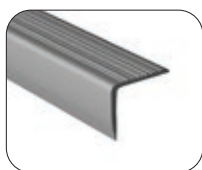
## NOSINGS



**#202 overlap stair nosing 1/8"**

- Square nosing; ribbed safety surface
- Minimum Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

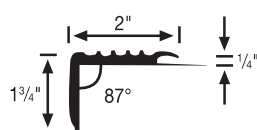
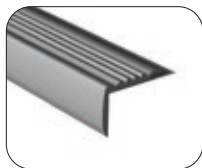
ADA



**#203 domestic stair nosing 1/8"**

- For light-duty applications; installs over vinyl tile or sheet goods
- Minimum Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

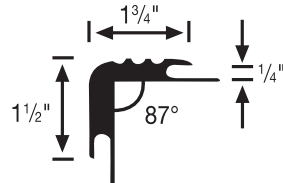
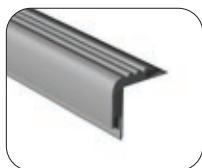
ADA



**#204 undercut carpet nosing 1/4"**

- Heavy-duty for 1/4" and 5/16" carpet
- Minimum Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

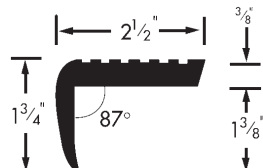
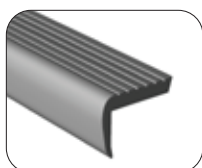
ADA



**#206 double undercut stair nosing 1/4"**

- For 1/4" and 5/16" carpet
- Minimum Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

ADA

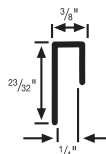
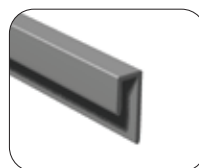


**#207 vinyl 3/8" butt stair nosing**

- 3/8" butt stair nosing for carpet and Rop-Cord® tile
- Minimum Installation Radius: 10 ft., color Black only
- 5 12-ft. secs. per ctn. (60 ft.)

ADA

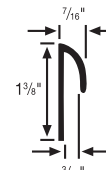
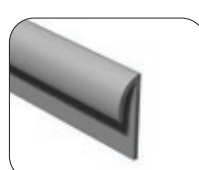
## COVE CAPS



**#158 cove cap (square) 1/4"**

- Cap for covered carpets and wall paneling
- Minimum Installation Radius: 1 ft.
- 40 12-ft. secs. per ctn. (480 ft.)

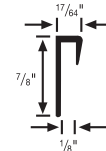
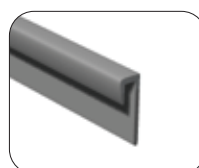
ADA



**#161 carpet cove trim**

- For coved carpet; undercut 3/16" (flexible)
- Minimum Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

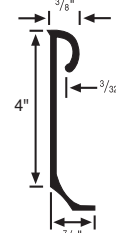
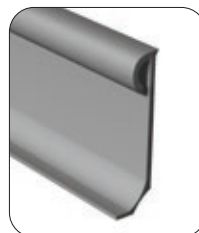
ADA



**#165 cove cap (square) 1/8"**

- Cap for coved sheet vinyl; undercut 1/8"
- Minimum Installation Radius: 1 ft.
- 50 12-ft. secs. per ctn. (600 ft.)

ADA

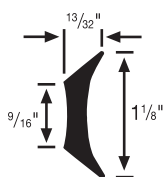
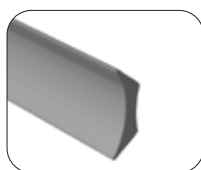


**#193 vinyl flash cap height: 4"**

- Vinyl fillet strip and cove cap in one product; use for vinyl sheet or carpet up to 1/4" thick
- Minimum Installation Radius: 4 inches
- 20 5-ft. secs. per ctn. (100 ft.)

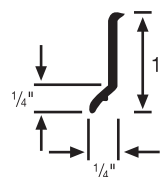
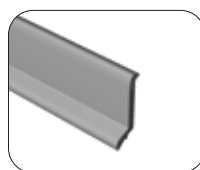
ADA

## FILLETS & TUB MOLDINGS



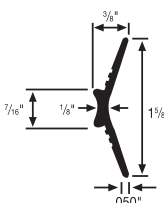
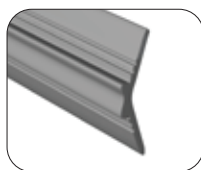
#167 fillet strip

- Superb backing for flashing up the wall color may vary due to 100% recycled content; angle 45°
- Minimum Installation Radius: 1 ft.
- 5 20-ft. coils per ctn. (100 ft.)



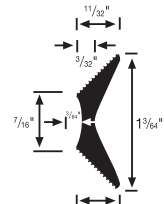
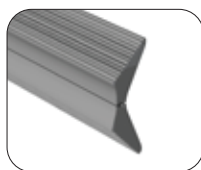
#190 & #191 tub molding 1" (#190) 1-1/2" (#191)

- High-gloss finish, self-stick backing, 1" or 1-1/2" cove for tubs, counters, shelves; colors Snow and Almond only; angle 45°
- Minimum Installation Radius: 1 ft.
- 24 5-ft. pcs. per ctn. (120 ft.)



#188 cove stick

- Superb backing for flashing up the wall color Neutral only; angle 45°
- Minimum Installation Radius: 2 ft.
- 100 5-ft. pcs. per ctn. (500 ft.)

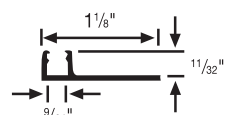
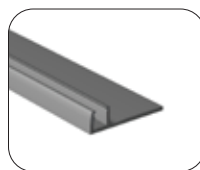


#189 fillet molding

- Superb backing for flashing up the wall color Snow only; angle 45°
- Minimum Installation Radius: 1 ft.
- 25 5-ft. pcs. per ctn. (125 ft.)

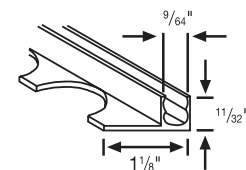


## TRACKS



#155 single flange track

- Works with #152, #154, #175 and #179; color Black only
- Minimum Installation Radius: Zero
- 10 12-ft. pcs. per ctn. (120 ft.)



#178 FLEXI-TRACK® single flange track

- Works with #152, #154, #175 and #179; flexible, contours easily; color Black only
- Minimum Installation Radius: 6 ft.
- 20 12-ft. pcs. per ctn. (240 ft.)



## VINYL ACCESSORIES COLORS

100 black	123 charcoal	150 dark gray	669 battleship	175 slate	114 lunar dust	129 dolphin	178 pewter	174 smoke	671 somber
672 ashen	673 greige	193 black brown	110 brown	147 light brown	194 burnt umber	675 biscotti	639 beigewood	140 fawn	677 gingerbread
678 mochaccino	191 camel	632 flax	691 espresso	694 parchment	122 natural	641 moonrise	170 white	695 calla lily	161 snow

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

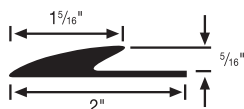
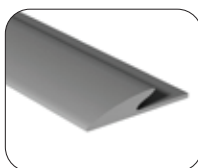


# VINYL ACCESSORIES



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USA

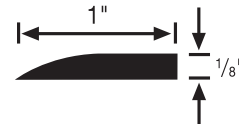
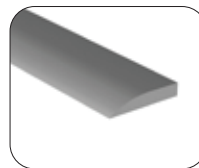
## REDUCERS



### #156 glue-down reducer 5/16"

- 5/16" butting gauge undercut; long flange, smooth taper
- Minimum Installation Radius: 18 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

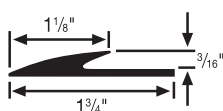
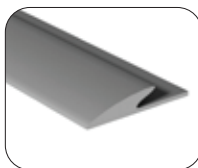
ADA



### #172 tile reducer 1/8"

- Beveled edge for resilient flooring; 1/8" butting edge
- Minimum Installation Radius: 18 ft.
- 50 3-ft. secs. per ctn. (150 ft.)

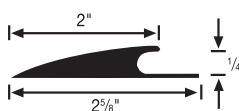
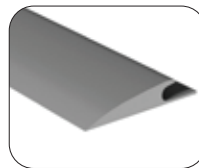
ADA



### #160 glue-down reducer 3/16"

- Undercut 3/16"; flange and transition combined; smooth transition
- Minimum Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

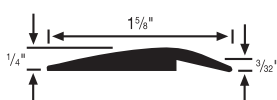
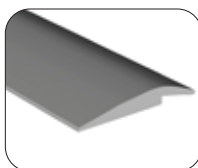
ADA



### #174 glue-down reducer 1/4"

- Undercut 1/4" with 2" transition
- Minimum Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

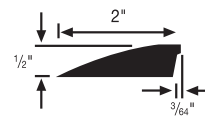
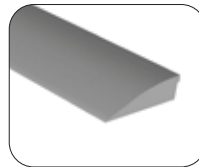
ADA



### #168 underslung reducer

- Binder-bar edging for resilient flooring; undercut .115" for use with 1/16" to 1/8" material
- Minimum Installation Radius: 3 ft.
- 2 35-ft. coils per ctn. (70 ft.)

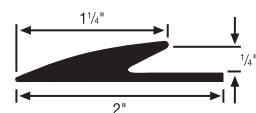
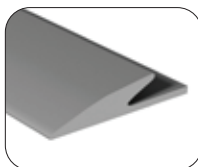
ADA



### #176 multi-use reducer 1/2"

- For carpet, ceramic tile or wood floors
- Minimum Installation Radius: 6 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

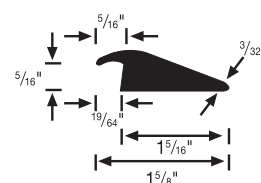
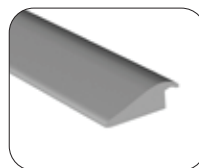
ADA



### #169 glue-down reducer 1/4"

- 1/4" undercut; long flange, smooth taper
- Minimum Installation Radius: 10 ft.
- 5 12-ft. secs. per tube (60 ft.)

ADA

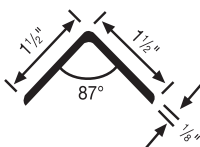
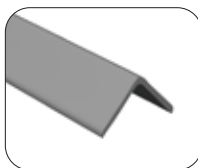


### #196 carpet reducer 3/8"

- Designed especially for 3/8" carpet
- Minimum Installation Radius: 10 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

ADA

## CORNER GUARD

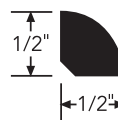
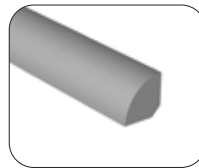


### #166 corner guard 1/8" length: 54" (standard)

- 1-1/2" returns; standard length 54" (special order to 9 ft., minimum quantities required)
- Minimum Installation Radius: Not Applicable.
- 12 54" pcs. per ctn. (54 ft. on standard orders)

ADA

## WALL ACCESSORIES

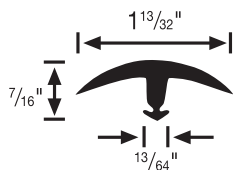
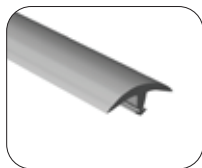


### #350 quarter round

- Designed to outperform wood to complement a tread, tile or base job
- Minimum Installation Radius: 3 ft.
- 10 12-ft. pcs. per ctn. (#350) or 40' coil (#C350)

ADA

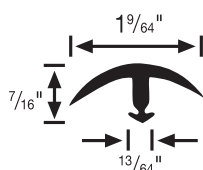
## ADAPTERS | TRANSITIONS



### #152 snap-down divider

- 1-13/32" wide removable section for joining carpets
- Minimum Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

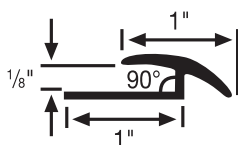
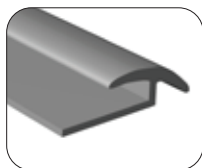
ADA



### #154 snap-down edging

- 1-9/64" wide removable section for joining carpet to tile
- Minimum Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

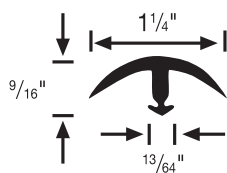
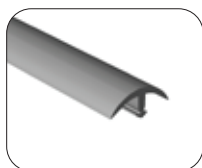
ADA



### #159 tile carpet joiner

- Provides smooth carpet/ tile transition
- Minimum Installation Radius: 10 ft.
- 20 12-ft. secs. per tube (240 ft.)

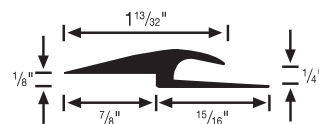
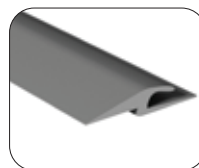
ADA



### #175 snap-down edging

- 1-1/4" wide removable section for joining tile to wood
- Minimum Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

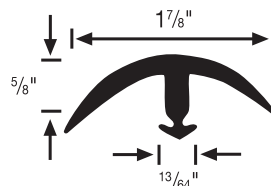
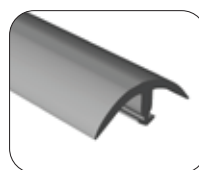
ADA



### #177 tile carpet joiner

- Joins 1/4" carpet to 1/8" tile
- Minimum Installation Radius: 10 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

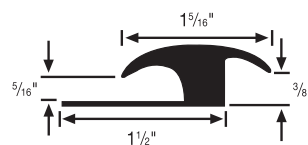
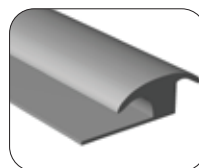
ADA



### #179 snap-down super edge

- 1-7/8" wide removable section for joining carpet to wood/ceramic
- Minimum Installation Radius: 6 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

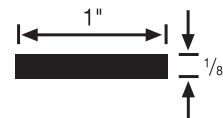
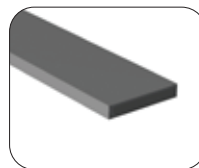
ADA



### #182 ceramic/wood carpet transition 3/8"

- Molding for joining 5/16" carpet to 3/8" ceramic/wood flooring
- Minimum Installation Radius: 12 ft.
- 10 12-ft. secs. per tube (120 ft.)

ADA



### #195 feature strip

- Designed to transition between 1/8" tiles or add interest to floor design
- Minimum Installation Radius: 3 ft.
- 50 3-ft. pcs. per ctn. (150 ft.)

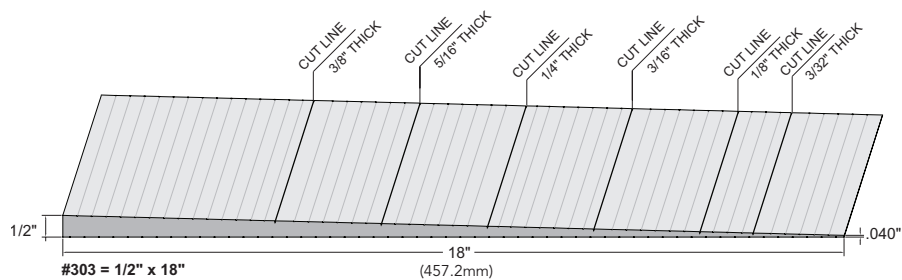
ADA

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Proven. Flooring. Experiences.

# SUBFLOOR LEVELER



**18" (457.2MM) LENGTH • 48" width • 1/2" thickness**



proudly made in the  




## SUBFLOOR LEVELER

We offer a line of subfloor leveling products that are comprised of a unique thermoplastic rubber compound, making them flexible and easy to work with, but also strong and durable. Unlike competitive products, our levelers have a range of thicknesses available, which are pre-scored for easy on-site trimming. Our 12" and longer 18" lengths give you extra options when it comes to installation because there's no piecing together required.



### Environmentally Friendly

Constructed of a durable thermoplastic rubber compound and contains 99% post-industrial waste, bio-based phthalate-free plasticizer, from a rapidly renewable resource.



### Sustainable Solutions

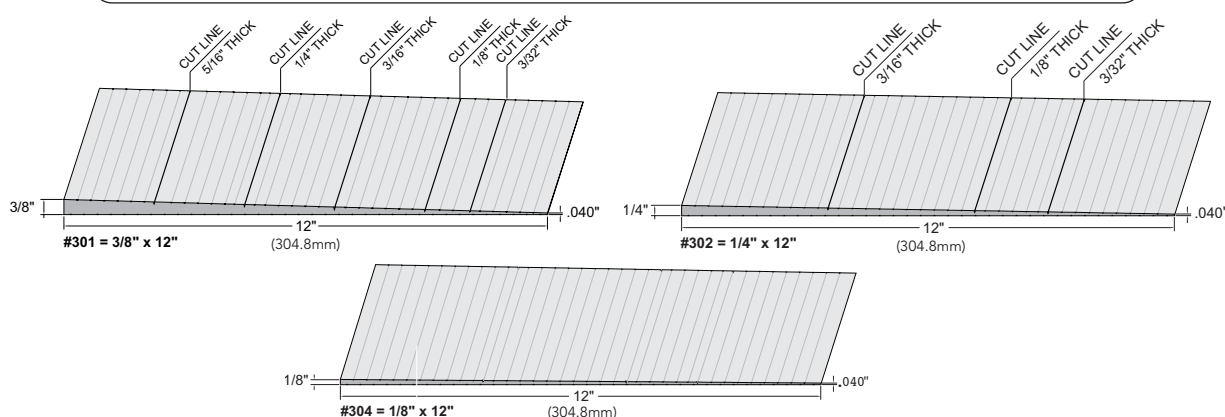
Made in the U.S.A. and meets FloorScore®, NSF/ANSI 332 Level 1 and CHPS criteria.



### Fast, Easy Leveling

No waiting, no curing as is standard with the patching process. Easily installs directly over concrete, wood or steel subfloors using the recommended Roppe adhesive depending on substrate and installation type, or if rolling loads are a concern.

**12" (304.8MM) LENGTHS • 48" width • 1/8", 1/4" or 3/8" thickness**



Visit [roppe.com](http://roppe.com) for the latest installation and maintenance products.

**ROPPE.**  
Proven. Flooring. Experiences.



**excelsior™**  
INSTALLATION PRODUCTS

## RECOMMENDED ADHESIVES

### RUBBER & VINYL TILE ADHESIVES (rop-cord, recoil, tuflex use U-705 or EW-710 only)



AW-510 Acrylic  
Adhesive

1 Gallon/4 Gallon Pails  
Coverage: 160-225 sq. ft.  
per Gallon



TP-650 Flooring  
Tape

(For use with  
Envire® Rubber Sheet)



PS-525 Modified Pressure  
Sensitive Adhesive

4 Gallon Pail  
Coverage: 150-225 sq. ft.  
(trowel) per Gallon



U-705 Urethane  
Wet-Set Adhesive

3 Gallon Pail  
Coverage: 135-225 sq. ft.  
per Gallon



EW-710 Epoxy Modified  
Urethane Adhesive

1 Gallon  
Coverage: 120-150 sq. ft.  
per Gallon

### RUBBER & VINYL TREAD ADHESIVES



AW-510 Acrylic  
Adhesive

1 Gallon/4 Gallon Pails  
Coverage: 160-225 sq. ft.  
per Gallon



PS-525 Modified Pressure  
Sensitive Adhesive

4 Gallon Pail  
Coverage: 150-225 sq. ft.  
(trowel) per Gallon



TP-620 Pressure  
Sensitive Tape Adhesive

1" x 164' (6 per case)  
4" x 164' (3 per case)  
9.5" x 164' (1 per case)



C-631 Water-Based  
Contact Adhesive

1 Quart  
Coverage: 20-40 sq. ft. or  
120-140 lin. ft. per Quart



U-705 Urethane  
Wet-Set Adhesive

3 Gallon Pail  
Coverage: 135-225 sq. ft.  
per Gallon



EW-710 Epoxy Modified  
Urethane Adhesive

1 Gallon  
Coverage: 120-150 sq. ft.  
per Gallon

### NOSE FILLER



EN-610 Epoxy  
Nose Filler

13.5 oz. Cartridge  
Coverage: 25-50 lin. ft.  
per Cartridge

### ESD FLOORING ADHESIVES



ASD-800 Acrylic  
Wet Set ESD Adhesive

1 Gallon  
Coverage: 160 sq. ft.  
per Gallon



USD-810 Urethane  
Wet-Set ESD Adhesive

1 Gallon  
Coverage: 135-150 sq. ft.  
per Gallon

### WALL BASE ADHESIVES



WB-600 Acrylic  
Wall Base Adhesive

30 oz. Cartridge:  
30-70 lin. ft. per Cartridge  
4 Gallon Pail:  
180-340 lin. ft. per Gallon



C-631 Water-Based  
Contact Adhesive

1 Quart  
Coverage: 20-40 sq. ft. or  
120-140 lin. ft. per Quart

proudly made in the



## INSTALLATION PRODUCTS

FSU-410 Floating Sound  
Control Underlayment

3.5' x 35' x 2mm Roll  
Coverage: 122.5 sq. ft. per roll

CSU-400 Cork Sound  
Control Underlayment

3.5' x 100' x 1.9mm Roll  
Coverage: 350 sq. ft. per roll



Colored Caulks

Colors that match just right. Perfect for touch-ups  
and to hide gaps or imperfections that can occur during  
installation of rubber stair treads and tile.



**excelsior**<sup>™</sup>  
MAINTENANCE PRODUCTS

## MAINTENANCE PRODUCTS



NC-900  
All Purpose  
Neutral  
Cleaner



CM-910  
Cleaner /  
Maintainer



FR-920  
Vinyl Flooring  
Finish  
Remover



PR-930  
High  
Performance  
Finish  
Remover



MF-940  
Matte Acrylic  
Floor Finish



GF-950  
Gloss Acrylic  
Floor Finish



PF-960  
High  
Performance  
Gloss Floor  
Finish

**ROPPE.**  
Proven. Flooring. Experiences.





Envire® Rubber Tile

proudly made in the



# WARRANTY

## ALL PRODUCTS LIMITED WARRANTY

Roppe provides a Limited Warranty for all products if installed, maintained and used strictly in accordance with Roppe's written instructions and installed with the recommended Roppe Adhesive. Refer to Roppe Product Data Sheets before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance.

It is the Flooring Installer's direct responsibility to inspect and loose lay the flooring in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. Any defective material will be replaced at no charge, if the defect is found prior to installation.

Roppe will not be liable for labor costs for material that is installed with manufacturing imperfections and irregularities. Roppe reserves the right to inspect the manner and quality of installation of its product claimed defective. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision

of this Limited Wear Warranty is unenforceable. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product.

Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God.

Products designated as "seconds," "mill run," "non-conforming," not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. Roppe products are not designed for use in or near commercial kitchens. Roppe products are not designed for outdoor installations, unless specifically noted.

Contact Roppe for limitations, exclusions and additional warranty details. Or, visit our website at [roppe.com](http://roppe.com) for the most current Product Data Sheets and warranty information.



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Roppe is proud to be a member of the following organizations, committed to the advancement of excellence in their fields:



